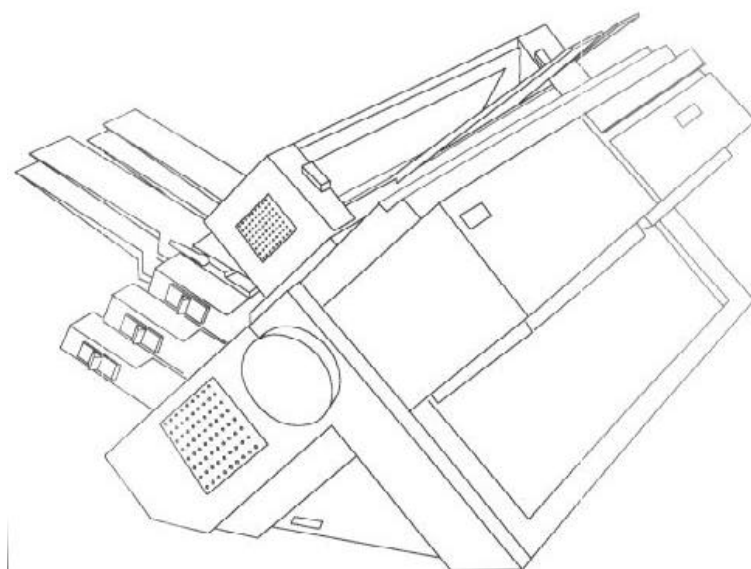


ILLUSTRATED SPARES

CATALOGUE



COMPUPRINT

SIGNUM 2043-2048

Compuprint



SIGNUM 2043 - 2048

ILLUSTRATED PARTS CATALOGUE

Worldwide
Information
Systems



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Section I**General Informations**

This document lists replaceable parts and subassemblies in a form intended to help their identification. A resuming list is shown in the Section II, while the detail of parts referred to their mounting position over the printer, is shown in the Section III.

When a code is written with remark (Misc. item xx), please refer to the Section IV for the composition of these miscellaneous kits.

Where no code is written, this part is not available on logistic department.

For each possible part number evolution and its interchangeability, please refer to the I.S.K. issued by the Logistic Department, and to the specific T.S.B's issued by the Product Support of Compuprint Division.

Section II**Recommended Spare Parts List****Table 0 Recommended Spare Parts List for basic printer**

SPARE PARTS DESCRIPTION	PART NUMBER	PART LIST REFERENCE	
		TABLE N	INDEX N
OPTO SENSOR	78200574-001	4	11
OPTO INTERRUPTER	78200797-001	4	12
MAGNET INTERLOCK	78201307-002	3	2
PLATEN BELT TOOTHED	78203377-019	4	29
PAPER BELT TOOTHED	78203377-020	5	81
CARRIAGE BELT MINI PITCH	78203553-003	5	60
LEFT TRACTOR	78203608-007	7	11
RIGHT TRACTOR	78203608-008	7	12
KIT MECHANICAL PARTS I	78399157-001	12	-
KIT MECHANICAL PARTS II	78399158-001	12	-
KIT PLASTIC PARTS	78399159-001	12	-
KIT P.H. MASK	78399160-001	5	35
KIT METRIC-THREAD SCREWS	78399161-001	12	-
KIT SELF-TAPPING SCREWS	78399162-001	12	-
KIT WASHER & CIRCLIPS	78399163-001	12	-
PAPER MOTOR ASSY (2048)	78400266-001	4	43
RIBBON MOTOR ASSY	78400268-001	6	105
IDLE (2048)	78400277-001	5	48
PLATEN ASSY	78400286-001	4	28
FRICTION BAR ASSY	78400288-001	4	16
UPPER FEEDER ASSY	78400291-001	4	90
LOWER FEEDER ASSY	78400292-001	4	6
PULLEY ASSY	78400294-001	5	73
PULLEY	78400302-001	4	41
FRONT PULLEY	78400310-001	4	10
TRACTOR IDLE GEAR	78400313-001	7	22
MYLAR	78400312-003	4	20
OPEN GEAR	78400314-002	5	37
AGA GEAR	78400315-001	6	84
CARTRIDGE SUPPORT DX	78400321-001	6	108

Table 0 (cont'd) Recommended Spare Parts List for basic printer

SPARE PARTS DESCRIPTION	PART NUMBER	PART LIST REFERENCE	
		TABLE N	INDEX N
ROLLER	78400330-001	4	120
SUPPORT	78400341-001	4	27
FRICTION ASSY	78400578-002	4	26
CARTRIDGE SUPPORT ASSY SX	78400579-001	6	102
PIVOT ASSY	78400581-001	6	103
BAIL ASSY	78400588-001	6	101
TRACTOR GEAR	78400601-001	7	21
TRACTOR GEAR BUSH	78400602-001	7	20
IDLE GEAR (2048)	78400618-001	5	45
TRACTOR/FRICTION MOTOR ASSY	78400621-001	7	14
PRINTING HEAD 24 N. (2048)	78401119-001	9	1
SENSORS CABLE ASSY	78401134-001	4	19
O.P. CABLE	78401135-001	3	14
O.P. COVER	78401136-001	3	12
TRACTOR COVER	78401143-001	3	4
ASF COVER	78401146-001	3	10
INTERFACE COVER	78401148-001	3	6
HAND GRIP	78401278-001	3	7
AGA SECTOR	78401281-001	5	82
MOVABLE GEAR	78401285-001	5	97
ALTERNANCE CABLE	78401288-001	6	114
PAPER STACKER CABLE	78401289-001	6	115
DOUBLE GEAR	78401587-001	5	93
AGA MOTOR ASSY	78401596-001	6	86
PRINT CABLE 24 N. (2048)	78401597-001	9	2
PRINT CABLE 9 N. (2043)	78401598-001	9	2
GEAR COVER	78401812-001	3	9
FRONT PLASTIC BAR	78401814-001	3	8
CARRIAGE ASSY	78401816-001	5	59
COVER GROUP	78401817-001	3	1
REAR COVER GROUP	78401820-001	3	5
PRINTING HEAD 9 N. (2043)	78401898-001	9	1
PWA POWER SUPPLY 220 V	78402025-001	8	2
MAIN BOARD GX2BVG GR. (2048)	78402088-001	8	1
PWA GX2TRA TRACTOR	78402094-001	7	32
RIGHT TRACTOR COVER	78402176-001	7	36
LEFT TRACTOR COVER	78402177-001	7	35
CONNECTOR TRACTOR COVER	78402178-001	7	34
PAPER SUPPORT	78402179-001	7	13
CARRIAGE MOTOR ASSY	78402196-001	5	79
O.P. MEMBRANE	78402200-001	3	13
PWA POWER SUPPLY 120 V	78402239-001	8	2
CUT SHEET ASSY	78402302-001	2	3
SUPPORT SPRING ASSY	78402314-001	4	7
ANTINOISE COVER	78402322-001	4	111
PWA GX1POV O.P.	78402459-001	3	25
PUSH/PULL TRACTOR ASSY	78402482-001	3	17
BASE ASSY	78402538-001	2	2
LCD DISPLAY	78402552-001	3	15
MAIN BOARD GX2BV9 GR. (2043)	78402553-001	8	1
GEAR COVER 2	78402599-001	3	16
IDLE GEAR (2043)	78402706-001	5	45

Table 0 (cont'd) Recommended Spare Parts List for basic printer

SPARE PARTS DESCRIPTION	PART NUMBER	PART LIST REFERENCE	
		TABLE N	INDEX N
IDLE (2043)	78402707-001	5	48
PAPER MOTOR ASSY (2043)	78400708-001	4	43
LEVER T/F GROUP	78402726-001	5	34
AGA SUPPORT GROUP	78402827-001	6	109
REAR TRACTOR COVER GR.	78402853-001	3	11
GEAR COVER	78402844-001	6	110
FRONT COVER GROUP	78402854-001	3	3

