- ( ) <u>Step 46</u>. Attach plastic card guide (SAE1250F) to each of the brackets installed in Step 45. (See Figure 3-11.) Insert posts on guides into bracket holes and push in until they snap into place.
- Step 47. Install the following IC's in the indicated locations. Pay careful attention to the proper orientation.

## NOTE

Dots on the assembly drawing and PC board indicate the location of pin 1 of each IC.

IC NO.	TYPE
( ) U3* ( ) U4* ( ) U5* ( ) U6* ( ) U7* ( ) U8* ( ) U9* ( ) U10*	91L02APC or 2102L1PC* 91L02APC or 2102L1PC*
( ) U22 ( ) U23 ( ) U24 ( ) U34 ( ) U35 ( ) U36 ( ) U53 ( ) U70 ( ) U71 ( ) U83	74LS136 74LS20 74LS04 74LS138 74LS138 74LS138 74LS138 74LS02 or 9LS02 74LS109 74LS367 74LS20

\*MOS device. Refer to CAUTION on Page III-8.

( ) <u>Step 48</u>. Test memory and decoder circuits.

( Y Set Sl switches as specified in Step 38.

( Turn monitor on and apply power to Sol-PC.

Ground pin 1 of U2. You should see the same display as shown in Figure 3-10 on Page III-31. In this case, however, there should be a vertical "flickering" movement with an apparent flicker rate of approximately three times per second.

( ) Turn Switch No. 1 of Sl to ON. The flicker should stop.

(Step 48 continued on Page III-33.)