



PAGE PRINTER

**FS-3400 / FS-3400+**

# **PARTS CATALOGUE**

# FS-3400 / FS-3400+ Parts Catalogue

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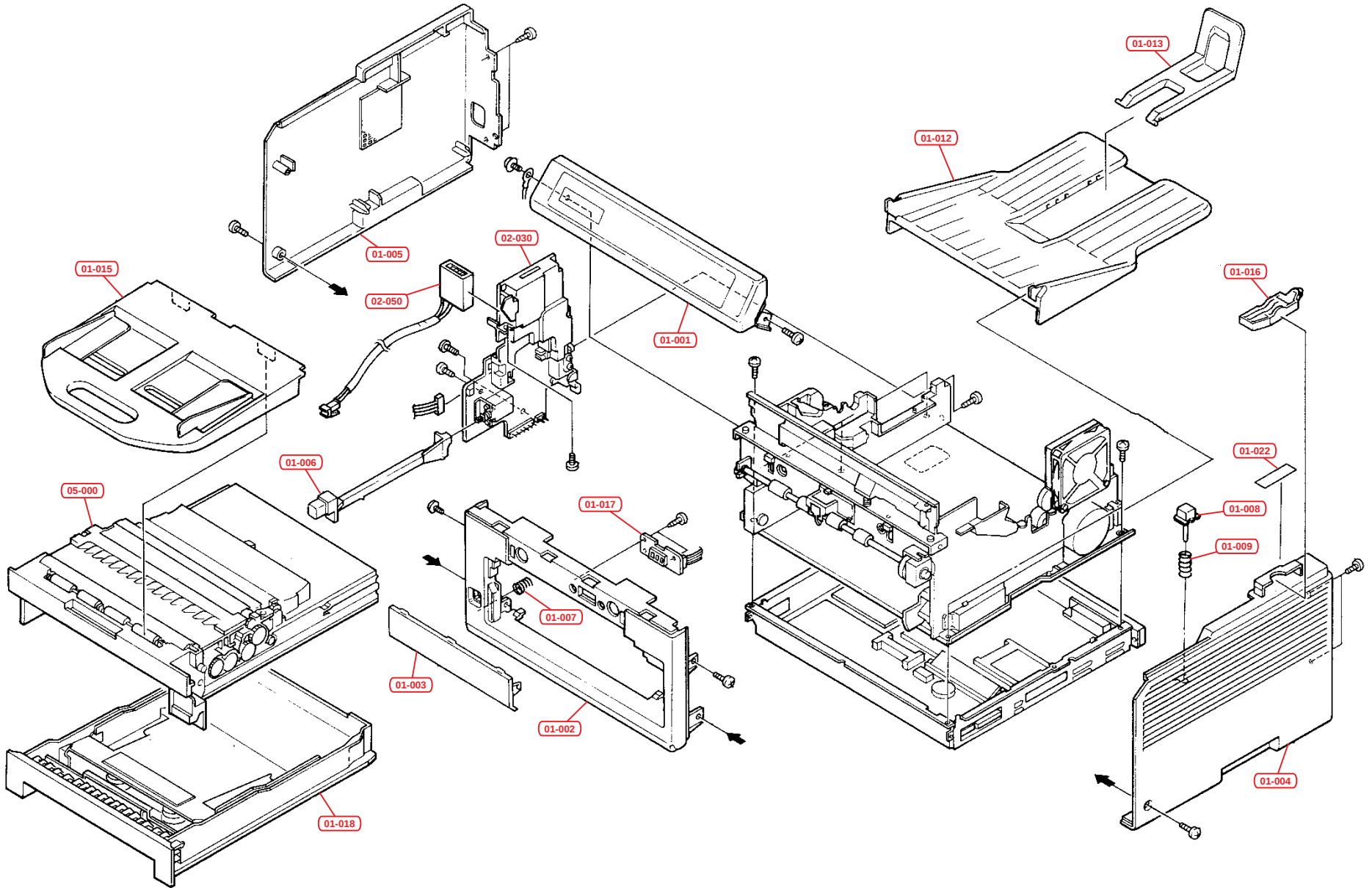
## Introduction

The figures which follow depict the major assemblies of the printer or option, broken down into components. Following each figure are the list giving the following information:

'Ref No.' .....Reference number which corresponds to the parts in the figure  
'Part code'.....Part code which identifies the part  
'Part description' .....A brief description of the part  
'Quantity'.....Quantity of the part used in the printer or option

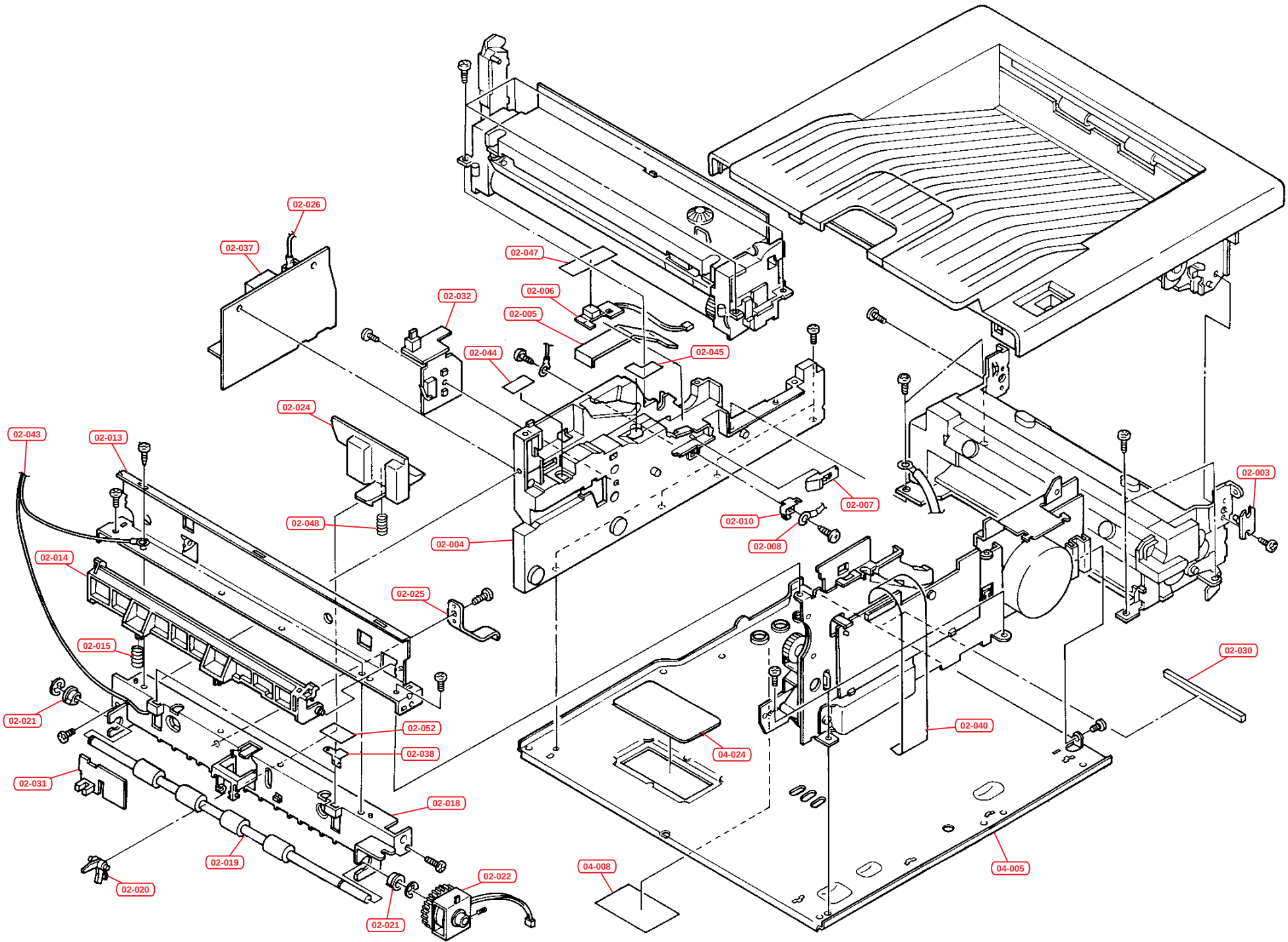
Only the parts highlighted in **BOLD** should be ordered. All other parts are for reference only and are not stocked.

