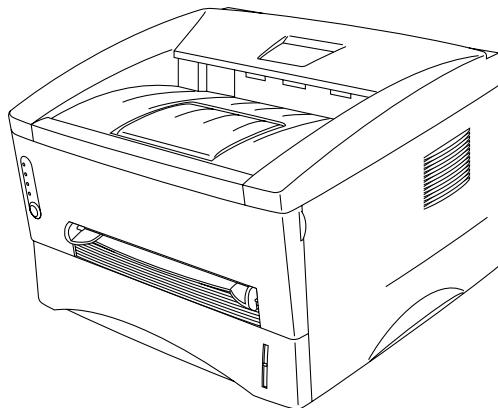




Brother Laser Printer **PARTS REFERENCE LIST**

MODEL: HL-1030/1240/1250/1270N



Read this list thoroughly before maintenance work.

Keep this list in a convenient place for quick and easy reference at all times.

NOTE FOR USING THIS PARTS REFERENCE LIST

1. In the case of ordering parts, it needs mentioning the following items:

- (1) Code
- (2) Q'ty
- (3) Description
- (4) Symbol (PCB No., Revision , and Parts location mounted on the PCB.)

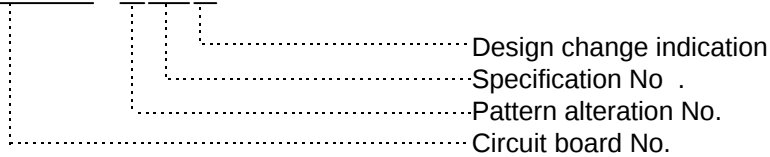
Note : No orders without Parts Code or Tool No. can be accepted.

< Example >

	(1)	(2)	(3)	(4)	
REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK

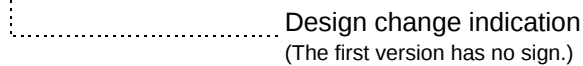
Revision No.: marked on the **main printed circuit board**.

B48K056 - 201A



Revision No.: marked on the **power supply printed circuit board**.

Rev. A



2. Design-changed parts :

If the parts are changed, any one of the following symbols is indicated in the REMARKS column.

- #A : compatible between old and new
- #B : replaceable from old to new
- #D : incompatible
- # : newly established

3. The original of this list was made based on the information available in September, 1999.

4. Parts are subject to change in design without prior notice.

CONTENTS

1.	FRAME / DRIVE UNIT	1
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1. FRAME / DRIVE UNIT

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	UL9311001	1	MAIN MOTOR ASSY		
2	087320616	4	TAPTITE, CUP S M3X6		
3	LJ4069001	1	SOLENOID ASSY		
4	000300415	1	SCREW, BIND M3X4		
5	LJ4432001	1	TAPE 32X12		
6	UL8984001	1	LINK		
7	LJ4015001	1	FAN MOTOR UNIT		
8	UL9099001	1	TONER EMPTY PCB UNIT (LIGHT EMISSION)	B512038	
9	UK4405001	1	PANEL PCB ASSY	B512048	
10	087320616	3	TAPTITE, CUP S M3X6		
11	UL8507001	4	RUBBER FOOT		
12	UL9104001	1	TONER EMPTY PCB UNIT (LIGHT RECEPTION)	B512037	
13	087320616	1	TAPTITE, CUP S M3X6		
14	LJ8031001	1	LT RELAY PCB ASSY, HL-1250/1270N	B512060	
15	087320616	1	TAPTITE, CUP S M3X6		
16	LE1169001	1	USB GROUND PLATE, HL-1270		

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/03-010

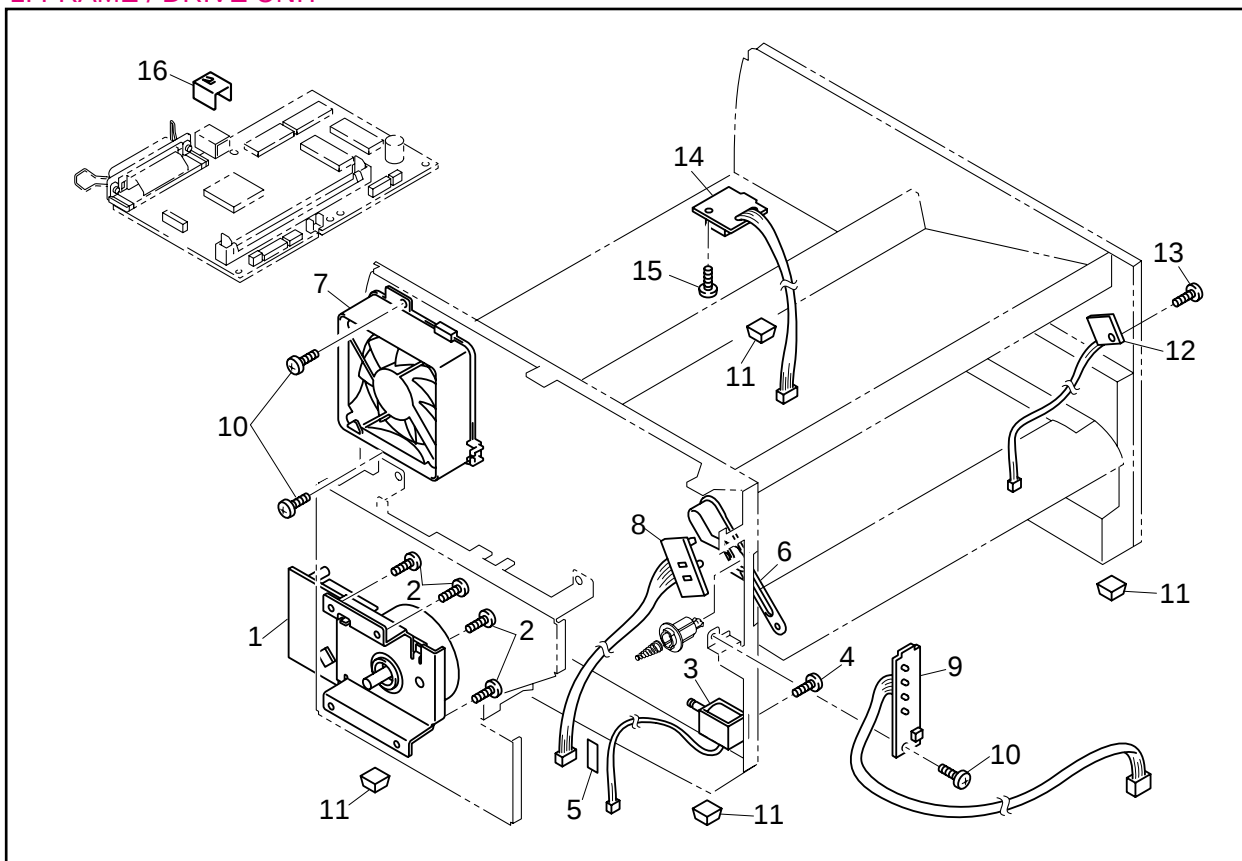
T/I NO. PR99165

2. LASER UNIT

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LJ4157001	1	LASER UNIT (SP)	(B512033)	
2	087321615	3	TAPTITE, CUP S M3X16		