Table 1 Recommended Spare Parts List for options

SPARE PARTS DESCRIPTION	PART NUMBER	PART LIST REFERENCE	
		TABLE N	INDEX N
PWA SERIAL INTERFACE GR.	78402345-001	8	8
PAPER STACKER ASSEMBLY	78402588-001	10	Assy
P.S. RIGHT SIDE GROUP	78402592-001	10	3
P.S. LEFT SIDE GROUP	78402591-001	10	2
P.S. GEAR	78401802-001	10	6
P.S. SHAFT	78401581-001	10	9
P.S. GEAR	78401599-001	10	11
P.S. MOTOR DEFLECTOR ASSY	78402594-001	10	13
P.S. BOARD GX2STK	78401797-001	10	18
P.S. LEFT CAP	78401590-001	10	19
P.S. CABLE BOARD ASSY	78402834-001	10	20
P.S. RIGHT CAP	78401591-001	10	21
ASF BOARD GX1ASF	78402840-001	11	1
ASF ANTINOISE COVER	78403042-010	11	3
ASF CAP 1	78403032-001	11	4
ASF CAP 2	78403031-001	11	5
ASF DEFLECTOR ASSY	78403039-001	11	7
ASF BOARD COVER	78402307-001	11	6

Section III

Exploded Views

Table 2 BASIC ASSEMBLY

INDEX N.	DESCRIPTION	PART NUMBER	
1	Lower Shield		
2	Base Assembly	78402538-001	
3	Cut Sheet Assy	78402302-001	
4	Mechanical Block	78399159-001	(misc. kit)
5	Mechanical Block	78399159-001	(misc. kit)
6	Screw	78399162-001	(misc. kit)
7	Fastener Loop Self-Lock		
8	Screw	78399162-001	(misc. kit)
9	Mechanical Assy (2043)		
9	Mechanical Assy (2048)		

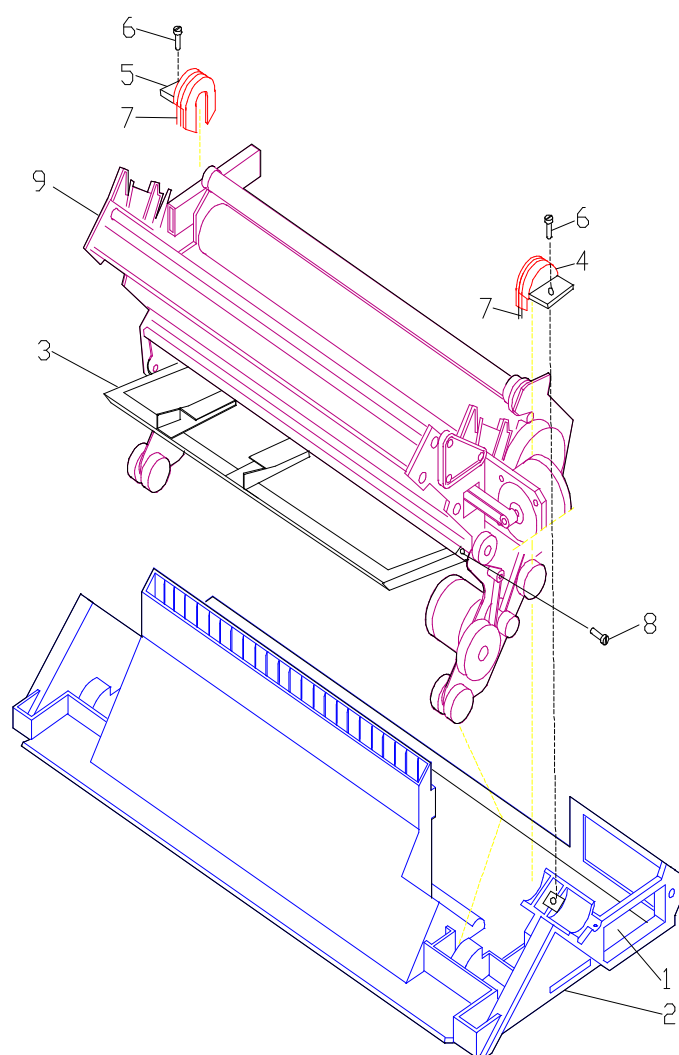


Figure 1 Basic Assembly

Table 3 COVERS ASSEMBLY

INDEX N.	DESCRIPTION	PART NUMBER	
1	Top Cover Group	78401817-001	
2	Magnet Interlock	78201307-002	
3	Front Cover Group	78402854-001	
4	Front Tractor Cover	78410143-001	
5	Rear Cover Group	78401820-001	
6	Interface Cover	78401148-001	
7	Paper Knob	78401278-001	
8	Front Plastic Bar	78401814-001	
9	Gear Cover 1	78401812-001	
10	ASF Cover	78401146-001	
11	Rear Tractor Cover Group	78402853-001	
12	O.P. Cover	78401136-001	
13	O.P. Membrane	78402200-001	
14	O.P. Cable	78401135-001	
15	LCD Display	78402552-001	
16	Gear Cover 2	78402599-001	
17	Push-Pull Tractor Group	78402482-001	
18	Latch Magnetic	78399158-001	(misc. kit)
19	Screw 3.9x9.5	78399162-001	(misc. kit)
20	Screw 3.5x13	78399162-001	(misc. kit)
21	Screw 3.5x13	78399162-001	(misc. kit)
22	Spacer	78399159-001	(misc. kit)
23	Bull Logo		
24	Signum 2043 Logo		
24	Signum 2048 Logo		
25	GX1POV O. P. Board	78402459-002	
26	O.P. Shield		
27	Screw	78399161-001	(misc. kit)