Fig.1 - Covers



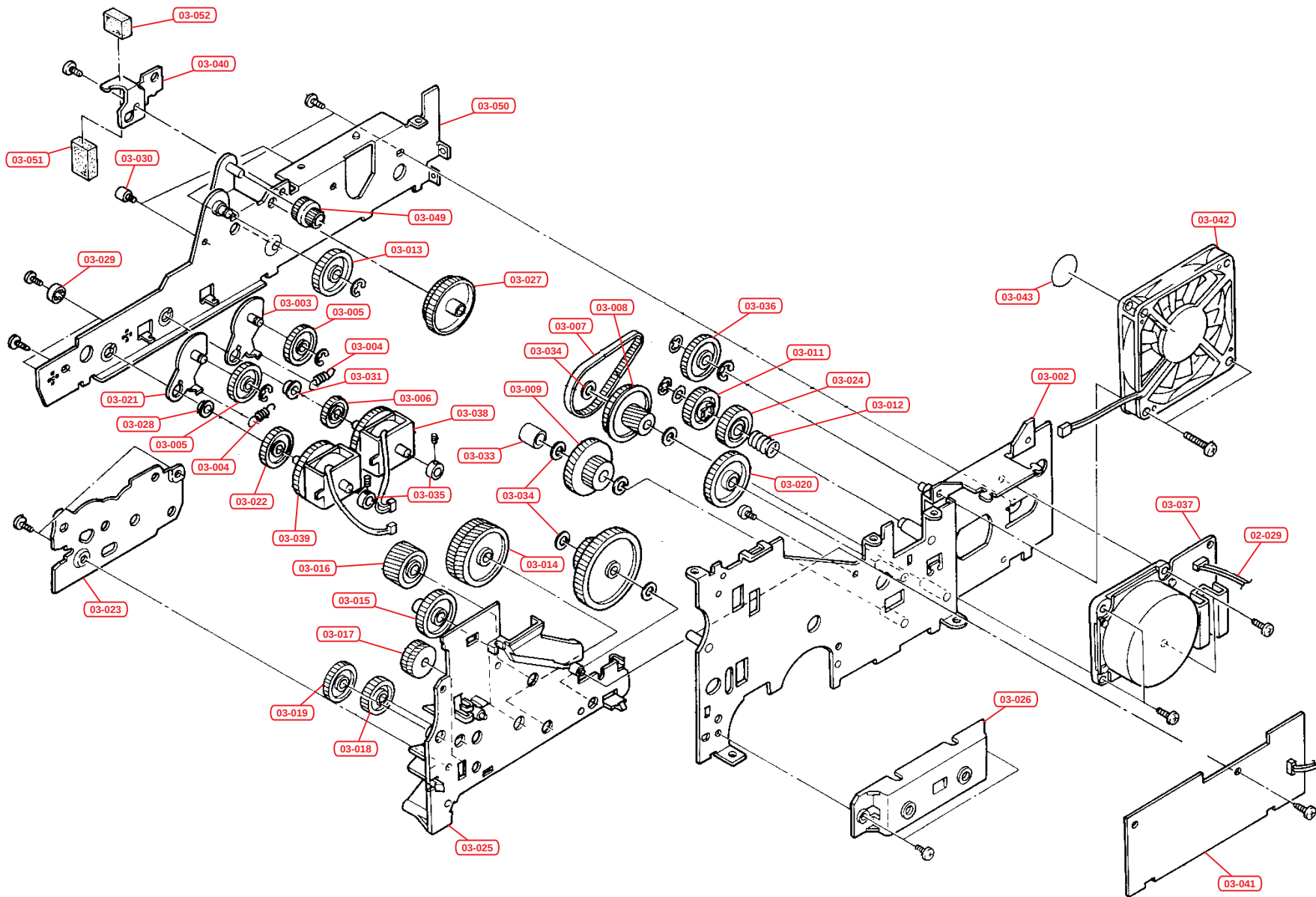
| <b>Ref No.</b> | <b>Part Code</b>    | <b>Description</b>      | <b>Quantity</b> |
|----------------|---------------------|-------------------------|-----------------|
| <b>01-001</b>  | <b>AFZ1550E*1</b>   | <b>KEY BOARD ASSY</b>   | <b>1</b>        |
| 01-002         | VB886SH041          | COVER FRONT A           | 1               |
| 01-003         | VX852SH003          | LID COVER FRONT         | 1               |
| 01-004         | VB886SH035          | COVER RIGHT             | 1               |
| 01-005         | VB886SH046          | COVER LEFT              | 1               |
| 01-006         | VX842SH003          | ROD SW POWER            | 1               |
| 01-007         | MW361LD006          | SPRING POWER            | 1               |
| 01-008         | VM276SB002          | CAP PRESS COVER         | 1               |
| 01-009         | MW361LD005          | SPRING PRESS COVER      | 1               |
| 01-010         | VVS3400E*1          | SER. NO. PLATE          | 1               |
| <b>01-012</b>  | <b>VX885SH003</b>   | <b>TRAY FACE UP</b>     | <b>1</b>        |
| <b>01-013</b>  | <b>VL664SH001</b>   | <b>STOPPER PAPER FU</b> | <b>1</b>        |
| <b>01-014</b>  | <b>VS668SH005</b>   | <b>STOPPER PAPER FD</b> | <b>1</b>        |
| <b>01-015</b>  | <b>AVTRAY*003</b>   | <b>MANUAL TRAY ASSY</b> | <b>1</b>        |
| <b>01-016</b>  | <b>AVCLEAN037</b>   | <b>CLEANER ASSY</b>     | <b>1</b>        |
| <b>01-017</b>  | <b>APRZZC2004BH</b> | <b>PWB ASSY (ENV)</b>   | <b>1</b>        |
| <b>01-018</b>  | <b>PC7 -A4</b>      | <b>CASSETTE A4 ASSY</b> | <b>1</b>        |
| 01-022         | VVL411WN21          | LABEL CLEANER           | 1               |

Fig.2 - Frame Unit



| Ref No.       | Part Code            | Description                 | Quantity |
|---------------|----------------------|-----------------------------|----------|
| 02-002        | MU211SD007           | CASE STOPPER                | 2        |
| 02-003        | MF265SN001           | PIN HINGE                   | 1        |
| 02-004        | VX874CB001           | FRAME LEFT                  | 1        |
| 02-005        | VX221CB003           | HOLDER THERMISTOR           | 1        |
| 02-006        | AXTM007GEA           | THERMISTOR ASSY             | 1        |
| 02-007        | MU411LD001           | PLATE RECEPTACLE A          | 1        |
| 02-008        | AXRD012GEA           | HIGH MEG R ASSY             | 1        |
| 02-010        | MU311LD002           | PLATE EARTH SPRING          | 1        |
| 02-013        | MX864SL009           | CHANNEL FRONT UP            | 1        |
| 02-014        | VX843SB003           | LATCH COVER                 | 1        |
| 02-015        | MW261LD007           | SPRING LATCH                | 1        |
| 02-018        | VX866SH009           | CHANNEL FRONT LOW           | 1        |
| <b>02-019</b> | <b>MT876SN039</b>    | <b>ROLLER MANUAL UP C</b>   | <b>1</b> |
| 02-020        | VX322SB012           | ACTUATOR MANUAL             | 1        |
| 02-021        | VM176DN009           | BEARING                     | 2        |
| <b>02-022</b> | <b>YYAFAAQ01**02</b> | <b>CLUTCH FEED</b>          | <b>1</b> |
| 02-024        | VX644SG001           | LOCK DLP                    | 1        |
| 02-025        | MX332LD006           | PLATE DLP                   | 1        |
| 02-026        | ACCNPN4GEA           | CONN CORD S00954            | 1        |
| 02-029        | ACCNHY2GEA           | LEFT FRAME S00557           | 1        |
| <b>02-030</b> | <b>APRPWC1004AH</b>  | <b>AC PWB ASSY</b>          | <b>1</b> |
| <b>02-031</b> | <b>APRSSCC1006DH</b> | <b>Manual Feed PWB ASSY</b> | <b>1</b> |
| <b>02-032</b> | <b>APRSSC1010AH</b>  | <b>Sencor PWB ASSY</b>      | <b>1</b> |
| <b>02-037</b> | <b>AXTR032VDA</b>    | <b>TRANS ASSY</b>           | <b>1</b> |
| 02-038        | ML121LD003           | PLATE EARTH EF              | 2        |
| 02-040        | ACCNNN0GEA           | CONN. CORD                  | 1        |
| 02-042        | ACCNNG4GEA           | CONN CORD S00934            | 1        |
| 02-043        | ACCNK9GEA            | CONN CORD S00947            | 1        |
| 02-044        | VS321KF016           | SHEET FRAME A               | 1        |
| 02-045        | VS321KF017           | SHEET FRAME B               | 1        |
| 02-046        | VS551KF003           | SHEET PWB HV                | 1        |
| 02-047        | VS322EF002           | SEAL THERMISTOR             | 1        |
| 02-048        | MW261LD009           | SPRING SEPARATOR            | 1        |
| 02-050        | AXCB001GEA           | COUNTER ASSY                | 1        |
| 02-052        | VS331KC003           | SHEET EF                    | 2        |