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/03-020

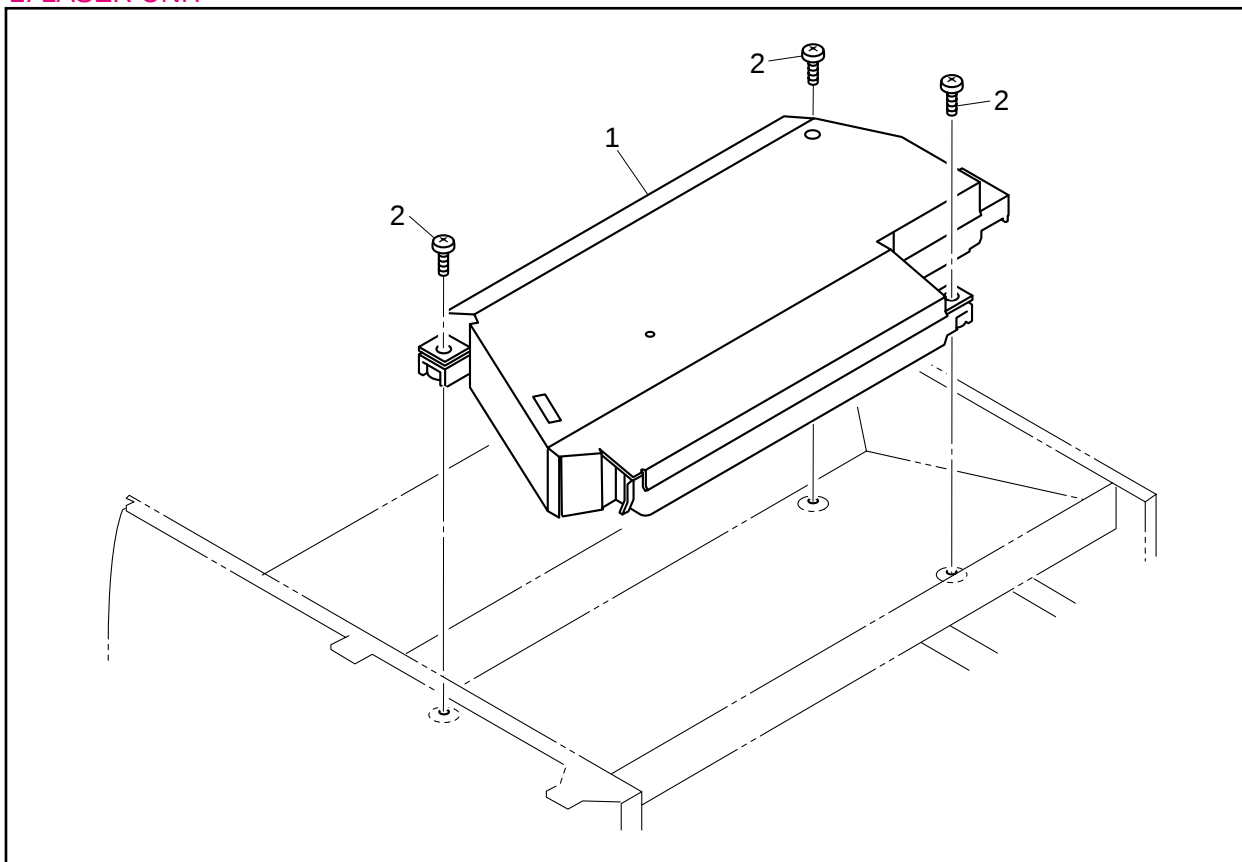
1. FRAME / DRIVE UNIT



MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-010

T/I NO. PR99165

2. LASER UNIT



MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-020

3. PAPER FEEDER

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	UL9060001	1	PAPER FEED ROLLER ASSY	
2	UL9066001	1	PAPER PICK-UP ROLLER ASSY	
3	UL9071001	1	TR ELECTRODE HELICAL SPRING A	
3	LJ4499001	1	TR ELECTRODE HELICAL SPRING B	
CAUTION: 1) The new version of the TR electrode helical spring, TR ELECTRODE HELICAL SPRING B (LJ4499001) should be used for ALL HL-1030/1270N printers and the HL-1240/1250 printers whose serial No. is the following number or later; HL-1240: J9J211817 - (EXCEPT J9J212235 - J9J217459, J9J219423 - J9J219997) HL-1250: J9J221758 - 2) The old version of the TR electrode helical spring, TR ELECTRODE HELICAL SPRING A (UL9071001) should be used for HL-1240/1250 whose serial No. is before the number above and the numbers in the range of J9J212235 - J9J217459 & J9J219423 - J9J219997. 3) The old and new versions of the TR electrode helical spring are incompatible each other.				

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/03-040

T/I NO. PR99165

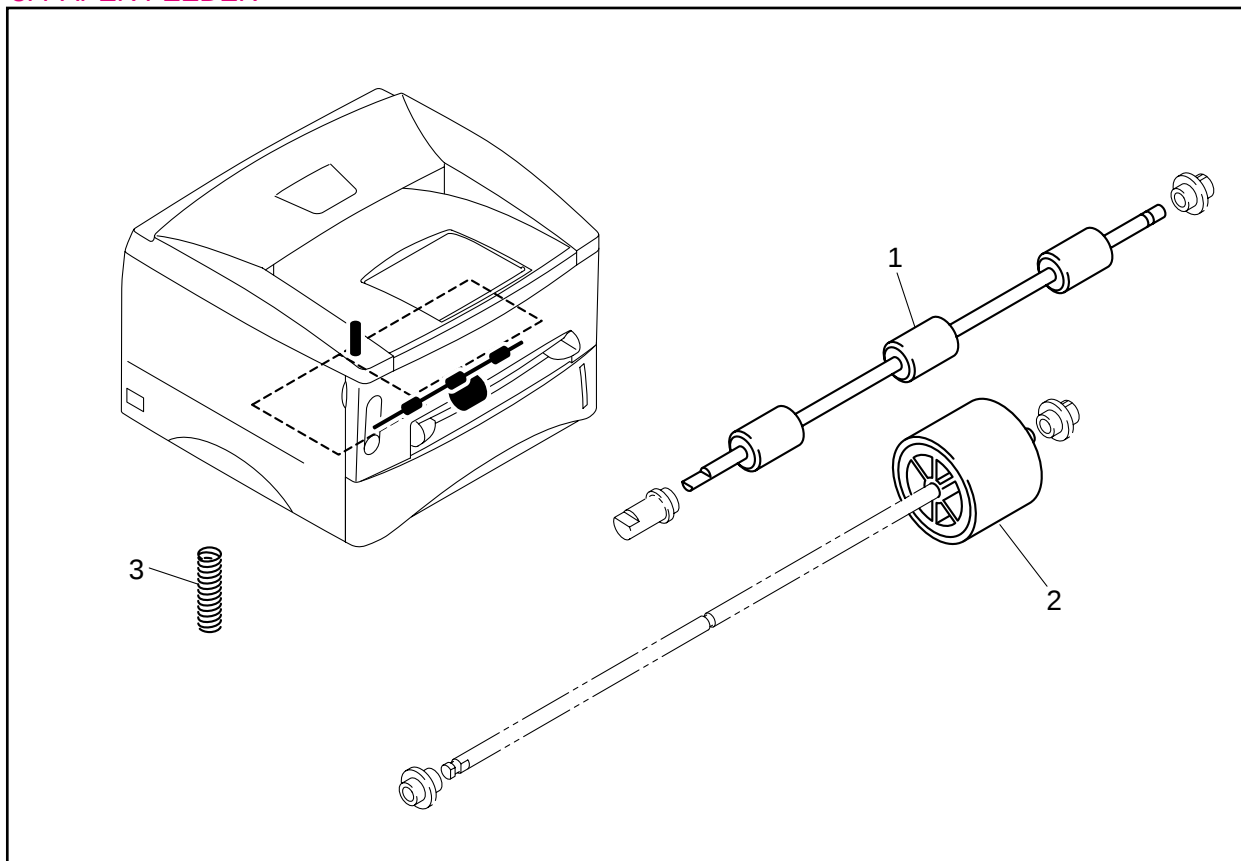
4. FIXING UNIT

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ4164001	1	FIXING UNIT, 115V (SP)	
1	LJ4168001	1	FIXING UNIT, 230V (SP)	
1	LJ4718001	1	FIXING UNIT, 230V LEG (SP)	
1-1	UL8902001	1	THERMISTOR ASSY	
1-2	087311215	1	TAPTITE, CUP B M3X12	
1-3	LJ4169001	1	HEAT ROLLER 25 (SP)	
1-3	LJ4719001	1	HEAT ROLLER 25 LEG (SP)	
1-4	UL8908001	2	HR BEARING 25	
1-5	LJ4160001	1	HALOGEN LAMP, 115V (SP)	
1-5	LJ4163001	1	HALOGEN LAMP, 230V (SP)	
1-6	UL8929001	8	EJECT PINCH ROLLER	
1-7	LJ4431001	8	PINCH SPRING	
1-8	LJ4407001	2	CLEANER ROLLER ASSY	
1-9	LJ4409001	2	CLEANER SPRING	
1-10	087312015	2	TAPTITE, CUP B M3X20	
1-11	Z07200001	1	TAPTITE, PAN B M3X10	
2	087320815	1	TAPTITE, CUP S M3X8	
3	LJ4740001	2	SHOULDER SCREW	