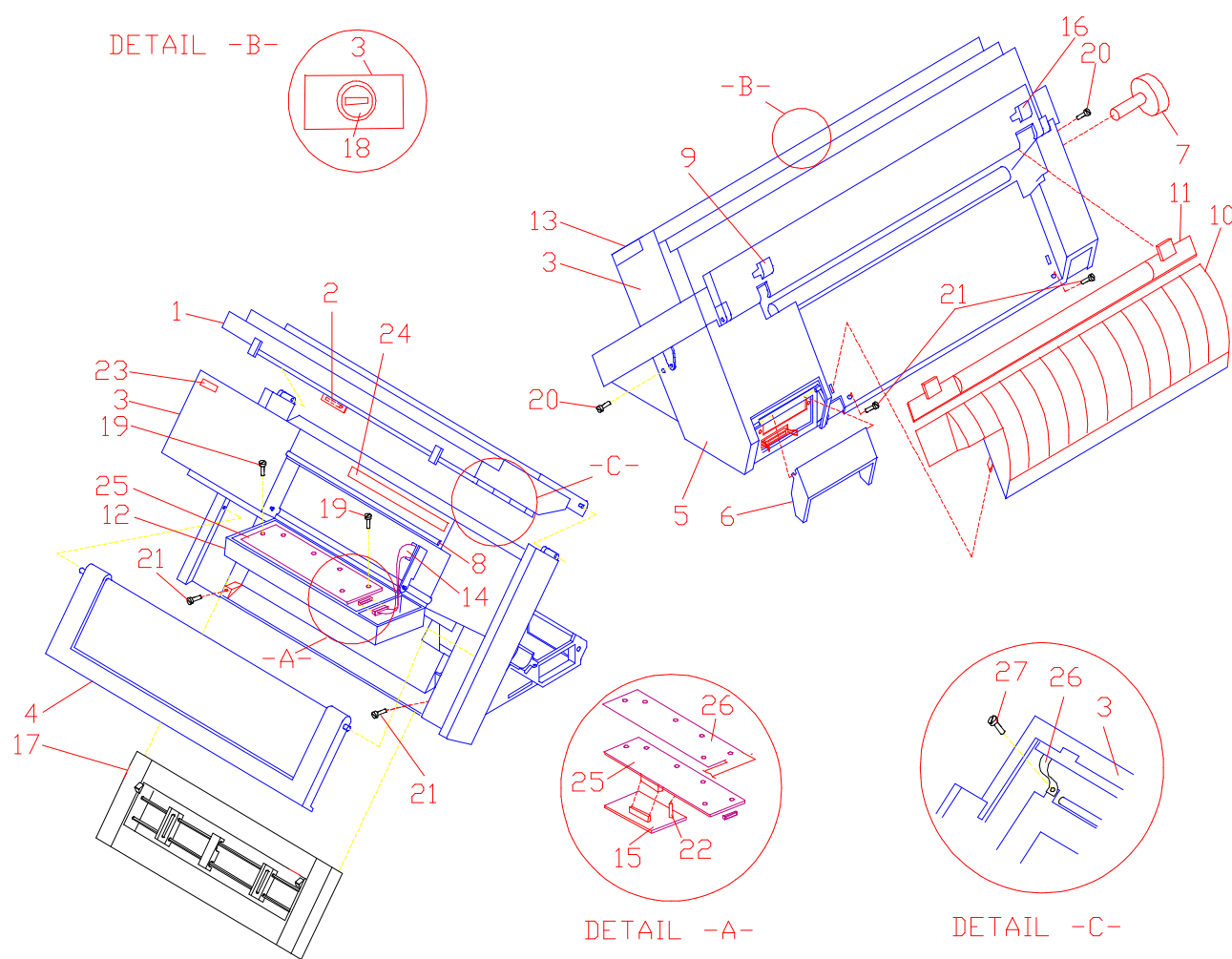


Figure 2 Covers Assembly

Table 4 MECHANICAL ASSY I

INDEX N.	DESCRIPTION	PART NUMBER	
1	Mechanical Assembly		
2	Right Side Assy		
3	Left Side Assembly		
4	Base Frame Assembly		
5	Cut Sheet Profile		
6	Lower Feeder Assembly	78400292-001	
7	Support Spring Assembly	78402314-001	
8	Bush	78399157-001	(misc. kit)
9	Benzing D.7	78399163-001	(misc. kit)
10	Front Pulley	78400310-001	
11	Reflecting Optosensor	78200574-001	
12	Interrupter Optosensor	78200797-001	
13	Screw	78399162-001	(misc. kit)
14	Screw	78399161-001	(misc. kit)
15	Screw	78399162-001	(misc. kit)
16	Friction Bar Assembly	78400288-001	
17	Bush	78399157-001	(misc. kit)
18	Ring Ret. D.8	78399163-001	(misc. kit)
19	Sensor Cable Assembly	78401134-001	
20	Mylar	78400312-003	
21	Screw	78399161-001	(misc. kit)
22	Spacer	78399159-001	(misc. kit)
23	Screw	78399161-001	(misc. kit)
24	Sensor Plate	78399158-001	(misc. kit)
25	Screw	78399161-001	(misc. kit)
26	Friction Assembly	78400578-002	
27	Support	78400341-001	
28	Platen Assy	78400286-001	
29	Platen Belt	78203377-019	
30	Bearing Retainer	78399158-001	(misc. kit)
31	Bearing	78399157-001	(misc. kit)
38	Vibrodamp	78399158-001	(misc. kit)
41	Pulley	78400302-001	
42	Screw	78399161-001	(misc. kit)
43	Paper Motor Assy (2048)	78400266-001	
43	Paper Motor Assy (2043)	78402708-001	
44	Screw	78399161-001	(misc. kit)
50	Washer	78399163-001	(misc. kit)
53	FCC Profil		
54	Home Sensors Support	78399159-001	(misc. kit)
55	Damper	78399158-001	(misc. kit)
56	Damper Spacer	78399158-001	(misc. kit)
57	Screw	78399162-001	(misc. kit)
58	Screw	78399162-001	(misc. kit)
62	Screw	78399161-001	(misc. kit)
88	ASF Profil		
90	Upper Feeder Assembly	78400291-001	
91	Thrust Washer	78399163-001	(misc. kit)
92	Bush	78399157-001	(misc. kit)
100	Cable Retainer	78399158-001	(misc. kit)
111	Barrier	78402322-001	
120	Roller	78400330-001	