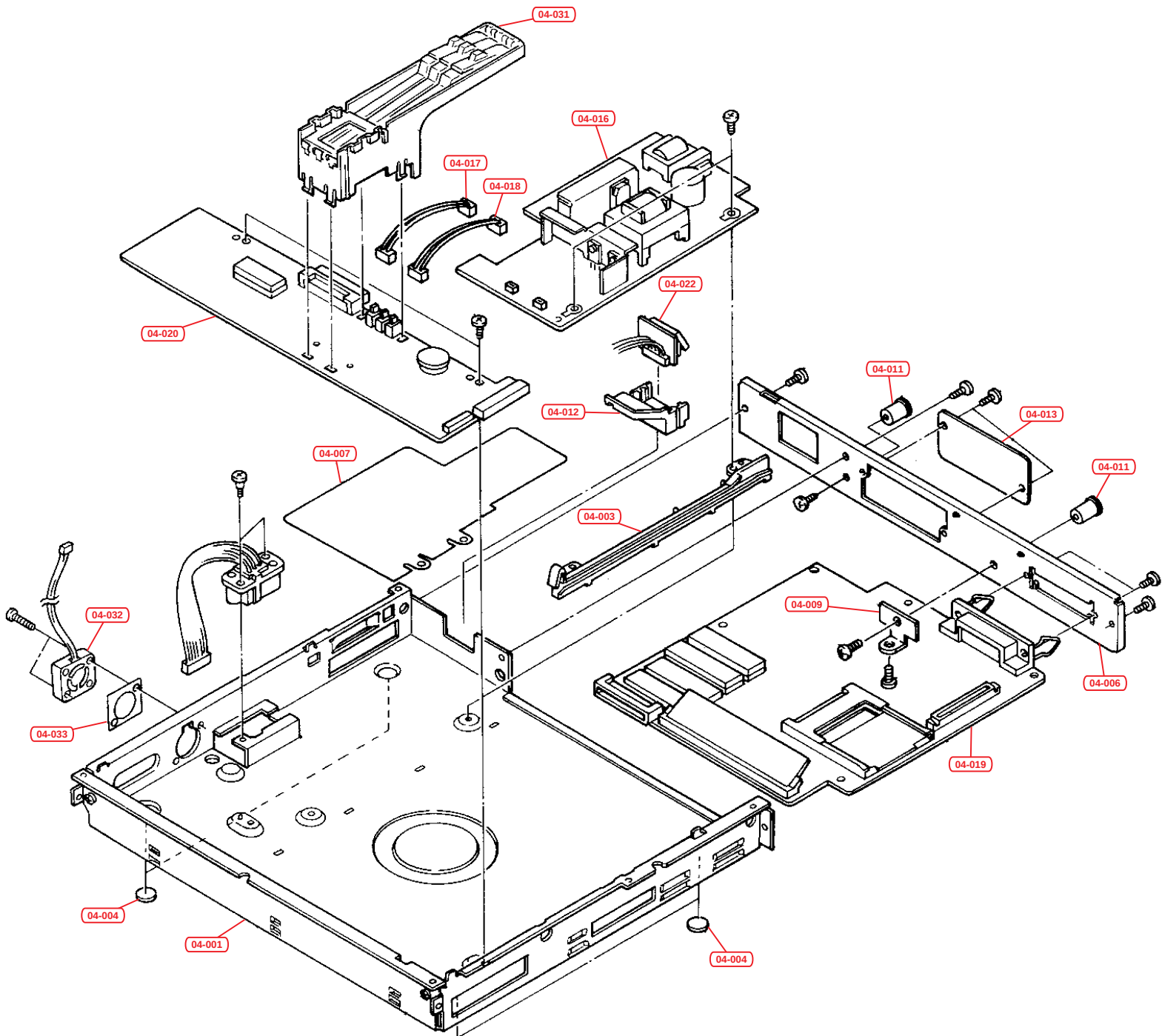
**Fig.3 - Drive Frame Unit**



| Ref No.       | Part Code            | Description                  | Quantity |
|---------------|----------------------|------------------------------|----------|
| <b>03-000</b> | <b>AY3400E*12</b>    | <b>DRIVE ASSY</b>            | <b>1</b> |
| 03-002        | MX873SL005           | PLATE DRIVE B                | 1        |
| 03-003        | MX532SL007           | PLATE RE JOINT               | 1        |
| 03-004        | MW261LD006           | SPRING JOINT                 | 2        |
| 03-005        | VG138DB021           | GEAR JOINT Z28               | 2        |
| 03-006        | VG137DB024           | GEAR CLUTCH Z22              | 1        |
| 03-007        | VM190RB015           | BELT DRIVE                   | 1        |
| 03-008        | AVGEAR *016          | GEAR Z57P-Z20H ASSY          | 1        |
| 03-009        | AVGEAR*017           | GEAR Z45H-Z24H ASSY          | 1        |
| 03-010        | AVGEAR*018           | GEAR Z59H-Z24H ASSY          | 1        |
| 03-011        | VG138DB022           | GEAR FREE Z27                | 1        |
| 03-012        | MW361LD004           | SPRING FREE                  | 1        |
| 03-013        | VG148DB017           | GEAR DRUM Z34H               | 1        |
| 03-014        | VG158DB010           | GEAR REG Z45H-Z45S           | 1        |
| 03-015        | VG148DN011           | GEAR Z40H-Z21S               | 1        |
| 03-016        | VG138DB044           | GEAR DLP Z28H                | 1        |
| 03-017        | VG148DB030           | GEAR Z38S                    | 1        |
| 03-018        | VG138DB049           | GEAR Z24                     | 1        |
| 03-019        | VG137DB025           | GEAR M FEED Z25              | 1        |
| 03-020        | VG138DB048           | GEAR Z25S-Z24H               | 1        |
| 03-021        | MX532SL008           | PLATE FE JOINT               | 1        |
| 03-022        | VG138DB024           | GEAR CLUTCH Z29              | 1        |
| 03-023        | MS766SL007           | PLATE DRIVE C                | 1        |
| 03-024        | VG138DB040           | GEAR FREE Z27H               | 1        |
| 03-025        | VX773DB002           | SPACER GEAR                  | 1        |
| 03-026        | VX632DB002           | HOLDER CLUTCH                | 1        |
| 03-027        | VG058DB003           | GEAR IDLE H45-Z45            | 1        |
| 03-028        | VM176DB008           | BUSHING STOP                 | 1        |
| 03-029        | VM122DB022           | PULLEY CASE                  | 2        |
| 03-030        | MT263SZ016           | PIN STUD                     | 2        |
| 03-031        | MM176CJ005           | BUSHING SBK                  | 1        |
| 03-033        | VM166AN001           | COLLAR                       | 1        |
| 03-034        | BWK61805NN           | POLY SLIDER                  | 6        |
| 03-035        | MT565SN001           | SHAFT CLUTCH                 | 2        |
| 03-036        | VG148XN004           | GEAR FUSER Z34               | 1        |
| <b>03-037</b> | <b>AXMT016GEA</b>    | <b>MOTOR MAIN</b>            | <b>1</b> |
| <b>03-038</b> | <b>YYAFAAK01**03</b> | <b>CLUTCH REGIST</b>         | <b>1</b> |
| <b>03-039</b> | <b>YYAFAAQ01**03</b> | <b>CLUTCH FEED</b>           | <b>1</b> |
| 03-040        | MX543SL004           | PLATE DRIVE D                | 1        |
| <b>03-041</b> | <b>APRIFC1004AH</b>  | <b>Interconnect PWB ASSY</b> | <b>1</b> |
| <b>03-042</b> | <b>ZNF2402501*03</b> | <b>FAN MOTOR</b>             | <b>1</b> |
| 03-043        | VS662KF005           | SEAL FAN                     | 1        |
| 03-049        | VG147DB009           | GEAR TC Z24-Z32              | 1        |
| 03-050        | MX863SL005           | PLATE DRIVE A                | 1        |

