4.1 PARTS AND COMPONENTS

Check all parts and components against the "Parts List", Table 4-1. If you have difficulty in identifying any parts by sight, refer to Figure 3-1 on Page III-5 in Section III of this manual.

Table 4-1. PM5204 Personality Module Parts List.

PM5204 PC Board 5204 or 5204Q EPROM (U1 & U2)	2	l ufd Capacitor, Tantalum Dipped
74LS155 (U5)	71	16-pin DIP Socket
10K ohm, 4 watt, 5% Film Resistor	2	24-pin DIP Socket
.047 ufd Capacitor, Disc Ceramic	1	Handle Bracket (Sol-1045)
MM 52048	2	2-56x1/8 Binder Head Screw

4.2 ASSEMBLY TIPS

For the most part the assembly tips given in Paragraph 3.2 of Section III (Page III-1) apply to assembling the personality module.

4.3 ASSEMBLY PRECAUTIONS

For the most part the assembly precautions given in Paragraph 3.3 in Section III (Page III-6) apply to assembling the personality module.

4.4 REQUIRED TOOLS, EQUIPMENT AND MATERIALS

The following tools, equipment and materials are recommended for assembling the personality module:

- 1. Needle nose pliers
- 2. Diagonal cutters
- 3. Screwdriver
- 4. Controlled heat soldering iron, 25 watt
- 5. 60-40 rosin-core solder (supplied)
- 6. Small amount of #24 solid wire

4.5 ORIENTATION

Resistor location R7 will be located in the lower righthand corner of the board when the edge connector is positioned at the