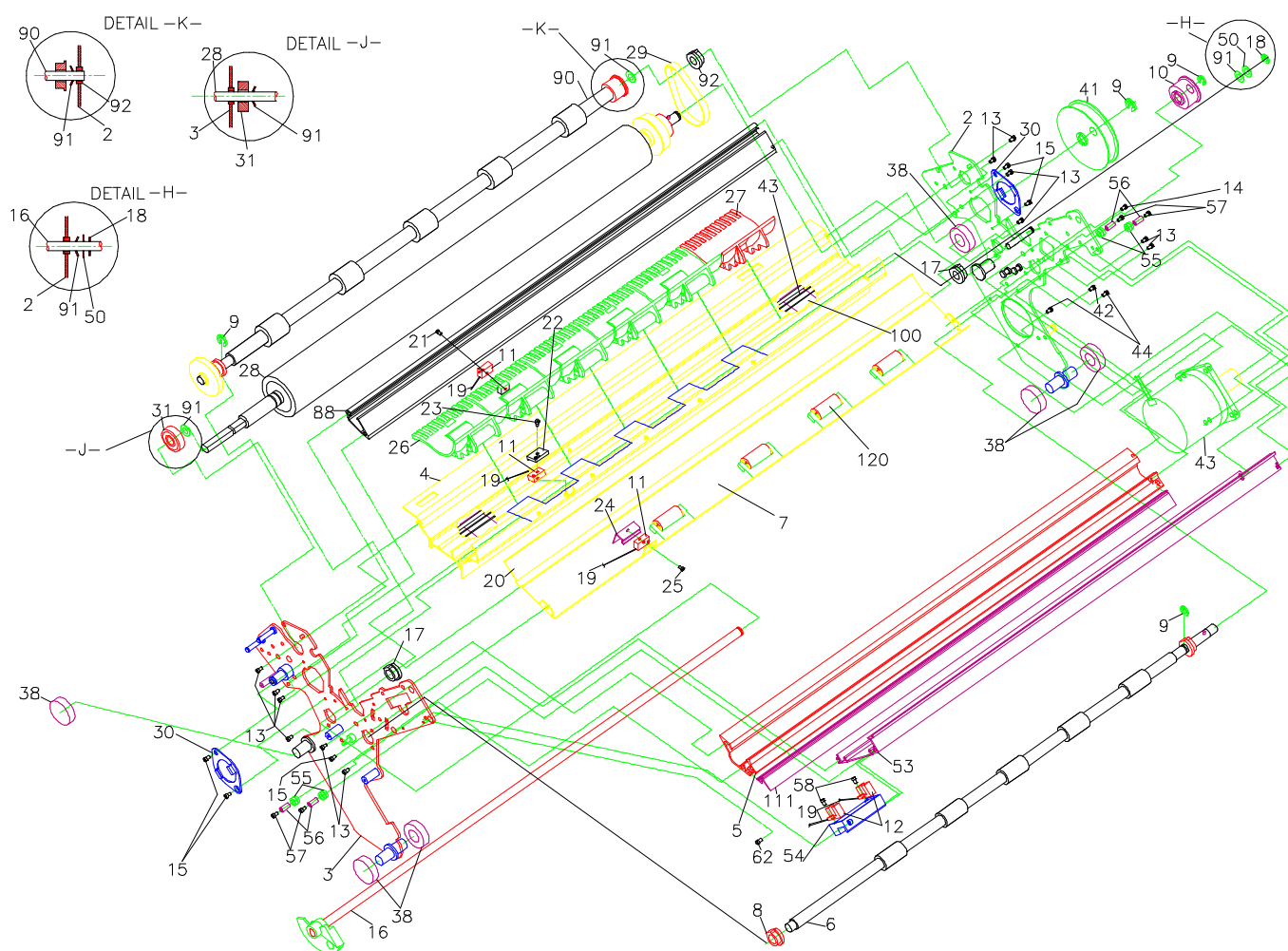


Figure 3 Mechanical Assy I

Table 5 **MECHANICAL ASSY II**

INDEX N.	DESCRIPTION	PART NUMBER	
15	Screw	78399161-001	(misc. kit)
18	Ring Ret. D.8	78399163-001	(misc. kit)
34	Lever Friction Group	78402726-001	
35	Print Head Mask	78399160-001	
36	Spring	78399157-001	(misc. kit)
37	Open Gear	78400314-002	
39	Friction Spacer	78399163-001	(misc. kit)
45	Idle Gear (2048)	78400618-001	
45	Idle Gear (2043)	78402706-001	
46	Ring D.5	78399163-001	(misc. kit)
47	Lever		
48	Idle (2048)	78400277-001	
48	Idle (2043)	78402707-001	
49	Ring D.4 (2048)	78399163-001	(misc. kit)
49	Ring D.4 Ret. (2043)	78399163-001	(misc. kit)
51	Screw	78399161-001	(misc. kit)
59	Carriage Assembly	78401816-001	
60	Carriage Belt	78203553-003	
61	Belt Bracket	78399159-001	(misc. kit)
62	Screw	78399162-001	(misc. kit)
63	Rear Bar		
64	Washer	78399163-001	(misc. kit)
65	Screw	78399161-001	(misc. kit)
66	Front Bar		
67	Shaft Retainer	78399158-001	(misc. kit)
69	Carriage Bush	78399157-001	(misc. kit)
70	Loose Pivot		
71	Nut M5		
72	Loose Pulley Support		
73	Pulley Assembly	78400294-001	
74	Pivot	78399157-001	(misc. kit)
75	Spacer	78399159-001	(misc. kit)
76	Carriage Motor Support		
77	Motor Damp	78399158-001	(misc. kit)
78	Stud	78399158-001	(misc. kit)
79	Carriage Motor	78402196-001	
80	Screw	78399161-001	(misc. kit)
81	Paper Belt	78203377-020	
82	AGA Sector	78401281-001	
83	Screw	78399161-001	(misc. kit)
85	Ring D.2.3	78399163-001	(misc. kit)
89	Screw	78399161-001	(misc. kit)
93	Double Gear	78401587-001	
94	Ring.D6	78399163-001	(misc. kit)
95	Spring	78399157-001	(misc. kit)
96	Spring Guide	78399158-001	(misc. kit)
97	Movable Gear	78401285-001	
98	Slide	78399159-001	(misc. kit)
99	Washer		
116	Spring		
117	Ground bracket		

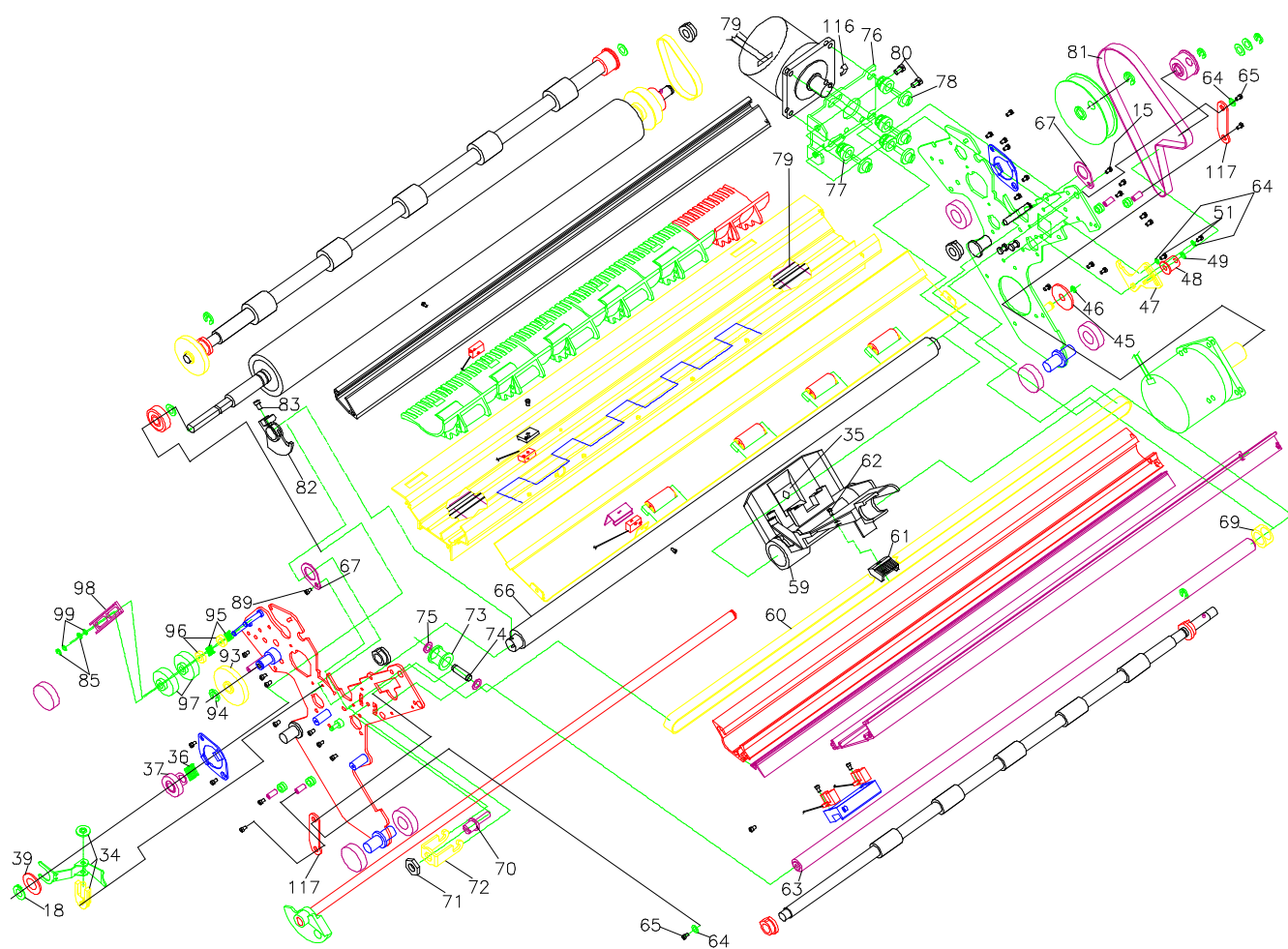


Figure 4 Mechanical Assy II

Table 6 MECHANICAL ASSY III

INDEX N.	DESCRIPTION	PART NUMBER	
32	Screw	78399161-001	(misc. kit)
33	Screw	78399161-001	(misc. kit)
40	Support		
52	Clamp		
68	Spacer	78399158-001	(misc. kit)
83	Screw	78399161-001	(misc. kit)
84	AGA Gear	78400315-001	
85	Ring D.2.3	78399163-001	(misc. kit)
86	AGA Motor Assembly	78401596-001	
87	Screw	78399161-001	(misc. kit)
100	Cable Retainer	78399158-001	(misc. kit)
101	Bail Assembly	78400588-001	
102	Left Cartridge Support Assy	78400579-001	
103	Pivot Assembly	78400581-001	
104	Ring D.4	78399163-001	(misc. kit)
105	Ribbon Motor Assembly	78400268-001	
106	Screw	78399162-001	(misc. kit)
107	Screw	78399162-001	(misc. kit)
108	Right Cartridge Support	78400321-001	
109	AGA Indicator Group	78402827-001	
110	Gear Cover	78402844-001	
112	Screw	78399161-001	(misc. kit)
113	Washer	78399163-001	(misc. kit)
114	Alternance Cable Assy	78401288-001	
115	Paper Stacker Assy	78401289-001	
118	Support		
119	Screw	78399161-001	(misc. kit)