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/03-050/051

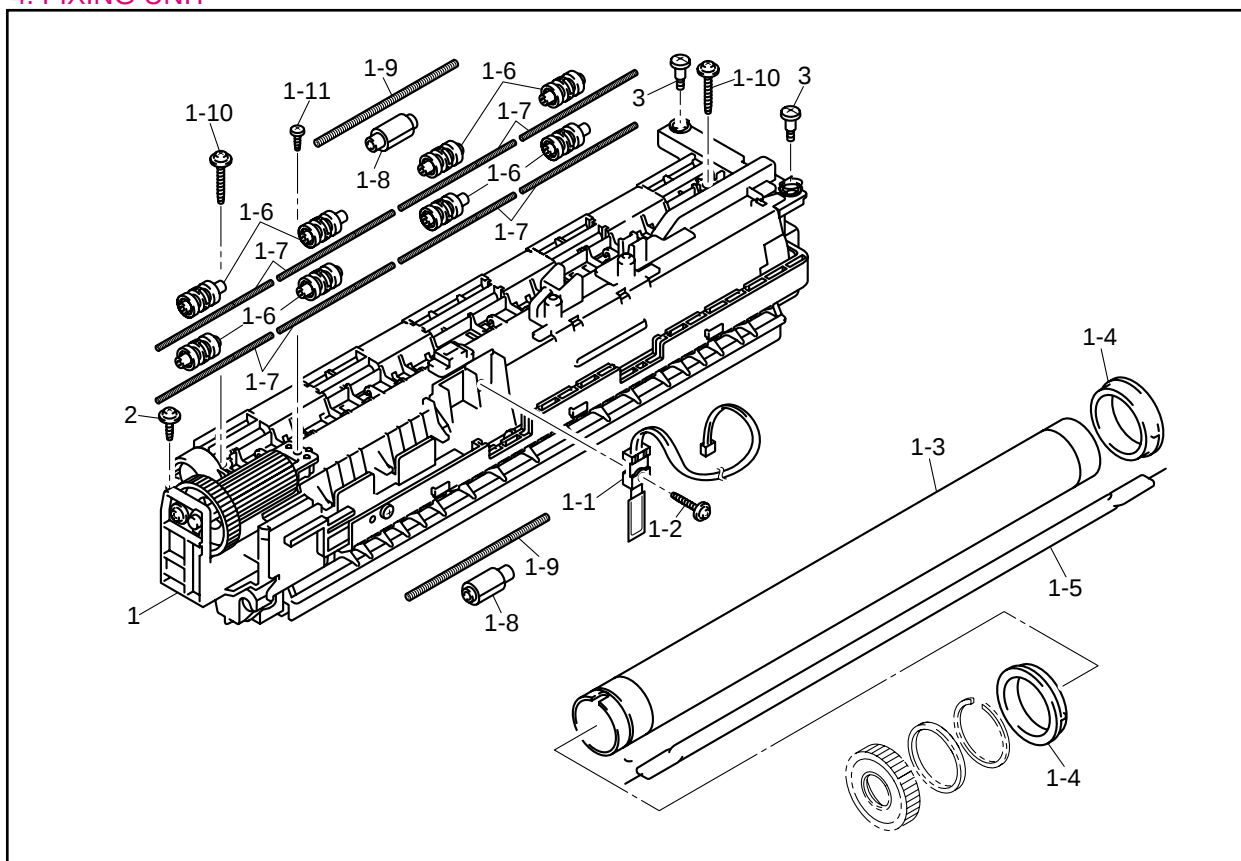
T/I NO. PR99179, PR99186

3. PAPER FEEDER



MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-040

4. FIXING UNIT



MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-050/051

5-1. PAPER CASSETTE, LGL

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LE1162001	1	PAPER TRAY ASSY, LGL (SP)	
1-1	LJ4537001	1	PRESSURE PLATE ASSY, LGL	
1-2	UL9077001	2	PRESSURE PLATE SPRING	
1-3	UL9078001	1	SIDE GUIDE L	
1-4	UL9079001	1	SIDE GUIDE R	
1-5	U73515001	2	TAPTITE, CUP B M2.6X5	
1-6	UL9080001	2	SIDE GUIDE RACK	
1-7	UL9081001	1	SIDE GUIDE GEAR	
1-8	UL9082001	1	FRICTION SPRING	
1-9	087310815	1	TAPTITE, CUP B M3X8	
1-10	UL9083001	1	REAR PAPER GUIDE	
1-11	UL9084001	1	SEPARATION PAD HOLDER ASSY	
1-12	UL9090001	1	SEPARATION PAD SPRING	
1-13	UL9091001	1	PAPER INDICATOR	
1-14	UL9092001	1	LOCK LEVER	
1-15	LJ4534001	1	PRESSURE ROLLER HOLDER, LGL	
1-16	LJ4195001	1	PRESSURE ROLLER COLLAR	
1-17	LJ4226001	1	PRESSURE ROLLER SHAFT	
1-18	UL9095001	1	RELEASE LEVER EXTENSION SPRING	
1-19	LJ2061001	1	PAPER TRAY COVER	
1-20	UF8709001	1	TAPTITE, TORX PAN B M3X8	
1-21	LJ4272001	1	TRAY COVER FILM	
1-22	LJ4221001	1	SCRATCH SPONGE HOLDER ASSY	
1-23	LJ4200001	2	SCRATCH SPONGE SPRING	

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/03-045

5-2. PAPER CASSETTE, A4

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ4181001	1	PAPER TRAY ASSY, A4 (SP)	
1-1	UL9074001	1	PRESSURE PLATE ASSY, A4	
1-2	UL9077001	2	PRESSURE PLATE SPRING	
1-3	UL9078001	1	SIDE GUIDE L	
1-4	UL9079001	1	SIDE GUIDE R	
1-5	U73515001	2	TAPTITE, CUP B M2.6X5	
1-6	UL9080001	2	SIDE GUIDE RACK	
1-7	UL9081001	1	SIDE GUIDE GEAR	
1-8	UL9082001	1	FRICTION SPRING	
1-9	087310815	1	TAPTITE, CUP B M3X8	
1-10	UL9083001	1	REAR PAPER GUIDE	
1-11	UL9084001	1	SEPARATION PAD HOLDER ASSY	
1-12	UL9090001	1	SEPARATION PAD SPRING	
1-13	UL9091001	1	PAPER INDICATOR	
1-14	UL9092001	1	LOCK LEVER	
1-15	LJ4196001	1	PRESSURE ROLLER HOLDER, A4	
1-16	LJ4195001	1	PRESSURE ROLLER COLLAR	
1-17	LJ4226001	1	PRESSURE ROLLER SHAFT	
1-18	UL9095001	1	RELEASE LEVER EXTENSION SPRING	
1-19	LJ2061001	1	PAPER TRAY COVER	
1-20	UF8709001	1	TAPTITE, TORX PAN B M3X8	
1-21	LJ4272001	1	TRAY COVER FILM	
1-22	LJ4221001	1	SCRATCH SPONGE HOLDER ASSY	
1-23	LJ4200001	2	SCRATCH SPONGE SPRING	

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/03-047

5-3. PAPER CASSETTE, PB

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ4639001	1	PAPER TRAY ASSY 3 (SP)	
1-1	UL9074001	1	PRESSURE PLATE ASSY, A4	
1-2	LJ4621001	2	PRESSURE PLATE SPRING 340	
1-3	UL9078001	1	SIDE GUIDE L	
1-4	UL9079001	1	SIDE GUIDE R	
1-5	U73515001	2	TAPTITE, CUP B M2.6X5	
1-6	UL9080001	2	SIDE GUIDE RACK	
1-7	UL9081001	1	SIDE GUIDE GEAR	
1-8	UL9082001	1	FRICTION SPRING	
1-9	087310815	1	TAPTITE, CUP B M3X8	
1-10	UL9083001	1	REAR PAPER GUIDE	
1-11	UL9084001	1	SEPARATION PAD HOLDER ASSY	
1-12	LJ4705001	1	SEPARATION PAD SPRING 300	
1-13	UL9091001	1	PAPER INDICATOR	
1-14	UL9092001	1	LOCK LEVER	
1-15	LJ4196001	1	PRESSURE ROLLER HOLDER	
1-16	LJ4195001	1	PRESSURE ROLLER COLLAR	
1-17	LJ4226001	1	PRESSURE ROLLER SHAFT	
1-18	UL9095001	1	RELEASE LEVER EXTENSION SPRING	
1-19	LJ2061001	1	PAPER TRAY COVER	
1-20	UF8709001	1	TAPTITE, TORX PAN B M3X8	
1-21	LJ4272001	1	TRAY COVER FILM	
1-22	LJ4221001	1	SCRATCH SPONGE HOLDER ASSY	
1-23	LJ4200001	2	SCRATCH SPONGE SPRING	