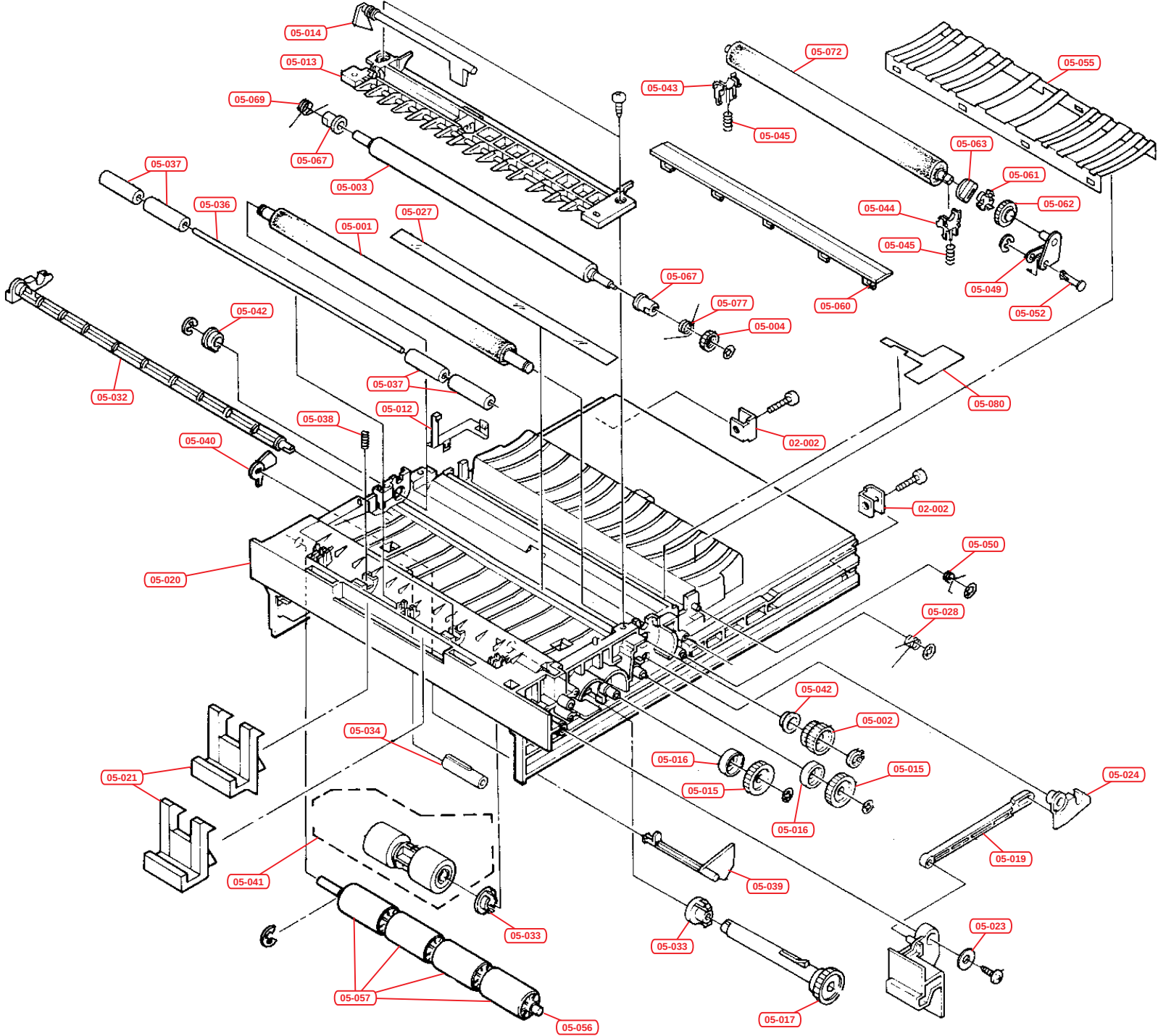
| Ref No. | Part Code  | Description   | Quantity |
|---------|------------|---------------|----------|
| 03-051  | VQ221RF018 | SEAL FRAME R2 | 1        |
| 03-052  | VQ221RF017 | SEAL FRAME R1 | 1        |

Fig.4 - Controller Unit



| Ref No.       | Part Code            | Description                         | Quantity |
|---------------|----------------------|-------------------------------------|----------|
| 04-001        | AVBOX**003           | BOX ASSY                            | 1        |
| 04-003        | VX732SL002           | RAIL PWB MAIN                       | 1        |
| 04-004        | VM160RB025           | FOOT                                | 4        |
| 04-005        | MS886SL008           | LID CONTROLLER                      | 1        |
| 04-006        | MS846SL003           | PANEL REAR                          | 1        |
| 04-007        | VS775CC001           | SHEET PWB POWER                     | 1        |
| 04-008        | VS532KF002           | SHEET TRANS                         | 1        |
| 04-009        | ML222SD005           | HOLDER MAIN                         | 1        |
| 04-011        | VM266SB003           | PULL KNOB                           | 2        |
| 04-012        | VB422SB003           | BRACKET CONN F                      | 1        |
| 04-013        | MS646SD007           | PLATE CONNECT 8N                    | 1        |
| 04-016        | AEZ3600E*1           | SWITCHING REGURATOR                 | 1        |
| 04-017        | ACCNNF6GEA           | CONN CORD S00926                    | 1        |
| 04-018        | ACCNNF7GEA           | CONN CORD S00927                    | 1        |
| <b>04-019</b> | <b>APRLGG4025AH</b>  | <b>MAIN LOGIC P.W.B. (FS-3400)</b>  | <b>1</b> |
| <b>04-019</b> | <b>APRLGG4026AH</b>  | <b>MAIN LOGIC P.W.B. (FS-3400+)</b> | <b>1</b> |
| <b>04-020</b> | <b>APRCZR2002EH</b>  | <b>ENGINE PWB ASSY</b>              | <b>1</b> |
| <b>04-022</b> | <b>APRZZG4010AH</b>  | <b>PWB ASSY (FUX)</b>               | <b>1</b> |
| 04-024        | VS636VB003           | SHEET ENGINE ROM                    | 1        |
| 04-027        | VS621KF009           | SHEET BOX                           | 1        |
| 04-030        | VQ611RX009           | EMI GASKET                          | 2        |
| 04-031        | VX744DB001           | ACTUATOR CASS SIZE                  | 1        |
| <b>04-032</b> | <b>ZNF0509001*01</b> | <b>FAN MOTOR</b>                    | <b>1</b> |
| 04-033        | VS447XF001           | SEAL BOX FAN                        | 1        |