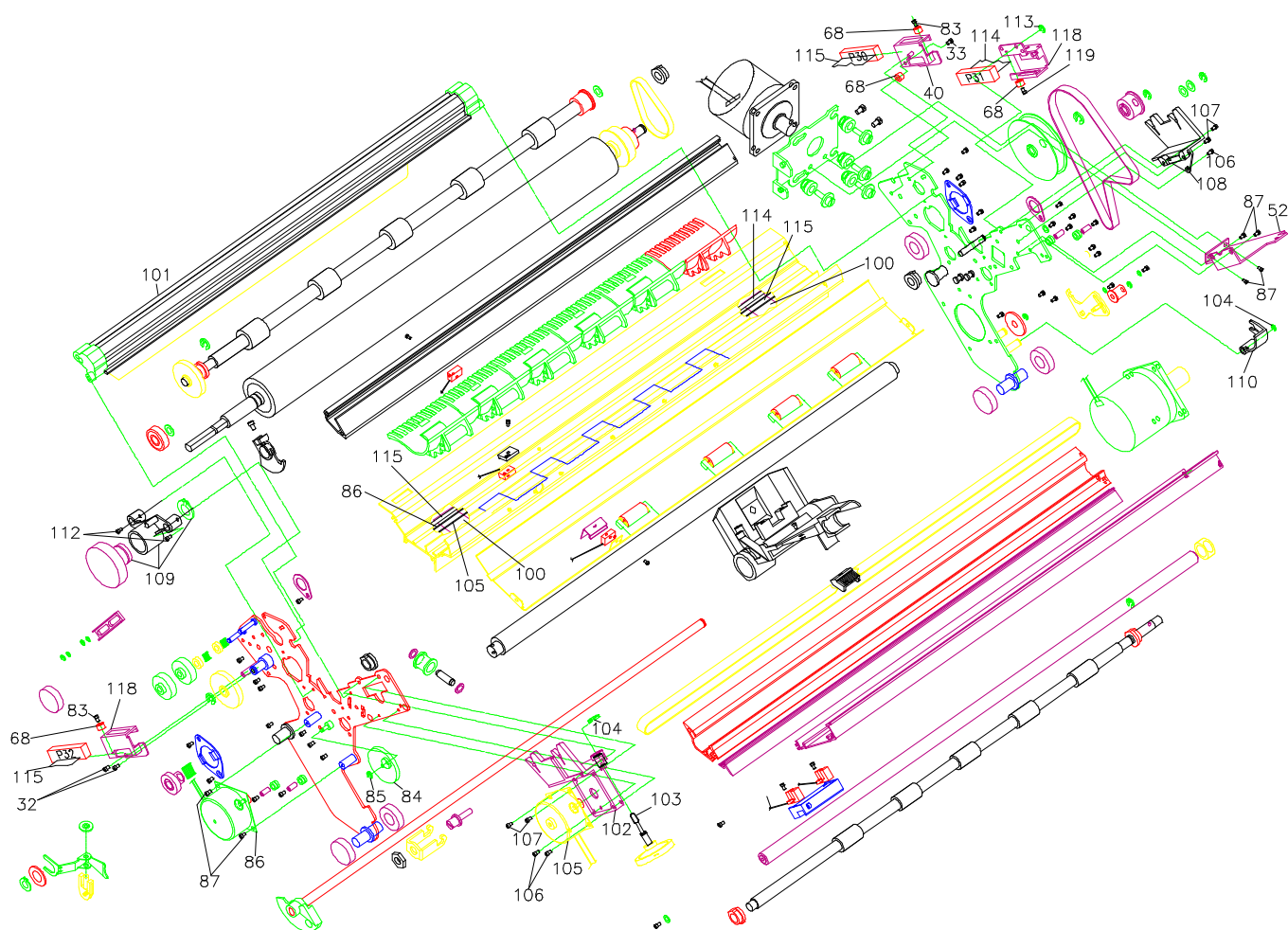


Figure 5 Mechanical Assy III

Table 7 PUSH-PULL TRACTOR ASSY

INDEX N.	DESCRIPTION	PART NUMBER	
Assy	Push-Pull Tractor Assy	78402482-001	
2	Tractor Profil		
3	Left Support Assy		
4	Right Support Assy		
5	Left Clamp Assy		
6	Right Clamp Assy		
7	Spring	78399157-001	(misc. kit)
8	Ring D.4	78399163-001	(misc. kit)
9	Spacer		
10	Tractor Bar		
11	Left Tractor	78203608-007	
12	Right Tractor	78203608-008	
13	Paper Support	78402179-001	
14	Tractor/Friction Motor Assy	78400621-001	
15	Spring	78399157-001	(misc. kit)
16	Screw	78399161-001	(misc. kit)
17	Right Side Assy		
18	Left Side Assy		
19	Bush	78399157-001	(misc. kit)
20	Gear	78400602-001	
21	Tractor Gear	78400601-001	
22	Idle Gear	78400313-001	
23	Ring D.7	78399163-001	(misc. kit)
24	Left Lever		
25	Right Lever		
26	Tractor Profil		
27	Spring	78399157-001	(misc. kit)
28	Screw	78399162-001	(misc. kit)
29	O-Ring		
30	Screw	78399162-001	(misc. kit)
31	Wire Paper		
32	GX2TRA Board	78402094-001	
33	Screw	78399161-001	(misc. kit)
34	Board Cover	78402178-001	
35	Left Cover	78402177-001	
36	Right Cover	78402176-001	