MODEL HL-1240 84U-Z01-049

T/I NO. PR99179

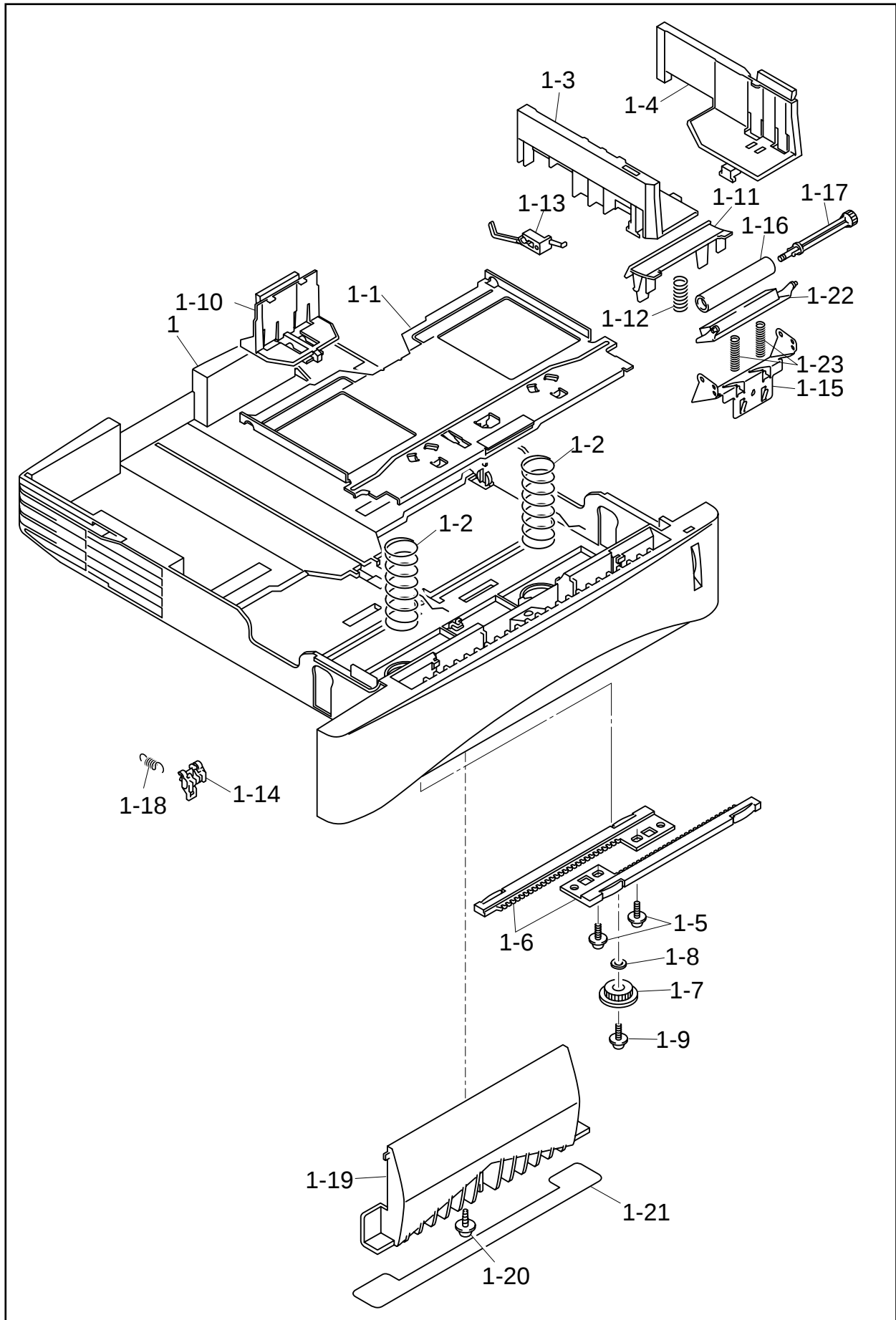
5-4. PAPER CASSETTE, LEG

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ4684001	1	PAPER TRAY ASSY, LEG (SP)	
1-1	UL9074001	1	PRESSURE PLATE ASSY, A4	
1-2	UL9077001	2	PRESSURE PLATE SPRING	
1-3	UL9078001	1	SIDE GUIDE L	
1-4	UL9079001	1	SIDE GUIDE R	
1-5	U73515001	2	TAPTITE, CUP B M2.6X5	
1-6	UL9080001	2	SIDE GUIDE RACK	
1-7	UL9081001	1	SIDE GUIDE GEAR	
1-8	UL9082001	1	FRICTION SPRING	
1-9	087310815	1	TAPTITE, CUP B M3X8	
1-10	UL9083001	1	REAR PAPER GUIDE	
1-11	UL9084001	1	SEPARATION PAD HOLDER ASSY	
1-12	LJ4622001	1	SEPARATION PAD SPRING 250	
1-13	UL9091001	1	PAPER INDICATOR	
1-14	UL9092001	1	LOCK LEVER	
1-15	LJ4196001	1	PRESSURE ROLLER HOLDER, A4	
1-16	LJ4195001	1	PRESSURE ROLLER COLLAR	
1-17	LJ4226001	1	PRESSURE ROLLER SHAFT	
1-18	UL9095001	1	RELEASE LEVER EXTENSION SPRING	
1-19	LJ2061001	1	PAPER TRAY COVER	
1-20	UF8709001	1	TAPTITE, TORX PAN B M3X8	
1-21	LJ4272001	1	TRAY COVER FILM	
1-22	LJ4221001	1	SCRATCH SPONGE HOLDER ASSY	
1-23	LJ4200001	2	SCRATCH SPONGE SPRING	

MODEL HL-1240/1250/1270N 84U-Z06/Z07/08-043

T/I NO. PR99179

5. PAPER CASSETTE



MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-045/047

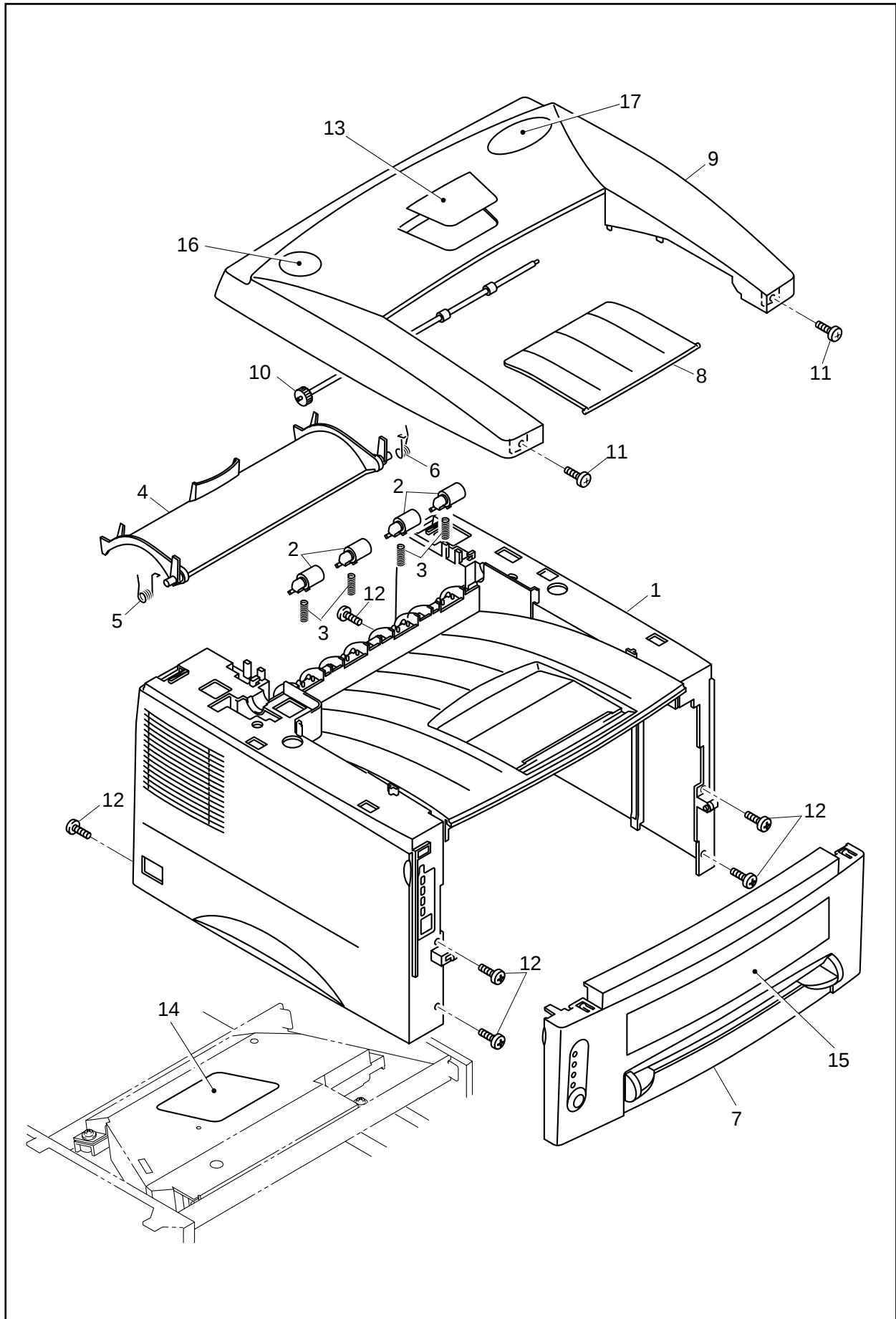
6. COVERS

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ4122001	1	MAIN COVER ASSY	
2	UL9122001	4	PINCH ROLLER ASSY	
3	UL9125001	4	PINCH ROLLER SPRING	
4	UL9126001	1	REAR COVER	
5	UL9127001	1	REAR COVER SPRING L	
6	UL9128001	1	REAR COVER SPRING R	
7	UL9129001	1	FRONT COVER ASSY	
7	LJ4526001	1	FRONT COVER ASSY LE	
8	UL9140001	1	TRAY EXTENSION FLAP	
9	UL9088001	1	TOP COVER	
10	UL9142001	1	SECOND EJECT ROLLER ASSY	
11	087321015	2	TAPTITE, CUP S M3X10	
12	085320816	6	TAPTITE, BIND S M3X8	
13	LJ8166001	1	MODEL PLATE 1030	
13	UL9143001	1	MODEL PLATE 1240	
13	UL9315001	1	MODEL PLATE 1250	
13	LJ4135001	1	MODEL PLATE 1270N	
13	LJ4452001	1	MODEL PLATE J624	
13	LJ4460001	1	MODEL PLATE 2312P	
13	LJ4496001	1	MODEL PLATE 2412P	
13	LJ4724001	1	MODEL PLATE 8212N	
14	UL6740001	1	LASER CAUTION LABEL, EUR	
14	UL7931001	1	LASER LABEL LEGEND	
15	LJ8167001	1	MYLAR LABEL 1030, CAN	
15	LJ8172001	1	MYLAR LABEL 1030, EUR	
15	UL9146001	1	MYLAR LABEL 1240, US	
15	UL9249001	1	MYLAR LABEL 1240, CAN	
15	UL9250001	1	MYLAR LABEL 1240, EUR	
15	UL9316001	1	MYLAR LABEL 1250, US	
15	LJ4078001	1	MYLAR LABEL 1250, CAN	
15	UL9317001	1	MYLAR LABEL 1250, EUR	
15	LJ4136001	1	MYLAR LABEL 1270N, US	
15	LJ4232001	1	MYLAR LABEL 1270N, CAN	
15	LJ4137001	1	MYLAR LABEL 1270N, EUR	
16	LJ4048001	1	MYLAR LABEL 1240/1250/1270N, US 2	
16	LJ4050001	1	MYLAR LABEL 1240/1250/1270N, CAN 2	
17	LJ4049001	1	MYLAR LABEL 1240/1250/1270N, US 3	
17	LJ4051001	1	MYLAR LABEL 1240/1250/1270N, CAN 3	