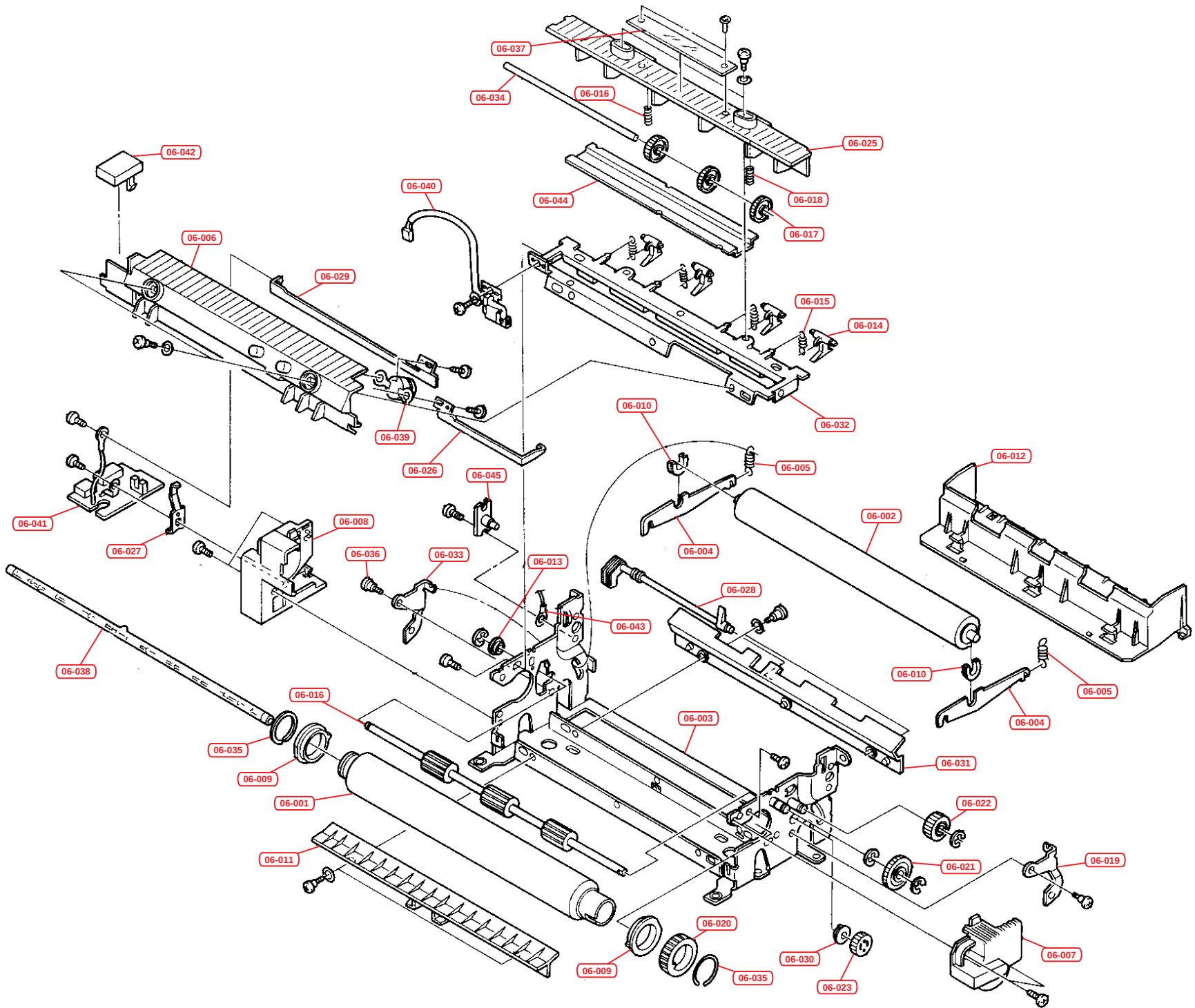
Fig.5 - Feed Transfer Unit



| Ref No.       | Part Code         | Description             | Quantity |
|---------------|-------------------|-------------------------|----------|
| <b>05-000</b> | <b>AY1550E*04</b> | <b>PAPER FEED UNIT</b>  | <b>1</b> |
| <b>05-001</b> | <b>MT876SN033</b> | <b>ROLLER REGIST A</b>  | <b>1</b> |
| 05-002        | VG137DB029        | GEAR REGIST Z24-Z32     | 1        |
| <b>05-003</b> | <b>MT821SN002</b> | <b>ROLLER REGIST UP</b> | <b>1</b> |
| 05-004        | VG137DB028        | GEAR REGIST Z24         | 1        |
| 05-012        | MX532LD004        | PLATE EARTH CONTACT     | 1        |
| 05-013        | VX852SH002        | GUIDE PAPER A           | 1        |
| <b>05-014</b> | <b>VX722SH003</b> | <b>SENSOR DOC</b>       | <b>1</b> |
| 05-015        | VG138DB029        | GEAR IDLE Z26           | 2        |
| 05-016        | VM121DB001        | COLLAR JOINT            | 2        |
| 05-017        | VG038DB002        | GEAR FEED Z27           | 1        |
| 05-018        | VX655SX001        | LEVER LOCK              | 1        |
| 05-019        | VX711DB002        | LINK LOCK               | 1        |
| 05-020        | VB886SH033        | LOWER CASE              | 1        |
| 05-021        | VX322DN002        | GUIDE PAPER B           | 2        |
| 05-023        | BWK54E08SZ        | FLAT S WASHER           | 1        |
| 05-024        | VX431DB003        | HINGE LOCK R            | 1        |
| 05-027        | VS822KF006        | SHEET REGIST C          | 1        |
| 05-028        | MW167LD002        | SPRING HING R           | 1        |
| 05-032        | VX842SB008        | SHAFT RELEASE           | 1        |
| 05-033        | VM177DB008        | BUSH FEED               | 2        |
| 05-034        | VM410DB001        | HOLDER ROLLER FEED      | 1        |
| 05-036        | MT733SN002        | SHAFT MANUAL FEED       | 1        |
| 05-037        | VM460DB001        | ROLLER IDLE             | 4        |
| 05-038        | MW255LD003        | SPRING MANUAL           | 2        |
| 05-039        | VX641CB001        | ACTUATOR CASSETTE A     | 1        |
| 05-040        | VX321SB012        | ACTUATOR CASSETTE B     | 1        |
| <b>05-041</b> | <b>AVROLL*027</b> | <b>FEED ROLLER ASSY</b> | <b>1</b> |
| 05-042        | VM122DB003        | BUSH POM                | 2        |
| 05-043        | VX322DB012        | BUSH TRANSFER L         | 1        |
| 05-044        | VX321DB009        | BUSH TRANSFER R         | 1        |
| 05-045        | MW354LD001        | SPRING BUSH A           | 2        |
| 05-049        | MU222SD002        | BRACKET JOINT GEAR      | 1        |
| 05-050        | MW166LD006        | SPRING BRACKET          | 1        |
| 05-052        | MT243SZ005        | BPIN RACKET A           | 1        |
| 05-055        | MU862SZ012        | PLATE EARTH             | 1        |
| 05-056        | MT866SN019        | SHAFT GUIDE             | 1        |
| 05-057        | VM687DB001        | ROLLER GUIDE            | 4        |
| 05-060        | VX821CB002        | GUIDE PAPER LOW         | 1        |
| 05-061        | VM276DB007        | COUPLING JOINT          | 1        |
| 05-062        | VG132DB002        | GEAR TC                 | 1        |
| 05-063        | VM176DB009        | BUSH TRANSFER           | 1        |
| 05-067        | MM276CJ001        | METAL BUSH REGIST       | 2        |
| 05-069        | MW172LD008        | SPRING REGIST L         | 1        |

| Ref No. | Part Code  | Description          | Quantity |
|---------|------------|----------------------|----------|
| 05-072  | AY1500E*58 | ROLLER TRANSFER ASSY | 1        |
| 05-077  | MW172SX005 | SPRING REGIST R      | 1        |
| 05-080  | VS552KF006 | SHEET COVER GEAR     | 1        |