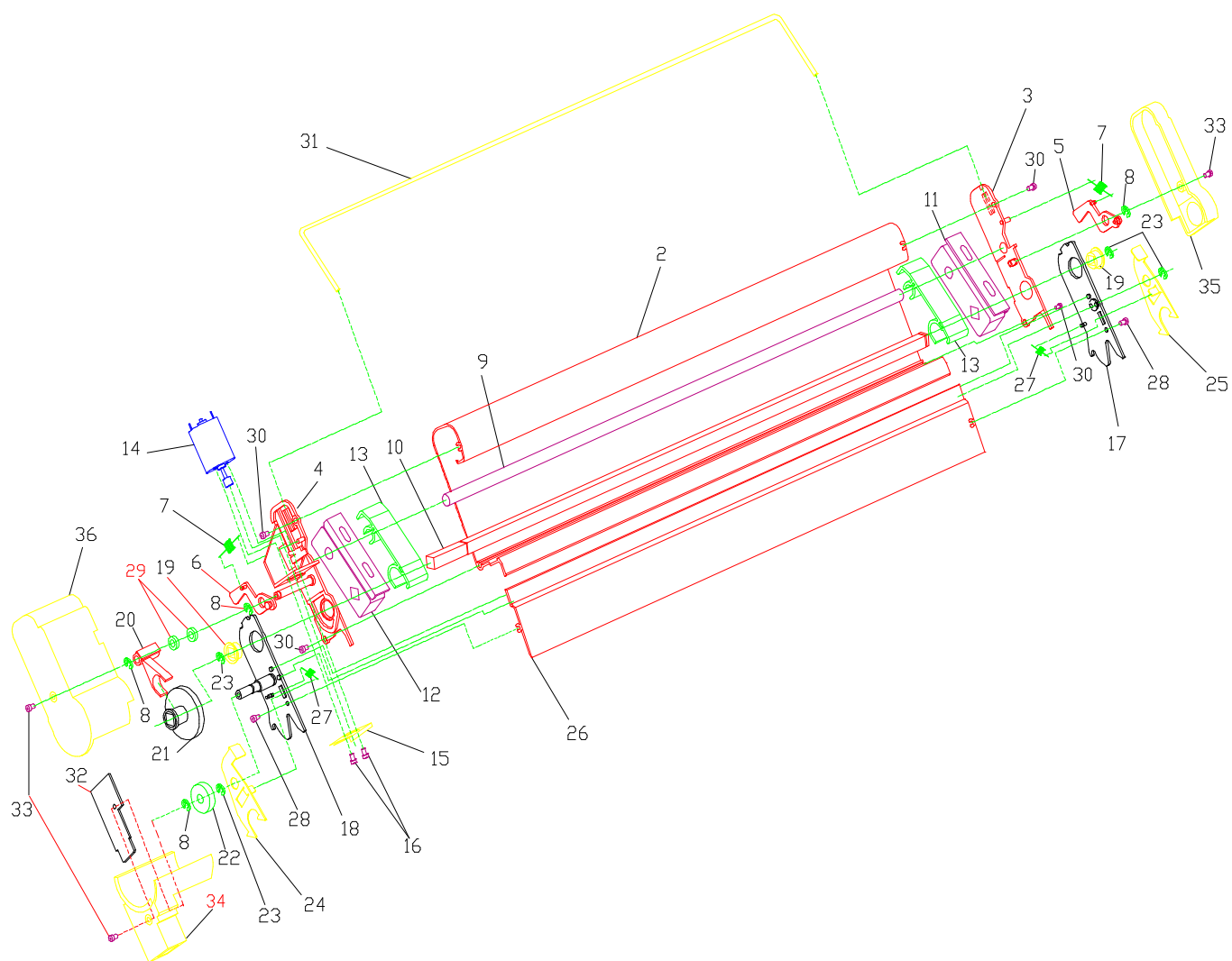


Figure 6 Push-Pull Tractor Assy

Table 8 BOARDS ASSEMBLY

INDEX N.	DESCRIPTION	PART NUMBER	
1	Main Board GX2BV9 (2043)	78402553-002	
1	Main Board GX2BVG (2048)	78402088-002	
2	Power Supply 220	78402025-001	
2	Power Supply 120V	78402239-001	
3	Inlet Bracket		
4	Screw	78399162-001	(misc. kit)
5	Screw	78399161-001	(misc. kit)
6	Screw	78399161-001	(misc. kit)
7	Screw	78399161-001	(misc. kit)
8	GX2SVG Serial I/F Board	78402345-001	
9	Bracket		
10	Screw	78399162-001	(misc. kit)
11	Ground strip		
12	Ground strip		
13	Screw	78399161-001	(misc. kit)
14	P.S. Cover		
15	Nut M3		
16	Washer		
17	Screw	78399161-001	(misc. kit)
18	Fastener Loop Self-Lock		

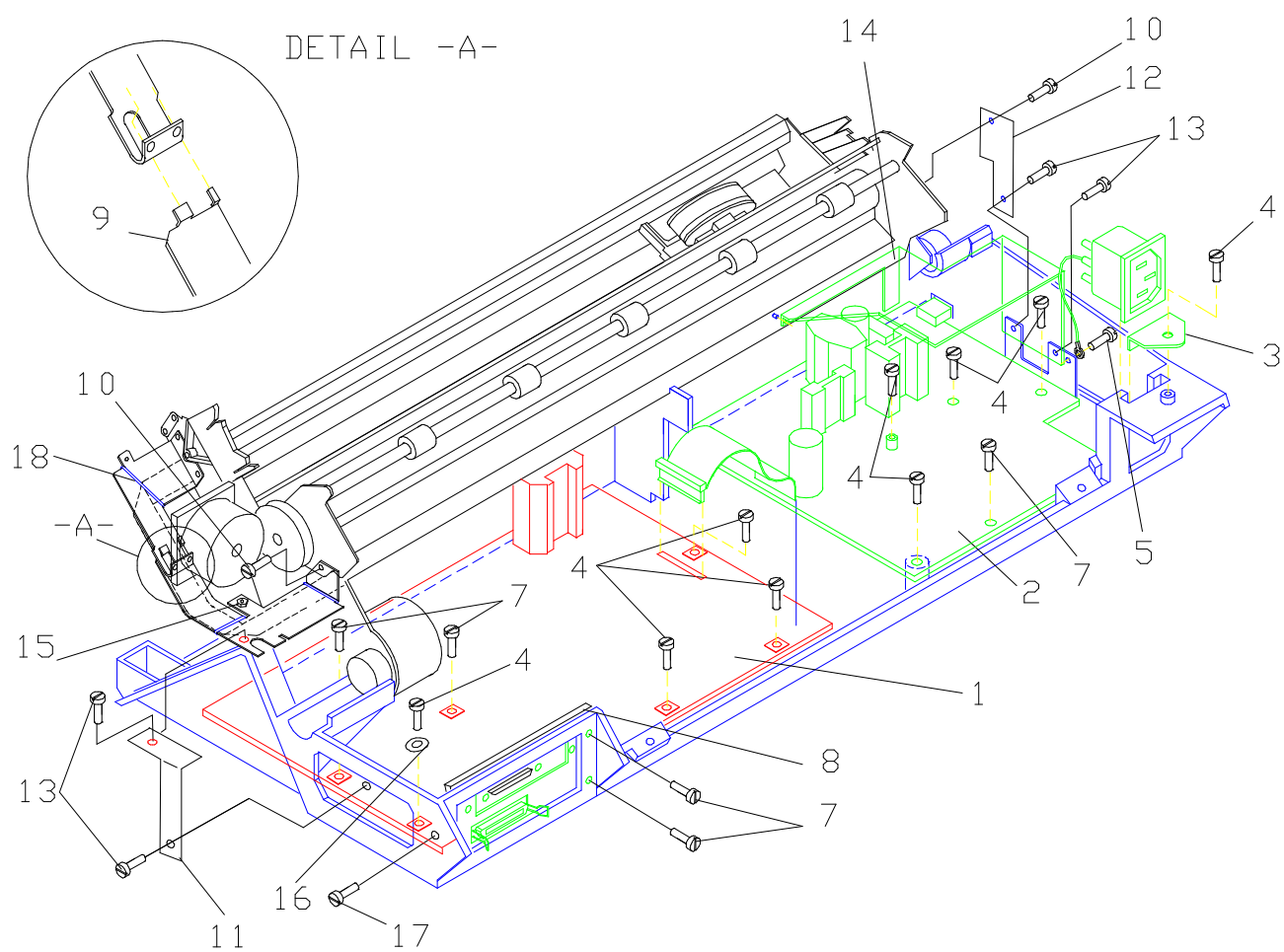


Figure 7 Boards Assembly

Table 9 PRINT HEAD AND CABLES ASSEMBLY

INDEX N.	DESCRIPTION	PART NUMBER	
1	Print Head (2043)	78401898-001	
1	Print Head (2048)	78401119-001	
2	Print Head Cable Gr. (2043)	78401598-001	
2	Print Head Cable Gr. (2048)	78401597-001	
3	Bracket		
4	Bracket		
5	Screw	78399161-001	(misc. kit)
6	Screw	78399161-001	(misc. kit)
7	Washer	78399163-001	(misc. kit)
8	O.P. Cable	78401135-001	
9	Paper Stacker Cable	78401289-001	
10	Carriage Motor Assy	78402196-001	
11	Alternance Cable	78401288-001	
12	Sensors Cable	78401134-001	
13	Paper Motor Assy (2048)	78400266-001	
13	Paper Motor Assy (2043)	78402708-001	
14	Ribbon Motor Assy	78400268-001	
15	AGA Motor Assy	78401596-001	