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/03-060

T/I NO. PR99165, PR99179, PR99204

6. COVERS



MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-060

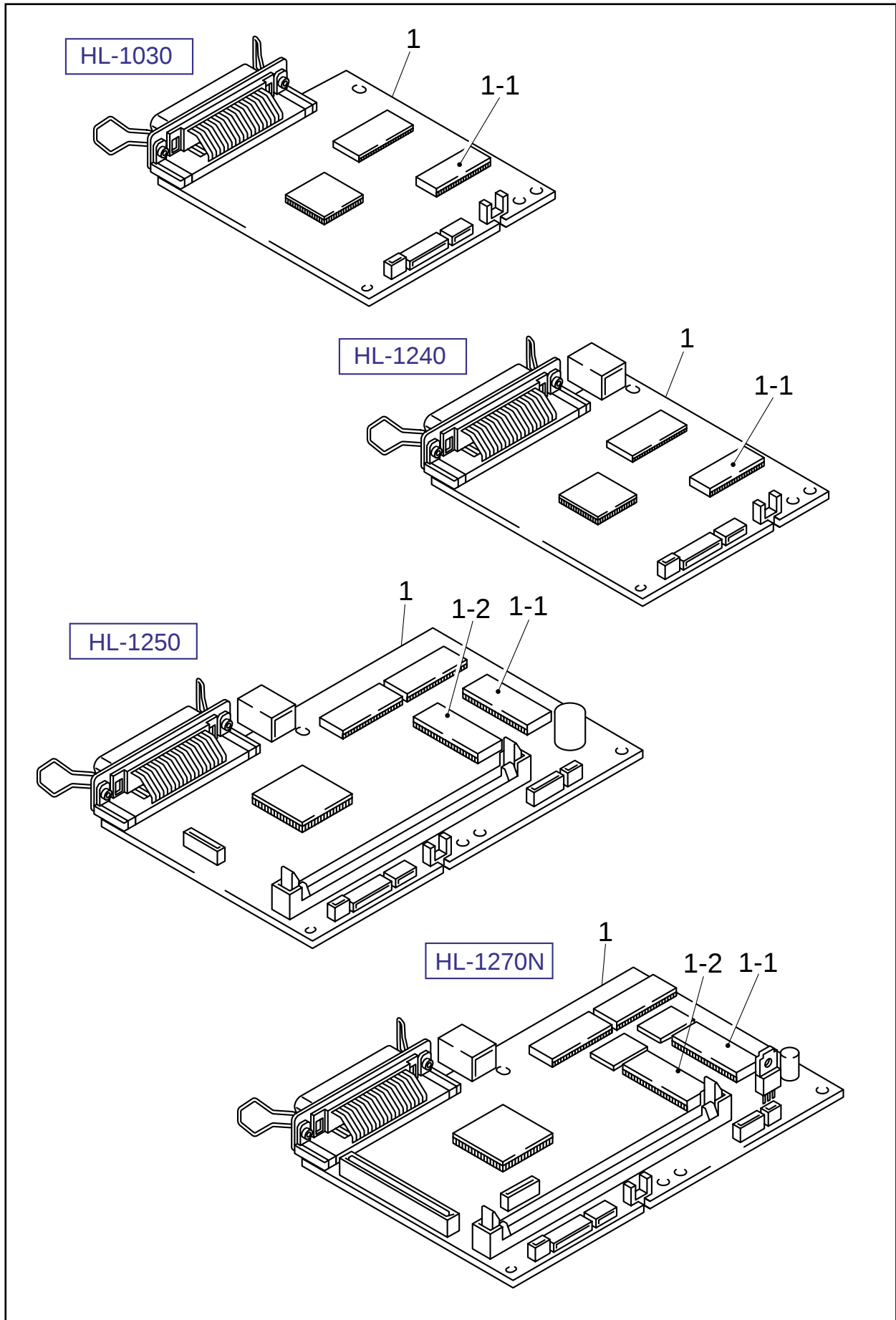
7. MAIN PCB

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LJ8239001	1	MAIN PCB ASSY, HL-1030 (SP)	B512040-350B	
1	LJ8066001	1	MAIN PCB ASSY, HL-1240 (SP)	B512040-310D	
1	LJ8067001	1	MAIN PCB ASSY, HL-1240 HEB (SP)	B512040-311	
1	LJ8251001	1	MAIN PCB ASSY, HL-1240 PB (SP)	B512040-345D	
1	LJ8160001	1	MAIN PCB ASSY, 2312P LEG (SP)	B512040-313D	
1	LJ8080001	1	MAIN PCB ASSY, HL-1250 (SP)	B512049-110G	
1	LJ8233001	1	MAIN PCB ASSY, 2412P LEG (SP)	B512049-113D	
1	LJ8082001	1	MAIN PCB ASSY, HL-1270N (SP)	B512049-100G	
1	LJ8041001	1	MAIN PCB ASSY, 8212N LEG (SP)	B512049-113	
1-1	LJ8253001	1	MASK ROM, HL-1030/1240		
1-1	LJ8047001	1	MASK ROM, HL-1240 HEB		
1-1	LJ8254001	1	MASK ROM, HL-1250 LOW		
1-1	LJ8248001	1	MASK ROM, HL-1270N LOW		
1-1	LJ8248001	1	MASK ROM, 8212N LEG LOW		
1-2	LJ8255001	1	MASK ROM, HL-1250 HIGH		
1-2	LJ8249001	1	MASK ROM, HL-1270N HIGH		
1-2	LJ8249001	1	MASK ROM, 8212N LEG HIGH		

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/03-101/103

T/I NO. PR99165, PR99179, PR99194, PR99198, PR99203, PR99207

7.MAIN PCB



MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-101/103

T/I NO. PR99165

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LJ4178001	1	ENGINE PCB ASSY A, 1240 (SP)	B512059-401B	
1	LJ8157001	1	ENGINE PCB ASSY B, 1030/1240 (SP)	B512059-521C	
1	LJ4222001	1	ENGINE PCB ASSY A, 1250 (SP)	B512059-402B	
1	LJ8158001	1	ENGINE PCB ASSY B, 1250/1270 (SP)	B512059-422A	

CAUTION:

1) The new versions of the engine PCB, **ENGINE PCB ASSY B, 1240/1030 (LJ8157001)** & **ENGINE PCB ASSY B, 1250/1270 (LJ8158001)** should be used for ALL HL-1030/1270N printers and the HL-1240/1250 printers whose serial No. is the following number or later;

HL-1240: **J9J211817** - (EXCEPT J9J212235 - J9J217459, J9J219423 - J9J219997)
 HL-1250: **J9J221758** -

2) The old versions of the engine PCB, **ENGINE PCB ASSY A, 1240 (LJ4178001)** & **ENGINE PCB ASSY A, 1250 (LJ4222001)** should be used for HL-1240/1250 whose serial No. is before the number above and the numbers in the range of J9J212235 - J9J217459 & J9J219423 - J9J219997.

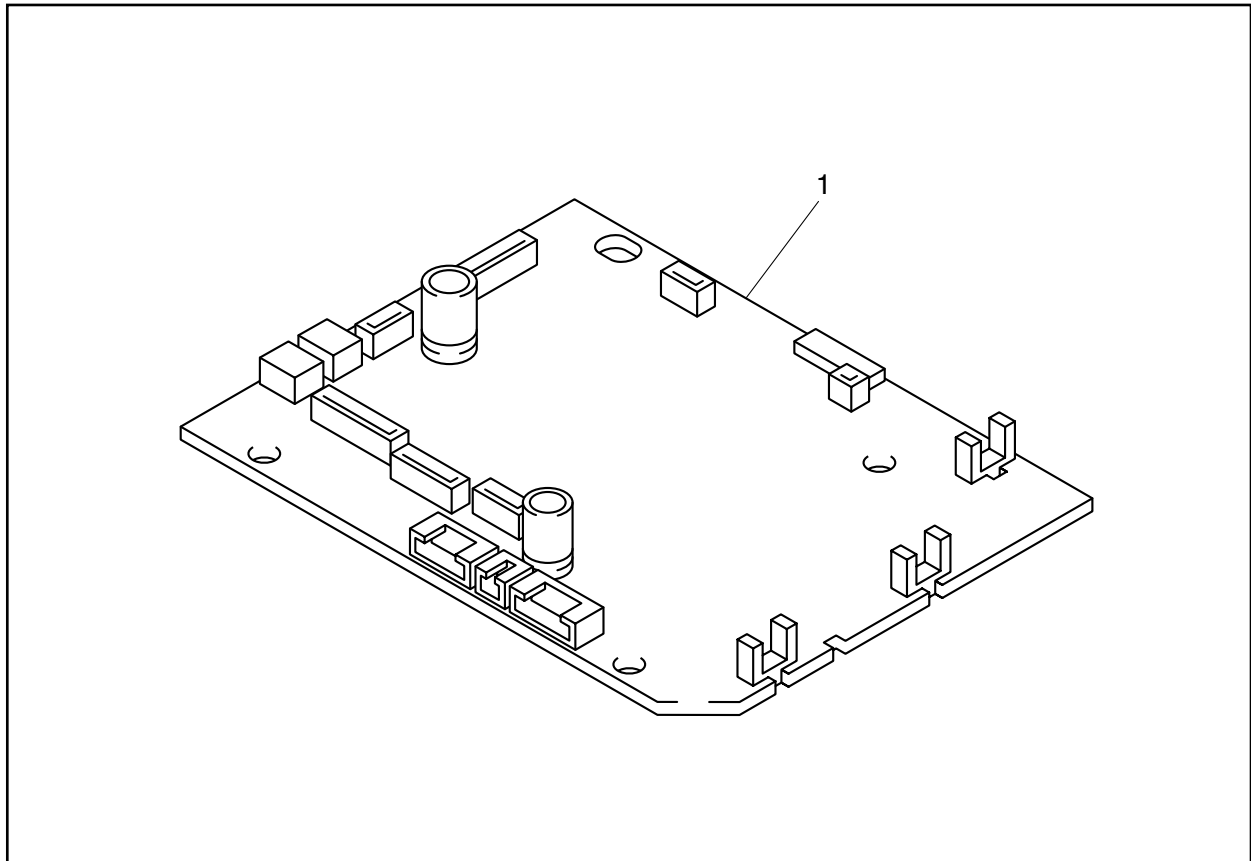
3) The old and new versions of the engine PCB are incompatible each other.