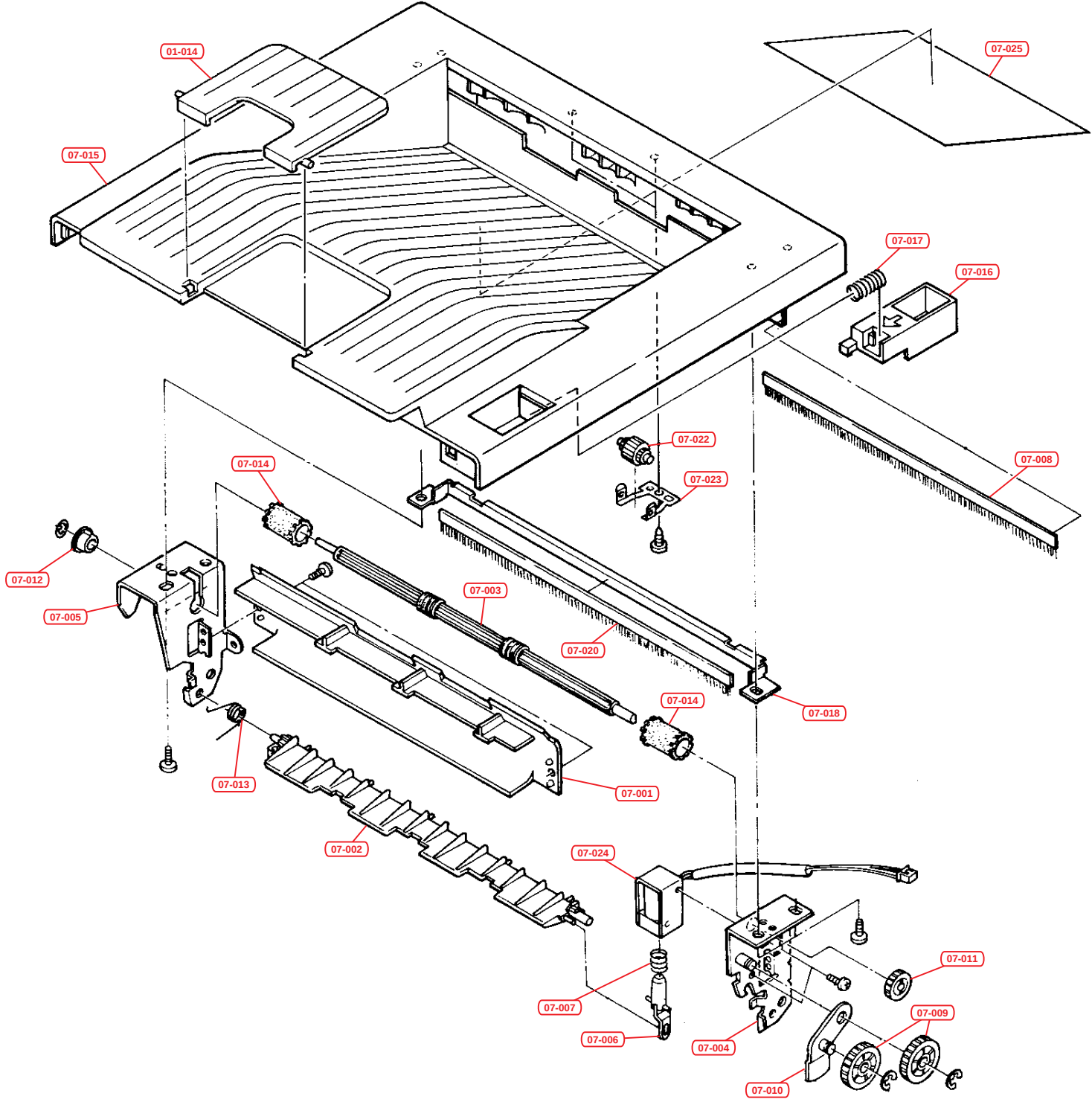
Fig.6 - Fuser Unit



| Ref No.       | Part Code            | Description            | Quantity |
|---------------|----------------------|------------------------|----------|
| <b>06-000</b> | <b>FK-54</b>         | <b>FUSER UNIT</b>      | <b>1</b> |
| <b>06-001</b> | <b>MT888AX007</b>    | <b>ROLLER HEAT</b>     | <b>1</b> |
| <b>06-002</b> | <b>MT886SN009</b>    | <b>ROLLER PRESS</b>    | <b>1</b> |
| 06-003        | MB866SL013           | FRAME FUSER            | 1        |
| 06-004        | MS627SL002           | PLATE PRESS            | 2        |
| 06-005        | MW251LD008           | SPRING PRESS           | 2        |
| 06-006        | VX842NB002           | GUIDE THERMAL          | 1        |
| 06-007        | VB653XB001           | COVER FUSER R          | 1        |
| 06-008        | VB663XB002           | COVER FUSER L          | 1        |
| 06-009        | VM188XB001           | BUSHING HEAT C         | 2        |
| 06-010        | VM166XN001           | BUSHING PRESS          | 2        |
| 06-011        | VX833XB002           | GUIDE ENTRANCE         | 1        |
| 06-012        | VX865SH001           | GUIDE FU               | 1        |
| 06-013        | VM176DB006           | BUSHING POM            | 1        |
| 06-014        | VX332XN003           | SEPARATOR              | 4        |
| 06-015        | MW241LD003           | SPRING SEPARATOR       | 4        |
| 06-016        | MT874SN003           | ROLLER EXIT            | 1        |
| 06-017        | VM174DB002           | PULLEY EXIT            | 3        |
| 06-018        | MW251LD016           | SPRING PULLEY          | 2        |
| 06-019        | MX542SL004           | PLATE RELEASE R        | 1        |
| 06-020        | VG148NN003           | GEAR HEAT Z35          | 1        |
| 06-021        | VG138XN007           | GEAR JOINT Z26         | 1        |
| 06-022        | VG137DB026           | GEAR IDLE Z21          | 1        |
| 06-023        | VG127DB018           | GEAR EXIT Z16          | 1        |
| 06-025        | VX833XB001           | GUIDE EXIT UP          | 1        |
| 06-026        | MX633RD001           | HOLDER LAMP R          | 1        |
| 06-027        | MX321RD005           | HOLDER LAMP L          | 1        |
| 06-028        | VX732CB001           | ACTUATOR JAM           | 1        |
| 06-029        | MX732RD002           | PLATE CORD             | 1        |
| 06-030        | MM176CJ005           | BUSHING SBK            | 1        |
| 06-031        | VX832XB001           | GUIDE EXIT             | 1        |
| 06-032        | MC852SL001           | STAY FUSER             | 1        |
| 06-033        | MX542SL003           | PLATE RELEASE L        | 1        |
| 06-034        | MT733SN001           | SHAFT EXIT             | 1        |
| 06-035        | MW172SB001           | RING STOP              | 2        |
| 06-036        | MT143SZ010           | STUD SCREW SL          | 2        |
| 06-037        | VVL721WN29           | LABEL FUSER CAUTION    | 1        |
| <b>06-038</b> | <b>ZPB2413320102</b> | <b>LAMP HEATER</b>     | <b>1</b> |
| <b>06-039</b> | <b>YFFQ18201**01</b> | <b>THERMOSTAT</b>      | <b>1</b> |
| <b>06-040</b> | <b>AXTM008GEA</b>    | <b>THERMISTOR ASSY</b> | <b>1</b> |
| <b>06-041</b> | <b>APRIFC1003CH</b>  | <b>Fuser PWB ASSY</b>  | <b>1</b> |
| 06-042        | VB322XB001           | CAP FUSER              | 1        |
| 06-043        | ACCNNN1GEA           | CONN CORD S00951       | 1        |
| 06-044        | MC831LD001           | BRACKET FUSER          | 1        |

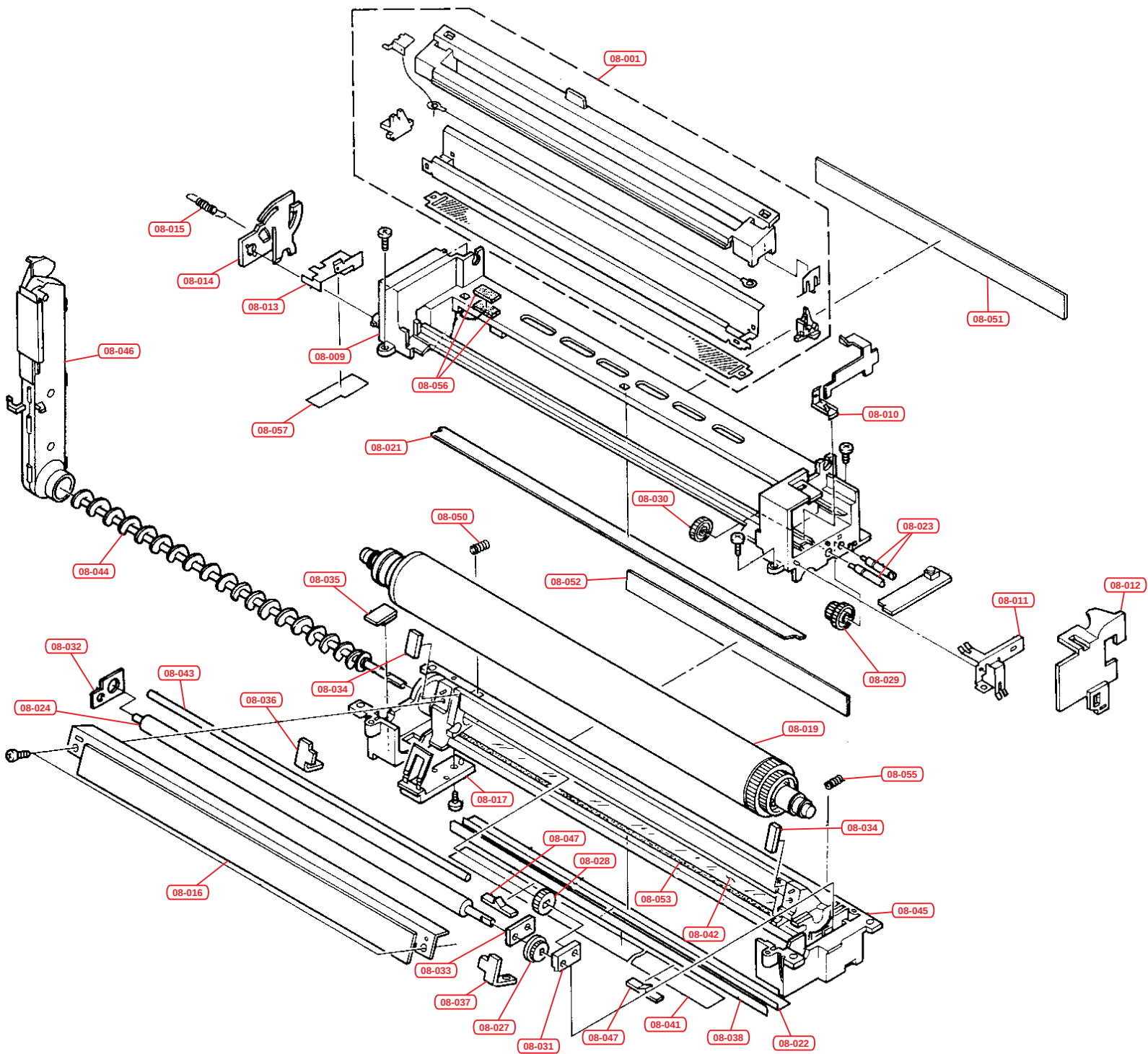
| Ref No. | Part Code  | Description | Quantity |
|---------|------------|-------------|----------|
| 06-045  | MF265SN001 | PIN HINGE   | 1        |

Fig. 7 - Face Down Unit



| Ref No.       | Part Code            | Description               | Quantity |
|---------------|----------------------|---------------------------|----------|
| 07-001        | VX853SH001           | GUIDE FD                  | 1        |
| 07-002        | VX831CB001           | GUIDE CHANGE              | 1        |
| 07-003        | VT873CB001           | SHAFT FD                  | 1        |
| 07-004        | MX653SL008           | PLATE HINGE R             | 1        |
| 07-005        | MX663SL007           | PLATE HINGE L             | 1        |
| 07-006        | VX311DB006           | ACTUATOR SOL              | 1        |
| 07-007        | MW261LJ032           | SPRING SOL                | 1        |
| 07-008        | VS825XF001           | BRUSH DISCHARGE           | 1        |
| 07-009        | VG138DB020           | GEAR FD Z30               | 2        |
| 07-010        | MX632SL006           | PLATE FD JOINT            | 1        |
| 07-011        | VG127DB018           | GEAR EXIT Z16             | 1        |
| 07-012        | VM176DN009           | BEARING                   | 2        |
| 07-013        | MW161LJ035           | SPRING EARTH FD           | 1        |
| 07-014        | VM320RB001           | EXIT TYRE                 | 1        |
| 07-015        | VB887SH026           | COVER TOP                 | 1        |
| 07-016        | VN260SH001           | KNOB RELEASE              | 1        |
| 07-017        | MW266LD002           | SPRING KNOB               | 1        |
| 07-018        | MX821SL001           | PLATE BRUSH FD            | 1        |
| 07-020        | VS825XF002           | BUSH DISCHARGER FD        | 1        |
| 07-022        | VM273DB002           | PULLEY FD                 | 2        |
| 07-023        | MX322LD007           | BRACKET PULLEY FD         | 2        |
| <b>07-024</b> | <b>ZSA2401020304</b> | <b>SOLENOID TDS-KN07A</b> | <b>1</b> |
| 07-025        | VVL732WN13           | LABEL DIAGRAM             | 1        |