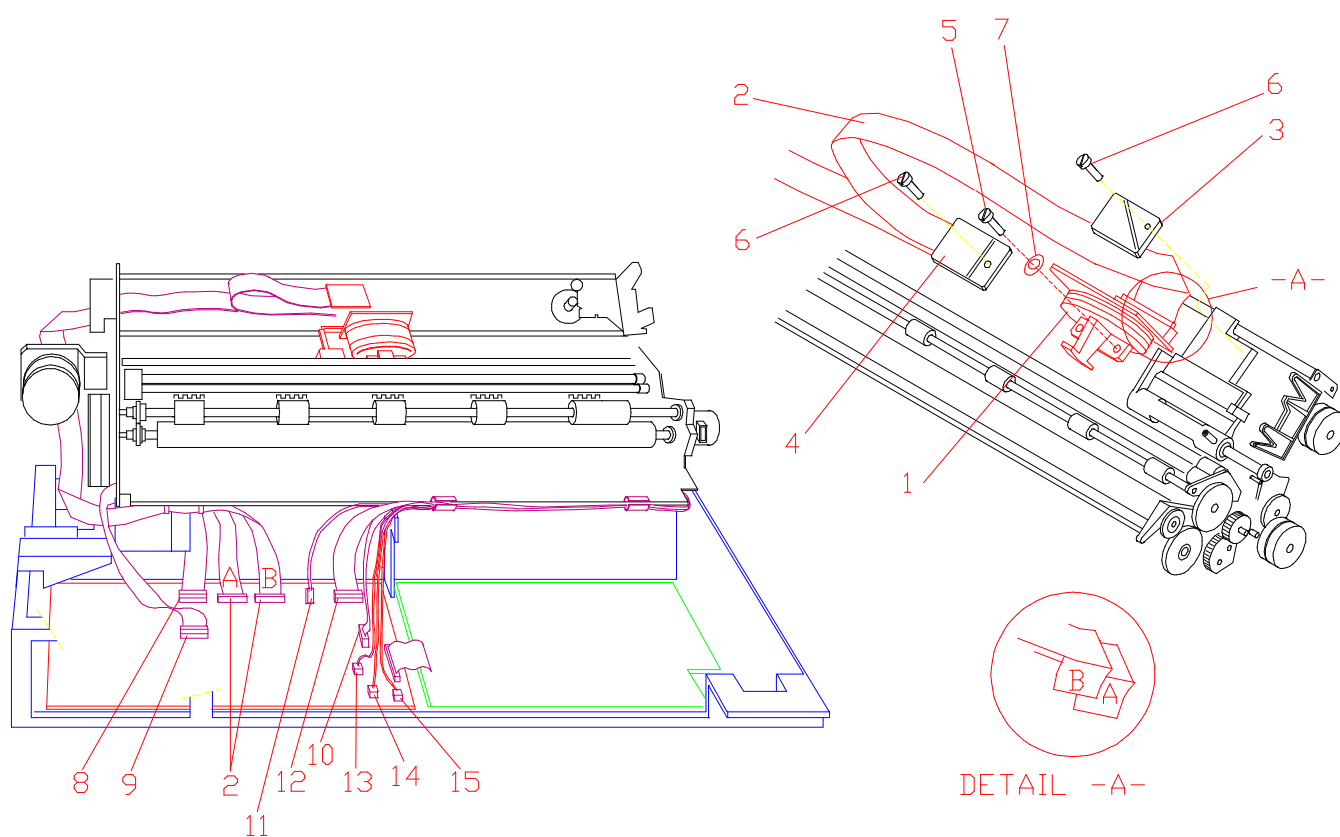


Figure 8 Print Head and Cables Assy

Table 10 PAPER STACKER ASSEMBLY

INDEX N.	DESCRIPTION	PART NUMBER	
Assy	Paper Stacker Assembly	78402588-001	
1	Paper Support		
2	Right Side Group	78402592-001	
3	Left Side Group	78402591-001	
4	Profile		
5	Screw	78399162-001	(misc. kit)
6	Gear	78401802-001	
7	Deflector Assy		
8	Bushing	78399159-001	(misc. kit)
9	Shaft	78401581-001	
10	Roller		
11	Gear	78401599-001	
12	Ring D.5	78399163-001	(misc. kit)
13	Motor Deflector Assy	78402594-001	
14	Profile		
15	Motor Plate		
16	Screw	78399162-001	(misc. kit)
17	Screw	78399161-001	(misc. kit)
18	Board GX2STK	78401797-001	
19	Left Cap	78401590-001	
20	Cable Assy Board	78402834-001	
21	Right Cap	78401591-001	
22	Shaft		

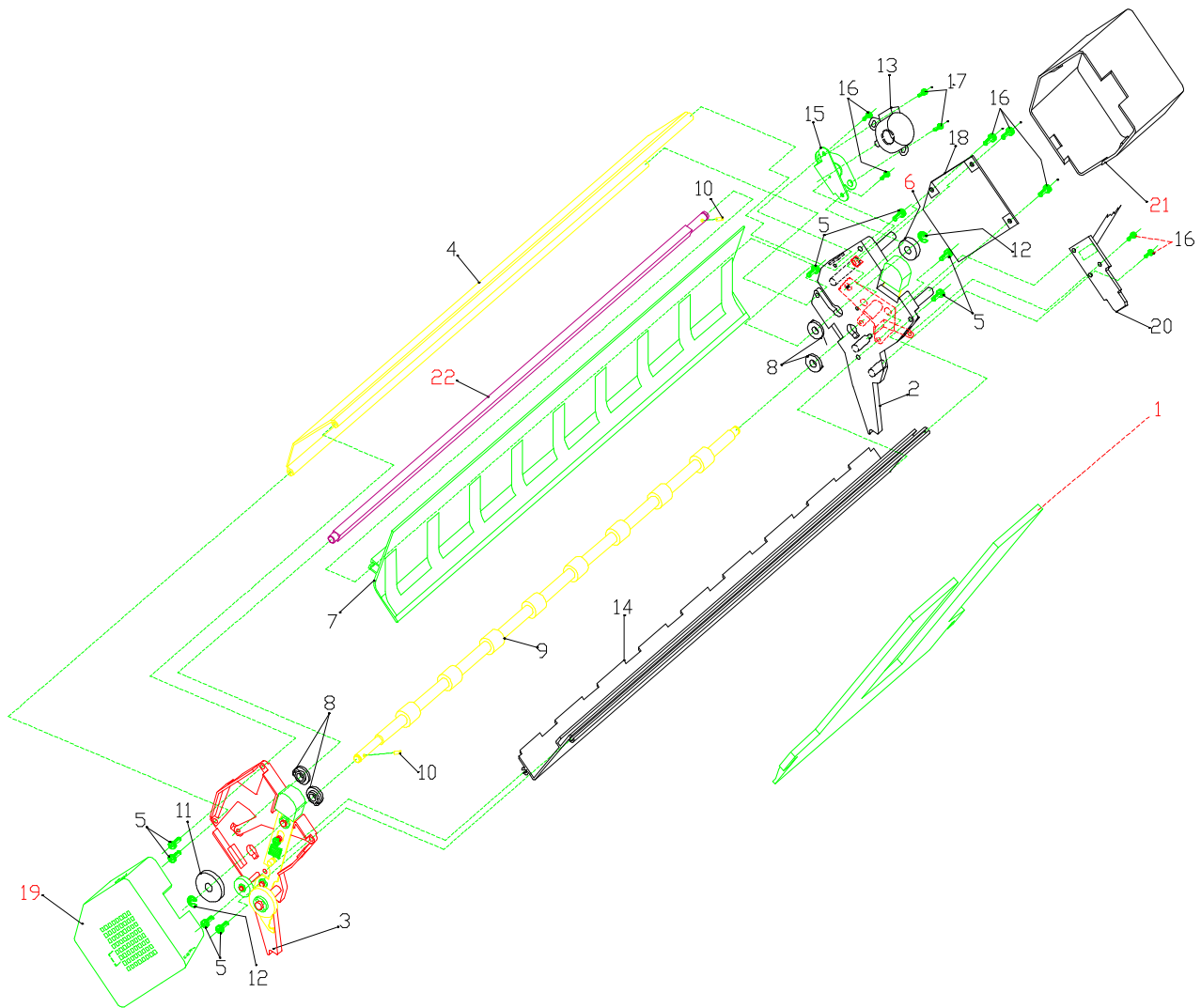


Figure 9 Paper Stacker Assy

Table 11 **AUTOMATIC SHEET FEEDER ASSEMBLY**

INDEX N.	DESCRIPTION	PART NUMBER	
1	Board GX1ASF	78402840-001	
2	Asf Plate Group		
3	Asf Antinoise Cover	78403039-001	
4	Asf Cap 1	78403032-001	
5	Asf Cap 2	78403031-001	
6	Asf Board Cover	78402307-001	
7	Asf Deflector Assy	78403039-001	
8	Screw	78399161-001	(misc. kit)
9	Paper Support		
10	ASF 1 Assy		
11	ASF 2 Assy		
12	Screw	78399161-001	(misc. kit)
13	Washer	78399163-001	(misc. kit)
14	Bracket		