T/I NO. PR99165 / PR99197 / PR99202

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LE1539001	1	LOW-VOLTAGE PS ASSY, 115V (SP)		
1	LJ4175001	1	LOW-VOLTAGE PS ASSY, 230V (SP)		
2	UK4426001	1	INLET UNIT, 115V		
2	UK4430001	1	INLET UNIT, 230V		
3	085320816	1	TAPTITE, BIND S M3X8		
4	087320616	1	TAPTITE, CUP S M3X6		
5	LJ4756001	1	AC INLET FILM		

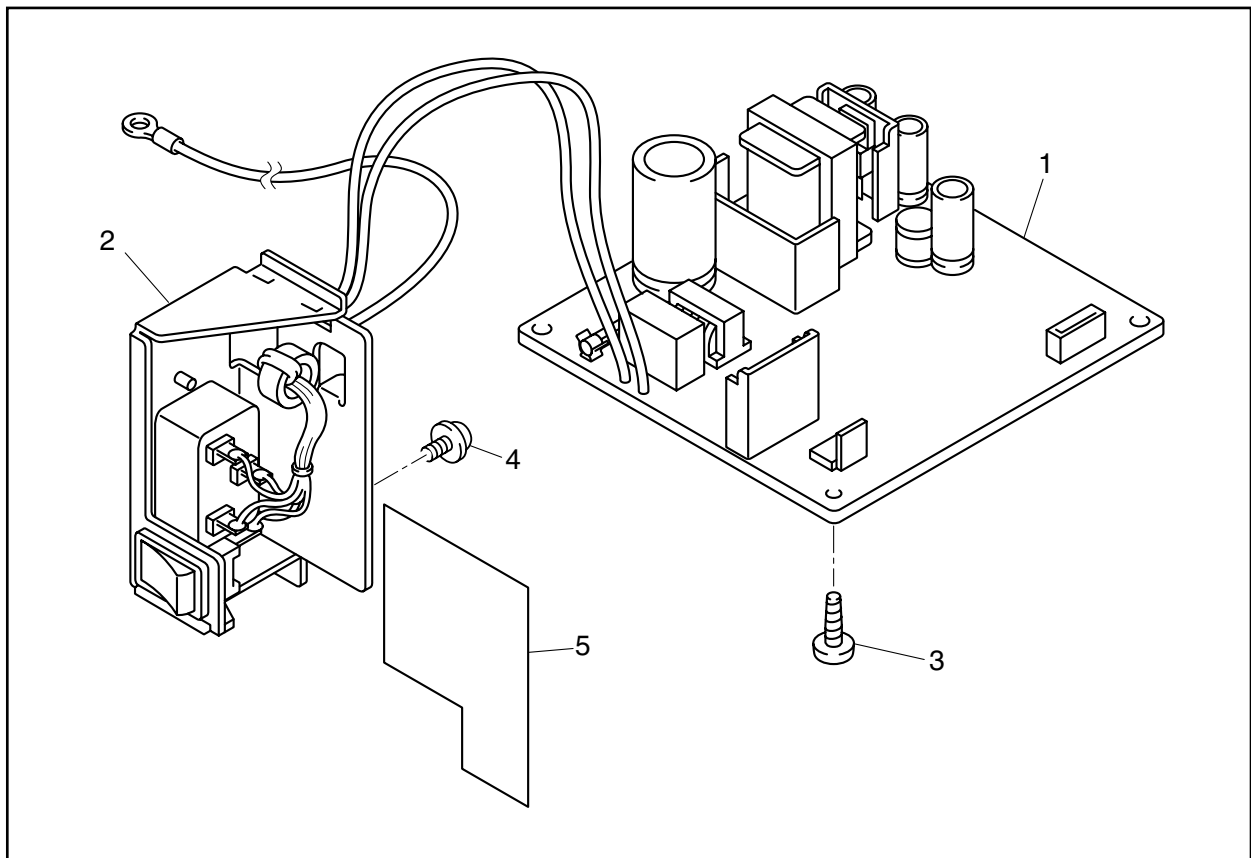
T/I NO. PR99188, PR99189

8. ENGINE PCB



MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-151

9. LOW-VOLTAGE POWER SUPPLY PCB



MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-200/201

T/I NO. PR99188

10. HIGH-VOLTAGE POWER SUPPLY PCB

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ4176001	1	HIGH-VOLTAGE PS ASSY A (SP)	
1	LJ8156001	1	HIGH-VOLTAGE PS ASSY B (SP)	
2	085411215	4	SCREW BIND B TITE M4X12	

CAUTION:

1) The new version of the high-voltage power supply PCB, **HIGH-VOLTAGE PS ASSY B (LJ8156001)** should be used for ALL HL-1030/1270N printers and the HL-1240/1250 printers whose serial No. is the following number or later;

HL-1240: **J9J211817** - (EXCEPT J9J212235 - J9J217459, J9J219423 - J9J219997)
HL-1250: **J9J221758** -

2) The old version of the high-voltage power supply PCB, **HIGH-VOLTAGE PS ASSY A (LJ4176001)** should be used for HL-1240/1250 whose serial No. is before the number above and the numbers in the range of J9J212235 - J9J217459 & J9J219423 - J9J219997.

3) The old and new versions of the high-voltage power supply PCB are incompatible each other.

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MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/03-220

T/I NO. PR99153, PR99165

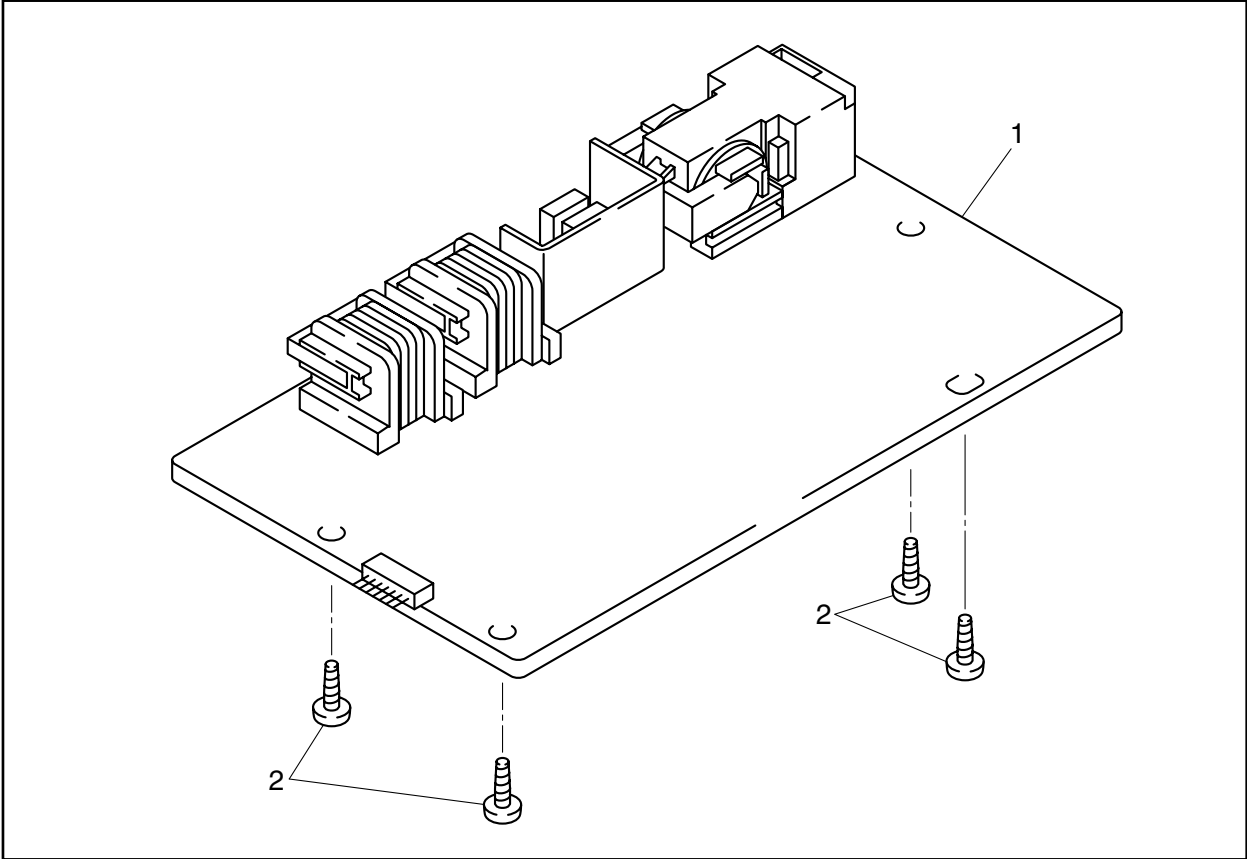
11. AC CORDS

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1A	UH1051001	1	AC CORD, UL/CSA	
1B	UK4503001	1	AC CORD ASSY, SAA	
1C	UK4502001	1	AC CORD ASSY, SEV	
1D	UK4099001	1	AC CORD, CHLI	
1E	UH1054001	1	AC CORD, BS	
1F	U34322001	1	AC CORD #6, ISRAEL	
1G	U34320001	1	AC CORD #4, BS	
1H	UK4094001	1	AC CORD, DEMKO	
1I	UK4501001	1	AC CORD ASSY, VDE	
1J	UK3610001	1	AC CORD ASSY, CHN96	

