



Figure 6-7. Backplane board (Sol-BPB) installation. Rear of Sol is at bottom and Sol-BPB is to right of power supply subchassis in line with C8 and transformer.

(Step 32 continued)

- \* (✓) Attach Sol-BPB to brackets with three 4-40 x 5/16 binder or pan head screws, #4 lockwashers and 4-40 hex nuts on each side. Insert screws from the back side of bracket through Sol-BPB, place lockwasher on each screw and secure each with nut.
- \* (✓) Step 33. Install left and right gusset brackets as shown in Figure 6-6 on Page VI-16.
- \* (✓) Fit narrower gusset bracket on left side so that its flanges are flat against the expansion chassis side wall and the backplane board. (You may have to bend the flange slightly to obtain a proper fit.)
- \* (✓) Attach bracket to expansion chassis side wall with the three #6 x 1/4 sheet metal screws you used in Step 19 to prethread the holes.

\*\*See WARNING on Page VI-18.\*\*

(Step 33 continued on Page VI-18.)