

- () Step 10. Attach left masonite side piece to left walnut side piece with six 5/8" flat head wood screws. Drive these screws through the countersunk holes in the masonite into the walnut. (Refer to Drawing No. 101007.)

NOTE

Lead holes have been predrilled in the walnut to make driving these screws easier.

- () Step 11. Attach right masonite side piece to right walnut side piece as you did the left side pieces. (Refer to Drawing 101008.)
- () Step 12. Set both side piece assemblies to one side.

6.6.3 Sol Assembly

Refer to Drawing No. 101000 in Section X. Figure 6-3 and 6-4 show complete Sol assemblies without covers.

- () Step 13. Mount keyboard support bracket (heavy gauge right angle brackets) to each side of the main chassis as shown in Drawing No. 101000. These are mounted with the narrower side of the bracket at the top.

Attach each bracket to main chassis with two 6-32 x 1/2 binder or pan head screws and #6 lockwashers. Place lockwasher on screw, insert screw from outer surface of main chassis side wall and drive into the threaded bracket mounting holes.

- () Step 14. Attach power supply subchassis bracket (short leg "T" shaped bracket) to top front of power supply subchassis as shown in Drawing No. 101000. (Note that leg of "T" is closer to side wall of subchassis. This leg is for mounting a "power on" indicator light--not supplied.) Insert #6 x 1/4 sheet metal screw from right side of side wall and drive into bracket.
- () Step 15. To gain access to the rear area of the power supply subchassis side wall, remove the #6 x 1/4 sheet metal screw that attaches the fan closure plate to the subchassis. You should not have to disconnect the transformer (black wires) or AC receptacle ground (green wire) leads since they have sufficient slack to permit moving the closure plate out of the way. (Set screw to one side for use in re-installing the fan closure plate.)