

ASSEMBLY PROCEDURE CHANGE NOTICE #2

The Sol-REG PC board shipped with your kit contains an error that existed in our original art and a silk screen (legend) error. These errors relate specifically to the SCRL installation portion of Step 10 and the Sol-20 DC cable installation instruction (Step 13) in Section II of the Sol Systems Manual.

Reference Section II, Step 10, SCRL Installation

With your kit, use the following procedure to install SCRL in place of the instructions provided on Page II-8 of the manual:

- () Position SCRL (IR106B2 or MCR106-2) on heat sink with component nomenclature up and observe how the left and center leads must be bent to install SCRL as shown in Figure 1. Bend these two leads as required and install a $\frac{1}{2}$ " piece of spaghetti over the center lead. Place circular mica insulator between heat sink and SCRL, insert leads and fasten SCRL-insulator-sink to PC board with a 4-40 x 7/16 screw, lockwasher and nut. Insert screw from back (solder) side of board and drive nut finger tight.

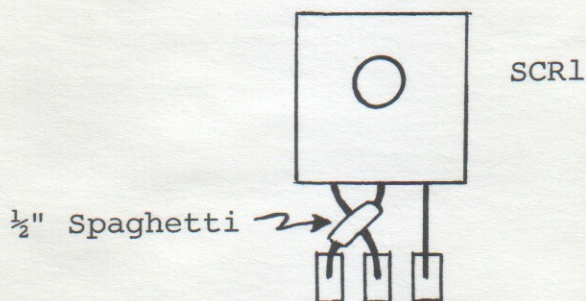


Figure 1. SCRL installation.

Reference Section II, Step 13.

On the Sol-REG PC board you received, two pads are labeled X5. One is located in the upper right-hand area of the board above C4 and to the right of pad T3; the other is located between C5 and FWB2 just above pad T4.

IGNORE THE X5 PAD LOCATED ABOVE C4.

Connect the red-white lead of the Sol-20 DC cable to the X5 located between C5 and FWB2.

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