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/03-230

T/I NO. PR99179

10. HIGH VOLTAGE POWER SUPPLY PCB



MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-220

11. AC CORD

1A		1F	
1B		1G	
1C		1H	
1D		1I	
1E		1J	

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-23 0

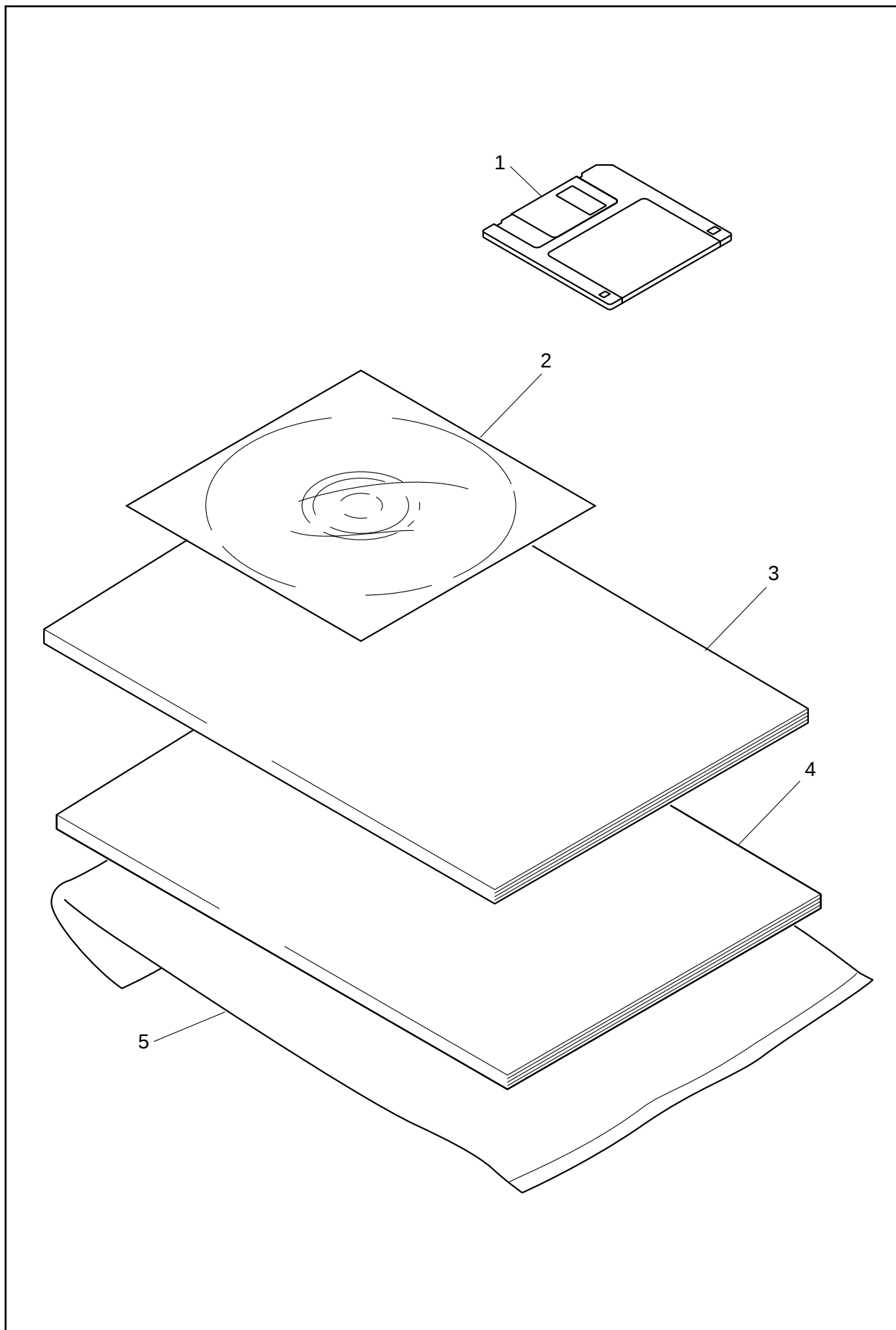
12. ACCESSORIES

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LJ8161001	1	PR DRIVER DISK ASSY 1, HL-1030	
1	LJ8162001	1	PR DRIVER DISK ASSY 2, HL-1030	
1	UK4387001	1	PR DRIVER DISK ASSY 1, HL-1240	
1	UK4392001	1	PR DRIVER DISK ASSY 2, HL-1240	
1	UK4390001	1	PR DRIVER DISK ASSY 1, HL-1250	
1	UK4394001	1	PR DRIVER DISK ASSY 2, HL-1250	
1	LJ8035001	1	PR DRIVER DISK ASSY 1, HL-1270N	
1	LJ8036001	1	PR DRIVER DISK ASSY 2, HL-1270N	
1	LJ8090001	1	PR DRIVER DISK ASSY LEG 2312P	
1	LJ8244001	1	PR DRIVER DISK ASSY LEG 2412P	
1	LJ4728001	1	PR DRIVER DISK ASSY LEG 8212N	
1	LJ8259001	1	PR DRIVER DISK ASSY, KOR HL-1240	
2	LJ8141001	1	CD ASSY	
2	LJ8040001	1	CD ASSY, PB	
2	LJ4727001	1	CD ASSY, LEG	
2	L8261001	1	CD ASSY, KOR	
3	LJ4591001	1	SETUP GUIDE, US (HL-1030/1240/1250)	
3	LJ4593001	1	SETUP GUIDE, FRA (HL-1030/1240/1250)	
3	LJ4592001	1	SETUP GUIDE, GER (HL-1030/1240/1250)	
3	LJ4594001	1	SETUP GUIDE, NL (HL-1030/1240/1250)	
3	LJ4597001	1	SETUP GUIDE, NOR (HL-1030/1240/1250)	
3	LJ4598001	1	SETUP GUIDE, SWE (HL-1030/1240/1250)	
3	LJ4599001	1	SETUP GUIDE, DEN (HL-1030/1240/1250)	
3	LJ4596001	1	SETUP GUIDE, SPA (HL-1030/1240/1250)	
3	LJ4595001	1	SETUP GUIDE, ITA (HL-1030/1240/1250)	
3	LJ4131001	1	SETUP GUIDE, US (HL-1270N)	
3	LJ4239001	1	SETUP GUIDE, FRA (HL-1270N)	
3	LJ4138001	1	SETUP GUIDE, GER (HL-1270N)	
3	LJ4246001	1	SETUP GUIDE, NL (HL-1270N)	
3	LJ4243001	1	SETUP GUIDE, NOR (HL-1270N)	
3	LJ4264001	1	SETUP GUIDE, SWE (HL-1270N)	
3	LJ4254001	1	SETUP GUIDE, DEN (HL-1270N)	
3	LJ4257001	1	SETUP GUIDE, SPA (HL-1270N)	
3	LJ4260001	1	SETUP GUIDE, ITA (HL-1270N)	
3	LJ4650001	1	SETUP GUIDE, PB	
4	LJ4585001	1	NETWORK SETUP GUIDE, US (HL-1270N)	
4	LJ4586001	1	NETWORK SETUP GUIDE, FRA (HL-1270N)	
4	LJ4587001	1	NETWORK SETUP GUIDE, GER (HL-1270N)	
4	LJ4588001	1	NETWORK SETUP GUIDE, NL (HL-1270N)	
4	LJ4590001	1	NETWORK SETUP GUIDE, SPA (HL-1270N)	
4	LJ4589001	1	NETWORK SETUP GUIDE, ITA (HL-1270N)	
5	UE2014001	1	BAG, 215X350H	