**Fig.8 - Drum Unit**



| Ref No. | Part Code  | Description      | Quantity |
|---------|------------|------------------|----------|
| 08-000  | DK-54      | DRUM KIT         | 1        |
| 08-001  | AY1550E*47 | MCH ASSY         | 1        |
| 08-009  | VB865CB004 | FRAME DRUM UP    | 1        |
| 08-010  | MX432LD004 | PLATE ZENNER A   | 1        |
| 08-011  | MX433LD003 | PLATE ZENNER B   | 1        |
| 08-012  | VL662SB002 | COVER ZENNER     | 1        |
| 08-013  | MZ322LD003 | PLATE MCH        | 1        |
| 08-014  | VL541SB002 | CASE BELT HOLDER | 1        |
| 08-015  | MW341SX001 | SPRING CASE BELT | 1        |
| 08-016  | AVBLADE025 | BLADE ASSY       | 1        |
| 08-017  | AY1550E*52 | BRUSH L ASSY     | 1        |
| 08-019  | AY3400E*26 | DRUM ASSY        | 1        |
| 08-021  | AXLD025GEA | LED ASSY         | 1        |
| 08-022  | ML821LD004 | BRACKET SHEET    | 1        |
| 08-023  | MT343SN003 | PIN IDLER C      | 2        |
| 08-024  | MT864RN002 | ROLL CLN         | 1        |
| 08-027  | VG126DB023 | GEAR ROLL Z18H   | 1        |
| 08-028  | VG137DB030 | GEAR SCREW Z24   | 1        |
| 08-029  | VG137DB055 | GEAR Z18S-Z30H   | 1        |
| 08-030  | VG137DB032 | GEAR Z24         | 1        |
| 08-031  | VQ211DN001 | BUSH CLN         | 1        |
| 08-032  | VQ321DN001 | BUSH LEFT        | 1        |
| 08-033  | VQ321DN003 | BUSH RIGHT       | 1        |
| 08-034  | VS218RN010 | SEAL BLADE       | 2        |
| 08-035  | VS328LN001 | SEAL RING LEFT   | 1        |
| 08-036  | VS428LN006 | SEAL DRUM LEFT   | 1        |
| 08-037  | VS428LN002 | SEAL DRUM RIGHT  | 1        |
| 08-038  | VS811RN002 | SHEET ROLL       | 1        |
| 08-040  | VS812XN001 | TAPE ADHESIVE    | 1        |
| 08-041  | VS721KN008 | SHEET DRUM LOW   | 1        |
| 08-042  | VS823KN001 | SHEET SCRAPER    | 1        |
| 08-043  | VT860SB001 | ROLL MAGIC       | 1        |
| 08-044  | VT864CB001 | SCREW            | 1        |
| 08-045  | VX864CB001 | FRAME DRUM LOW   | 1        |
| 08-046  | AY1550E*42 | CASE BELT ASSY   | 1        |
| 08-047  | VX511CB001 | GUIDE DRUM       | 2        |
| 08-050  | MW241LD004 | SPRING ROLL A    | 1        |
| 08-051  | MS831AX001 | HEAT SEAL C      | 1        |
| 08-052  | MS811AX001 | HEAT SEAL B      | 1        |
| 08-053  | VS817RF014 | SHEET SPONGE B   | 1        |
| 08-054  | VS112KF011 | SPACE BUSH LEFT  | 1        |
| 08-055  | MW241LD008 | SPRING ROLL C    | 1        |
| 08-056  | VS217RF019 | SHEET MCH        | 2        |
| 08-057  | VS311XF003 | SEAL PLATE MCH   | 1        |

| Ref No. | Part Code   | Description   | Quantity |
|---------|-------------|---------------|----------|
| 08-060  | VS812KN004  | SHEET A       | 1        |
| 08-070  | APRCZ1003BH | Drum PWB ASSY | 1        |

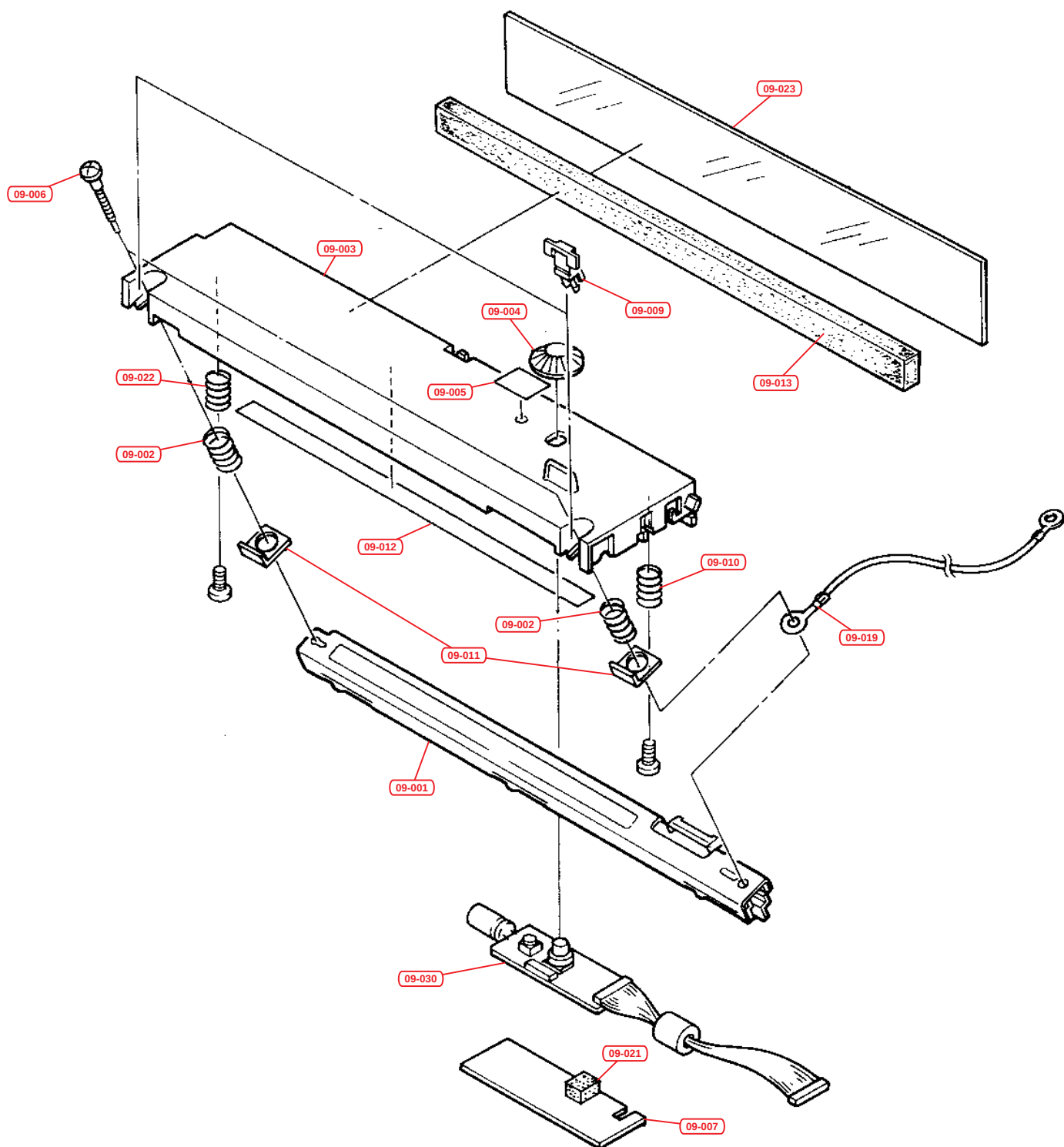
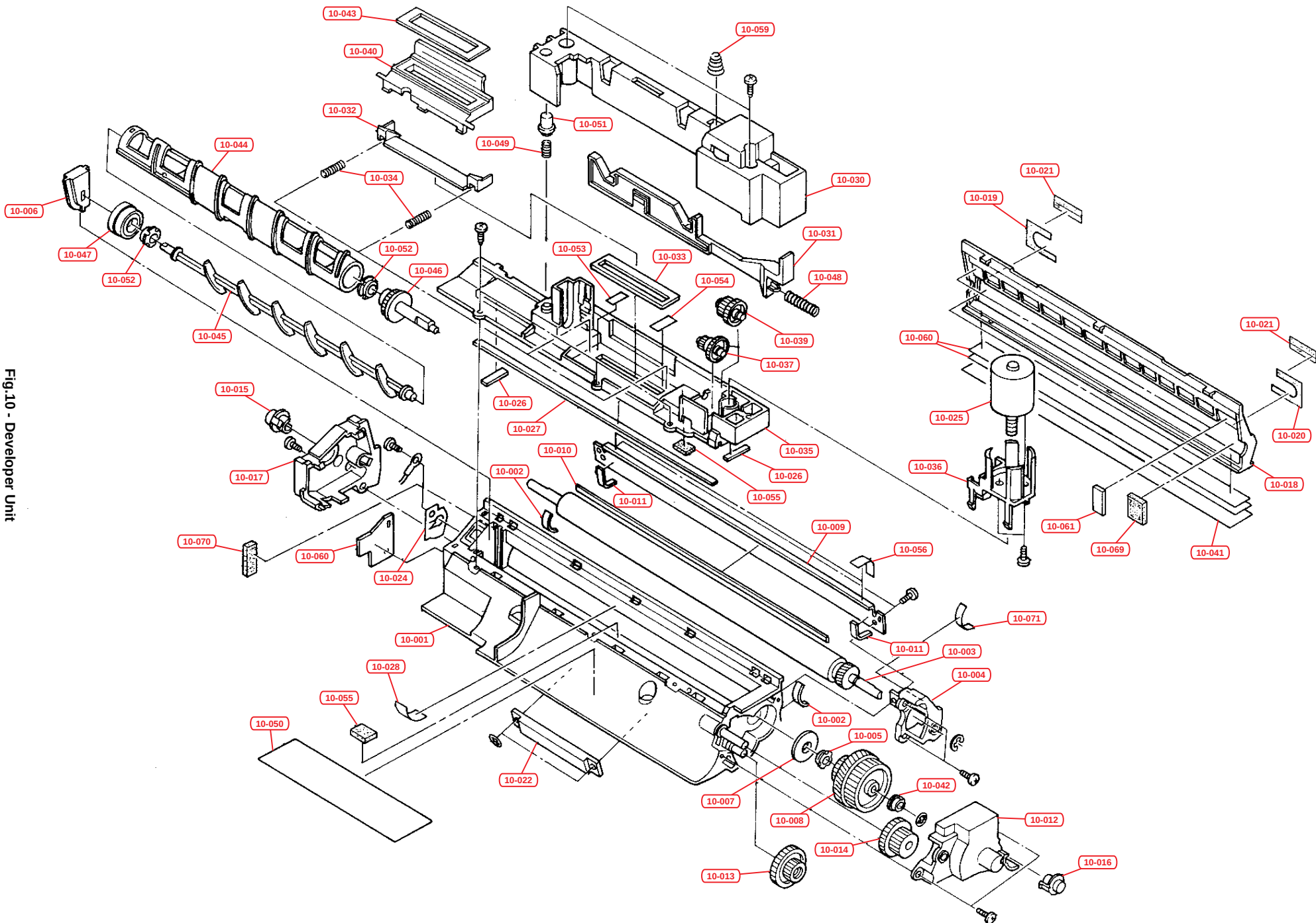


