These are installed over the ventilation grills with the
curved ends near the backplane bracket holes. To in-
stall, simply insert posts on guide into appropriate
mounting holes and push in until they snap into place.

( ) Step 20. Install expansion chassis on main chassis as shown
in Drawing No. 101000.

Position expansion chassis with coaxial connector at the
front (near FWB3 on power supply subchassis) over left rear
area of main chassis and lower into place. Attach expansion
chassis to main chassis using eight #6 x ¼ sheet metal
screws. Four screws are driven through the bottom of the
main chassis into the expansion chassis, three are driven
through the left side of the main chassis into the expansion
chassis, and one is driven through the lower left corner of
the back side of the main chassis into the expansion chassis.

( ) Step 21. Attach left end of power supply subchassis bracket
to expansion chassis as shown in Drawing No. 101000. Drive
one 6 x ¼ sheet metal screw through expansion chassis into
bracket.

( ) Step 22. Route coaxial cable from connector on fan closure
plate along left side of power supply subchassis to connec-
tor on expansion chassis.

( ) Step 23. Using the #6 x ¼ sheet metal screw you removed in
Step 15, re-attach fan closure plate to power supply sub-
chassis. (Make sure side lip on plate is on right side of
expansion chassis side wall.

( ) Step 24. Attach fan closure plate to expansion chassis with
two #6 x ¼ sheet metal screws. Drive screws through ex-
pansion chassis into fan closure plate.

NOTE

If lip on fan closure plate and expansion
chassis are not in contact, insert one or
two ½" flat washers as needed between the
two surfaces. Place washers so screws
pass through them.

( ) Step 25. Connect free end of coaxial cable from connector
on fan closure plate to connector on expansion chassis.
Solder inner conductor to pin of connector. Remove hex nut
on upper rear connector mounting screw, place lockwasher lug
(coaxial shield) on screw and secure with nut.