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/03-920

T/I NO. PR99165, PR99179, PR99206

12. ACCESSORIES



MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-920

T/I NO. PR99165

13. PACKING MATERIALS

REF.NO.	CODE	Q'TY	DESCRIPTION	REMARK
1	LL0125001	1	CARTON, HL-1030 EU	
1	LL0124001	1	CARTON, HL-1030 CAN	
1	UE0818001	1	CARTON, HL-1240 US	
1	UE0822001	1	CARTON, HL-1240 CAN	
1	UE0820001	1	CARTON, HL-1240 EU	
1	LL0014001	1	CARTON, HL-1250 US	
1	LL0015001	1	CARTON, HL-1250 CAN	
1	LL0016001	1	CARTON, HL-1250 EU	
1	LJ4186001	1	CARTON, HL-1270N US	
1	LJ4538001	1	CARTON, HL-1270N CAN	
1	LJ4188001	1	CARTON, HL-1270N EU	
1	LL0046001	1	CARTON, OEM	
1	LL0045001	1	CARTON, LEG 2312P	
1	LL0047001	1	CARTON, LEG 2412P	
1	LL0151001	1	CARTON, LEG 8212N	
1	LL0176001	1	CARTON, HL-1240 KOR	
2	UE2280001	1	STYROFORM PAD ASSY, LGL	
2	LJ4038001	1	STYROFORM PAD ASSY, A4	
3	UE2283001	1	ACCESSORY CARTON	
4	UE2126001	1	BAG, 700X800H	

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/03-930

T/I NO. PR99165, PR99179, PR99206

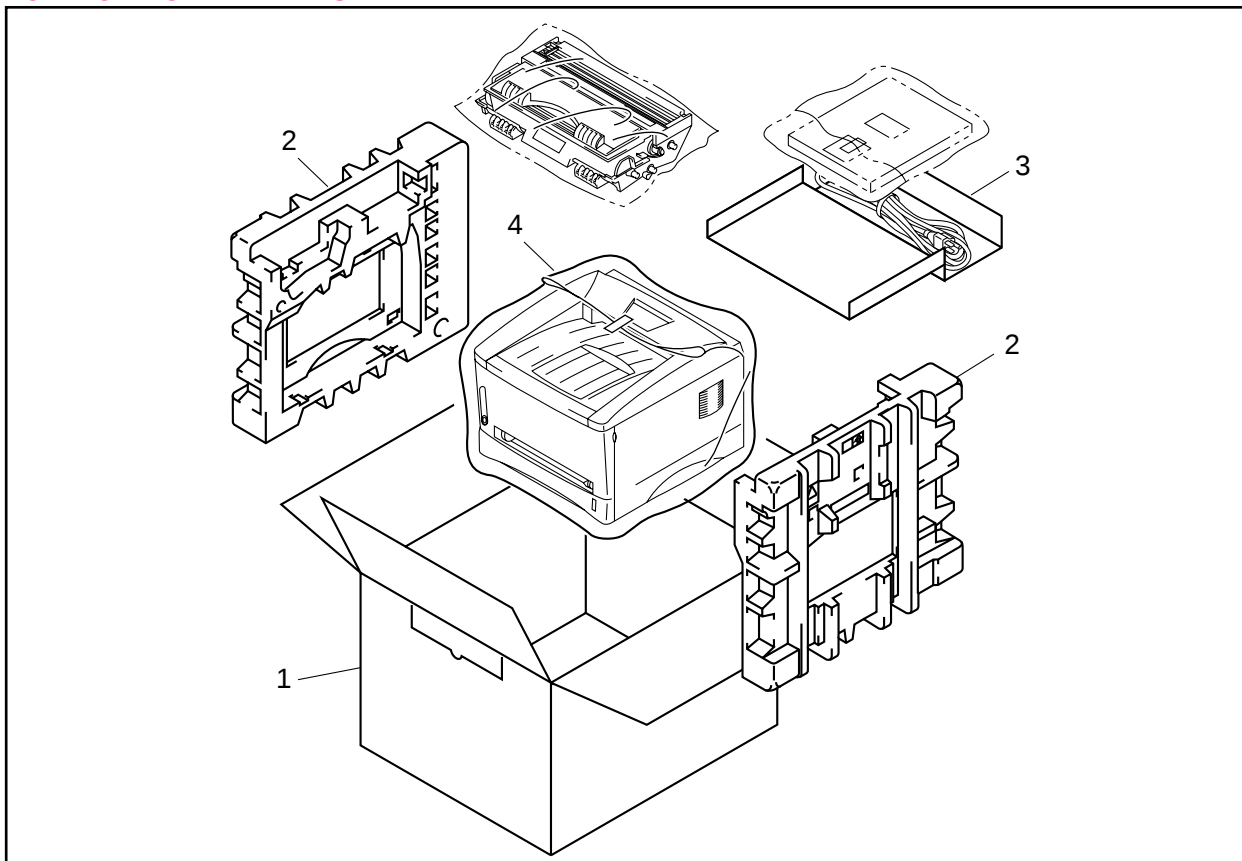
14. NETWORK BOARD

REF.NO.	CODE	Q'TY	DESCRIPTION	SYMBOL	REMARK
1	LJ8083001	1	BRNET PCB UNIT (SP)	B512058-100A	
1-1	087320616	2	TAPTITE, CUP S M3X6		

MODEL HL-1270N 84U-Z03-150

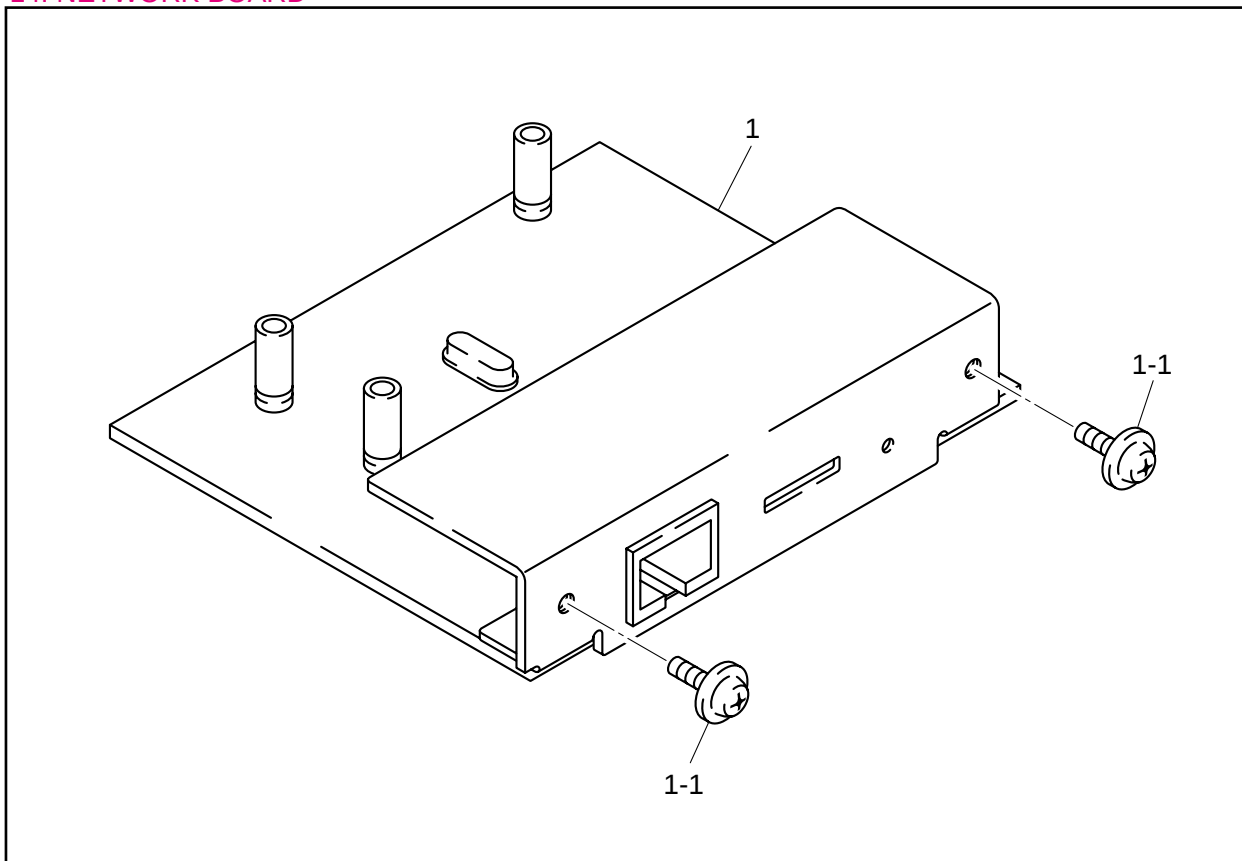
T/I NO. PR99165

13. PACKING MATERIALS



MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03-930

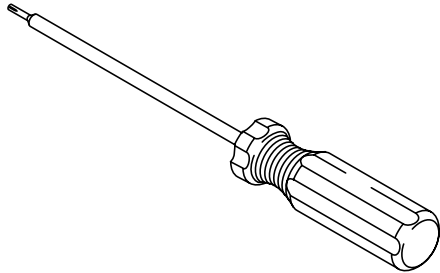
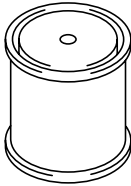
14. NETWORK BOARD



MODEL HL-1270N 84U-Z03-150

T/I NO. PR99165

15. ADJUSTING TOOLS

PRT-402  PRT-001f 		
TOOL NO.	TOOL NAME	REMARK
PRT-402	TORX SCREW DRIVER	
PRT-001f	MOLYKOTE PG-662	

MODEL HL-1030/1240/1250/1270N 84U-Z04/Z01/Z02/Z03

T/I NO. PR99165