

<u>SECTION</u>	<u>TITLE</u>	<u>PAGE</u>
(X) III	Sol-PC ASSEMBLY and TEST (Continued)	
	3.3.3 Power Connection (J10)	III-6
	3.3.4 Installing and Removing Integrated Circuits	III-6
	3.3.5 Installing and Removing Personality Module	III-6
	3.3.6 Use of Clip Leads	III-7
	3.4 Required Tools, Equipment and Materials . .	III-7
	3.5 Orientation (Sol-PCB)	III-7
	3.6 Sol-PC Assembly-Test Procedure	III-7
	3.6.1 Circuit Board Check	III-8
	3.6.2 Personality Module Assembly	III-9
	3.6.3 Sol-PCB Assembly and Test	III-9
(X) IV	PERSONALITY MODULE ASSEMBLY	
	4.1 Parts and Components	IV-1
	4.2 Assembly Tips	IV-1
	4.3 Assembly Precautions	IV-1
	4.4 Required Tools, Equipment and Materials . .	IV-1
	4.5 Orientation	IV-1
	4.6 Assembly-Test	IV-2
	4.6.1 Circuit Board Check	IV-2
	4.6.2 Assembly-Test Procedure	IV-2
(X) V	KEYBOARD ASSEMBLY and TEST	
	5.1 Parts and Components	V-1
	5.2 Assembly Tips	V-1
	5.3 Assembly Precautions	V-1
	5.4 Required Tools, Equipment and Materials . .	V-1
	5.5 Orientation	V-1
	5.6 Assembly-Test	V-3
	5.6.1 Circuit Board Check	V-3
	5.6.2 Assembly-Test Procedure	V-3
(X) VI	Sol CABINET-CHASSIS ASSEMBLY	
	6.1 Introduction	VI-1
	6.2 Parts and Components	VI-1