LOCATION	VALUE	TYPE
() C39 () C43 () C44 () C61 () C62 () C63 () C64	.1 ufd 680 pfd 680 pfd .001 ufd .68 ufd .1 ufd 10 pfd	Disc Monolythic or Disc Monolythic or Disc Disc Monolythic Disc Disc Disc

() Step 11. Install 14.318 MHz crystal in its location just above C61. Insert leads and pull down until the case is 1/16" above the front surface of the board. Solder quickly and trim.

(1) Step 12. Install male locking Molex connector in location J10. Position connector so the pins are closer to the bottom edge of the board than they are to the crystal (XTAL), insert shorter pins in mounting holes and solder.

Step 13. In the jumper area labeled CLK on the <u>assembly</u> drawing (between U90 and U91), install Augat pins in mounting holes A,B,C,D and E. (Refer to "Installing Augat Pins" in Appendix IV.) Using #24 bare wire, install a jumper between the A and B pins and another jumper between the D and E pins.

(1) Step 14. Install the following IC's in the indicated locations. Pay careful attention to the proper orientation. DO NOT SUBSTITUTE FOR ANY OF THESE IC's.

NOTE

Dots on the assembly drawing and PC board indicate the location of pin 1 of each IC.

IC NO.	TYPE
U77 U90 U91 U92 U104*	8T97 74LS175 or 25LS175 74H00 74S04 AM0026 or DM0026*

*Solder this IC in its location. See "Loading DIP Devices" in Appendix IV.

(<u>Step 15</u>. Connect power to power connector J10. Power and interconnection requirements are as follows:

(Step 15 continued on Page III-14.)