Fig.9 - LED Head Unit

| Ref No. | Part Code    | Description      | Quantity |
|---------|--------------|------------------|----------|
| 09-000  | LK-56        | LED KIT          | 1        |
| 09-001  | AXLH011GEA   | LED HEAD ASSY    | 1        |
| 09-002  | MW271SZ001   | SPRING LED       | 2        |
| 09-003  | VB863SB016   | FRAME LED        | 1        |
| 09-004  | VN221DG001   | KNOB LED VOLUME  | 1        |
| 09-005  | VVL311WN19   | LABEL LED HEAD   | 1        |
| 09-006  | MT363SZ006   | STUD SCREW       | 2        |
| 09-007  | VS736SB001   | PLATE LED        | 1        |
| 09-009  | VX221DB012   | SCREW COVER      | 2        |
| 09-010  | MW271LD007   | SPRING MCH A     | 1        |
| 09-011  | VK127DB001   | LED SPRING GUIDE | 2        |
| 09-012  | VS811KN011   | SHEET LED FRAME  | 1        |
| 09-013  | VS832YF001   | SEAL FRAME LED   | 1        |
| 09-019  | ACCNK8GEA    | CONN CORD S00946 | 1        |
| 09-021  | VS211RB004   | SHEET LED COVER  | 1        |
| 09-022  | MW271LD008   | SPRING MCH B     | 1        |
| 09-023  | VS843KB001   | SHEET FRAME LED  | 1        |
| 09-030  | APRLDC2003BH | P.W. BOARD ASSY  | 1        |

Fig.10 - Developer Unit



| Ref No.       | Part Code         | Description             | Quantity |
|---------------|-------------------|-------------------------|----------|
| <b>10-000</b> | <b>DV-54</b>      | <b>DEVELOPER UNIT</b>   | <b>1</b> |
| 10-001        | VB866SB010        | CASE DLP                | 1        |
| 10-002        | VS321YF001        | SEAL SIDE DLP           | 2        |
| 10-003        | AVROLER024        | ROLLER MAGNET           | 1        |
| 10-004        | VX532SB005        | HOLDER ROLL MAG         | 1        |
| 10-005        | VM170DB005        | BUSH MIXER B            | 1        |
| 10-006        | VX432SB008        | HOLDER BUSH MIXER       | 1        |
| 10-007        | MX668RB001        | OIL SEAL                | 1        |
| 10-008        | VG148DB027        | GEAR MIXER Z38-Z40      | 1        |
| 10-009        | ML821BD002        | BLADE DLP               | 1        |
| 10-010        | VS817RF009        | SEAL BLADE              | 1        |
| 10-011        | VS318RF013        | SEAL BLADE SIDE         | 2        |
| 10-012        | VB644SB003        | COVER GEAR MAG          | 1        |
| 10-013        | VG138DB046        | GEAR IDLE Z29-Z14       | 1        |
| 10-014        | VG138DB045        | GEAR IDLE Z27-Z14       | 1        |
| 10-015        | VF276SB003        | CAP SHAFT MAG L         | 1        |
| 10-016        | VF276SB002        | CAP SHAFT MAG R         | 1        |
| 10-017        | VB644SB002        | COVER PWB               | 1        |
| 10-018        | VX852SB007        | COVER ROLL MAG          | 1        |
| 10-019        | VS321KF018        | SEAL COVER MAG L        | 1        |
| 10-020        | VS321KF019        | SEAL COVER MAG R        | 1        |
| 10-021        | VS811KF018        | SEAL COVER MAG          | 1        |
| 10-022        | AXTS018GEA        | TONER SENSOR ASSY       | 1        |
| 10-023        | AM1500E*02        | SHEET ROLLER MG ASSY    | 1        |
| 10-024        | MS323LD001        | PLATE BIAS              | 1        |
| <b>10-025</b> | <b>AY1550E*45</b> | <b>TONER MOTOR ASSY</b> | <b>1</b> |
| 10-026        | VS417RF005        | SEAL FRAME A            | 3        |
| 10-027        | VS817RF010        | SEAL FRAME C            | 2        |
| 10-028        | VS421KN001        | SENSOR FACE TAPE        | 1        |
| 10-030        | VB864SB008        | COVER DLP               | 1        |
| 10-031        | VX752DG001        | LEVER DLP               | 1        |
| 10-032        | VX621DB001        | SHUTTER DLP             | 1        |
| 10-033        | VS628RF008        | SEAL DLP                | 1        |
| 10-034        | MW344LD001        | SPRING SHUTTER          | 2        |
| 10-035        | VX865SB005        | LID DLP                 | 1        |
| 10-036        | VX543SB004        | BRACKET MOTOR           | 1        |
| 10-037        | VG026DB001        | WORM WHEEL H28-Z14      | 1        |
| 10-039        | VG137DB056        | GEAR IDLE Z30-Z15       | 1        |
| 10-040        | VX642SB007        | COVER SHUTTER           | 1        |
| 10-041        | VS822KF008        | SEAL CASE BOTTOM        | 1        |
| 10-042        | VM166DN004        | BUSH MIXER GEAR         | 1        |
| 10-043        | VS628RF009        | SEAL SHUTTER            | 1        |
| 10-044        | VM887SB002        | TUBE MIXER              | 1        |
| 10-045        | VM886DB001        | SHAFT MIXER             | 1        |

| Ref No. | Part Code  | Description         | Quantity |
|---------|------------|---------------------|----------|
| 10-046  | VF287SB003 | FLANGE MIXER R      | 1        |
| 10-047  | VF287SB002 | FLANGE MIXER L      | 1        |
| 10-048  | MW461LD006 | SPRING LEVER        | 1        |
| 10-049  | MW461LD007 | SPRING LID          | 1        |
| 10-050  | VVL732WN05 | LABEL DLP           | 1        |
| 10-051  | VM211SB003 | CAP DLP             | 1        |
| 10-052  | VM170XN001 | BUSH MIXER          | 2        |
| 10-053  | VS321KF012 | SEAL SHUTTER SIDE L | 1        |
| 10-054  | VS321KF013 | SEAL SHUTTER SIDE R | 1        |
| 10-055  | VS221KF021 | SEAL LID            | 2        |
| 10-056  | VS318RF014 | SEAL BLADE A        | 2        |
| 10-059  | MW261LJ034 | SPRING CONTAINER    | 1        |
| 10-060  | VS863KF002 | SEAL MAG BOTTOM     | 2        |
| 10-061  | VS321RF005 | SEAL ROLL SIDE      | 2        |
| 10-069  | VS211RF003 | SEAL COVER UP       | 2        |
| 10-070  | VS221RF003 | SEAL CASE SPACER    | 1        |
| 10-071  | VS222RF002 | SEAL BRACKET        | 1        |
| 10-072  | VS212EF002 | SEAL LEVER          | 2        |