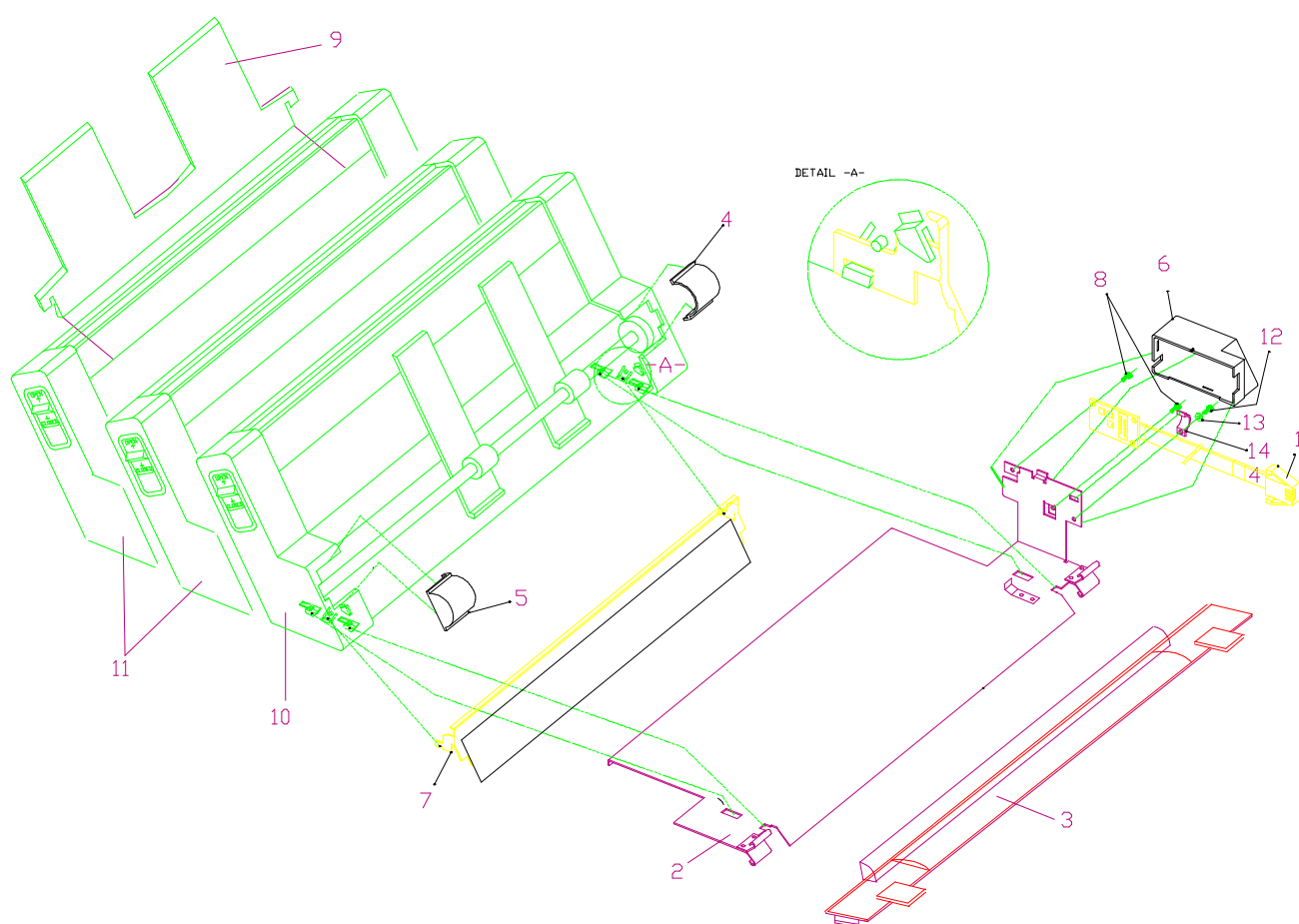


Figure 10 Automatic Sheet Feeder Assy

Section IV

Miscellaneous Kits**Table 12** **Miscellaneous Kits Spare Part Lists**

	DESCRIPTION	PART NUMBER
INDEX N	KIT MECHANICAL I	78399157-001
1	Spring	(quantity of 1)
2	Spring	(quantity of 2)
3	Spring	(quantity of 2)
4	Spring	(quantity of 1)
5	Spring	(quantity of 2)
6	Spring	(quantity of 1)
7	Bush	(quantity of 2)
8	Bush	(quantity of 2)
9	Bush	(quantity of 1)
10	Bearing	(quantity of 1)
11	Pivot	(quantity of 1)

	DESCRIPTION	PART NUMBER
INDEX N	KIT MECHANICAL II	78399158-001
1	Vibrodamp	(quantity of 1)
2	Damper	(quantity of 2)
3	Damper	(quantity of 2)
4	Latch Magnetic	(quantity of 1)
5	Sensor Plate	(quantity of 1)
6	Bearing Retainer	(quantity of 1)
7	Damper Spacer	(quantity of 1)
8	Shaft Retainer	(quantity of 1)
9	Stud	(quantity of 1)
10	Spring Guide	(quantity of 1)
11	Cable Retainer	(quantity of 1)
12	Spacer	(quantity of 1)

	DESCRIPTION	PART NUMBER
INDEX N	KIT PLASTIC PARTS	78399159-001
1	Mechanical Block	(quantity of 1)
2	Mechanical Block 1	(quantity of 1)
3	Support Sensor	(quantity of 1)
4	Spacer	(quantity of 1)
5	Sensor Support	(quantity of 1)
6	Belt Bracket	(quantity of 1)
7	Slide	(quantity of 1)
8	Bush	(quantity of 2)
9	Spacer	(quantity of 2)
10	Spacer	(quantity of 1)
11	Bushing	(quantity of 2)

Table 12 (cont'd) Miscellaneous Kits Spare Part Lists

	DESCRIPTION	PART NUMBER
INDEX N	KIT PLASTIC PARTS	78399160-001
1	Print Head Mask	(quantity of 1)
2	Adhesive Tape	(quantity of 1)

	DESCRIPTION	PART NUMBER
INDEX N	KIT METRIC SCREWS	78399161-001
1	Screw M3x6	(quantity of 3)
2	Screw M4x12	(quantity of 3)
3	Screw M3x4	(quantity of 3)
4	Screw M2x8	(quantity of 3)
5	Screw M3x8	(quantity of 3)
6	Screw M3x4	(quantity of 3)
7	Screw M3x8	(quantity of 3)
8	Screw M3x10	(quantity of 3)
9	Screw M4x6	(quantity of 3)
10	Screw M4x8	(quantity of 3)
11	Screw M4x6	(quantity of 3)
12	Screw M3x6	(quantity of 3)
13	Screw M3x14	(quantity of 3)
14	Screw M3x8	(quantity of 3)
15	Screw M3x8	(quantity of 3)
16	Screw M3x4	(quantity of 3)
17	Screw M3x6	(quantity of 3)

	DESCRIPTION	PART NUMBER
INDEX N	KIT SELF TAPPING SCREWS	78399162-001
1	Screw 3.5x13	(quantity of 5)
2	Screw 3.9x13	(quantity of 5)
3	Screw 3.5x13	(quantity of 5)
4	Screw 2.2x6.5	(quantity of 5)
5	Screw 2.2x13	(quantity of 5)
6	Screw 2.2x9.5	(quantity of 5)
7	Screw 3.5x16	(quantity of 5)
8	Screw 2.9x9.5	(quantity of 5)
9	Screw 2.9x13	(quantity of 5)
10	Screw 2.9x19	(quantity of 5)
11	Screw 2.5x4	(quantity of 5)
12	Screw 2.9x9.5	(quantity of 5)
13	Screw 2.9x9.5	(quantity of 5)
14	Screw 2.9x9.5	(quantity of 5)
15	Screw 2.9x6.5	(quantity of 5)
16	Screw 3.5x13	(quantity of 5)

Table 12 (cont'd) Miscellaneous Kits Spare Part Lists

	DESCRIPTION	PART NUMBER
INDEX N	KIT WASHER & CIRCLIPS	78399163-001
1	Ring D.2.3	(quantity of 5)
2	Ring D.3.2	(quantity of 5)
3	Ring D.4	(quantity of 5)
4	Ring D.5	(quantity of 5)
5	Ring D.6	(quantity of 5)
6	Ring D.7	(quantity of 5)
7	Ring D.8	(quantity of 5)
8	Ring Ret D.4	(quantity of 5)
9	Ring Ret D.8	(quantity of 5)
10	Washer	(quantity of 5)
11	Washer	(quantity of 5)
12	Washer	(quantity of 5)
13	Washer	(quantity of 5)
14	Washer Quick Lock D.6	(quantity of 5)
15	Washer Quick Lock D.8	(quantity of 5)
16	Friction Spacer	(quantity of 5)

