



The Sol Systems Manual is organized in a modular fashion. Purchasers of different Sol models will receive the appropriate sections of the manual. This mailing is to purchasers of Sol-PC, Sol-10 and Sol-20 units and includes Sections I, III, IV, IX and X, as well as numerous appendices. Please see the Table of Contents on pages i and ii. Sol-10 and Sol-20 owners will also receive sections II and V through VIII.

We will soon be sending more sections to you as they are printed. At the same time we will ship the Sol System binder and Sol-BASIC5 cassette along with two computer games and further diagnostic software. Sol-PC purchasers will also receive section VIII and Appendix V.

SOI-REG (DOES NOT APPLY TO REV B AND ABOVE



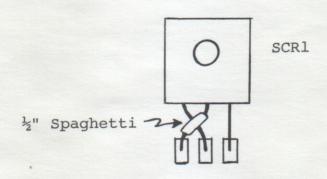
ASSEMBLY PROCEDURE CHANGE NOTICE #2

The Sol-REG PC board shipped with your kit contains an error that existed in our original art and a silk screen (legend) error. These errors relate specifically to the SCRl installation portion of Step 10 and the Sol-20 DC cable installation instruction (Step 13) in Section II of the Sol Systems Manual.

Reference Section II, Step 10, SCR1 Installation

With your kit, use the following procedure to install SCRl in place of the instructions provided on Page II-8 of the manual:

() Position SCR1 (IR106B2 or MCR106-2) on heat sink with component nomenclature up and observe how the left and center leads must be bent to install SCRl as shown in Figure 1. Bend these two leads as required and install a ½" piece of spaghetti over the center lead. Place circular mica insulator between heat sink and SCR1, insert leads and fasten SCRl-insulator-sink to PC board with a 4-40 x 7/16 screw, lockwasher and nut. Insert screw from back (solder) side of board and drive nut finger tight.



SCRl installation. Figure 1.

Reference Section II, Step 13'.

On the Sol-REG PC board you received, two pads are labeled X5. One is located in the upper right-hand area of the board above C4 and to the right of pad T3; the other is located between C5 and FWB2 just above pad T4.

IGNORE THE X5 PAD LOCATED ABOVE C4.

Connect the red-white lead of the Sol-20 DC cable to the X5 located between C5 and FWB2.

CN #2

Sol POWER SUPPLY



ASSEMBLY PROCEDURE CHANGE NOTICE #4

Reference Section II, Page II-9

Add the following step to "Assembly-Test Procedure":

() Step 13. Test Sol-REG for short circuits. Check for continuity between FWB1 (MDA970-1) mounting screw and the following points. The resistance should be greater than 20 ohms in all cases.

X2 T2

T1

Q1, Emitter

Q1, Base

Q1, Collector

D1, right-hand lead

R1, left hand lead

D3, top lead

D4, top lead *D3, bottom lead

*D4, bottom lead

*Resistance will be initially low due to C4 and C5, but it should increase to greater than 20 ohms after a few seconds.

Sol-BPB

REVISION LEVEL B BOARDS ONLY



ASSEMBLY PROCEDURE CHANGE NOTICE #5

Reference Section VI, Step 4, Page VI-8

On some Rev B boards, the blue and two white leads on the cable are too large for the mounting holes. To overcome this problem, prepare these three leads as follows:

- 1. Cut off end of white and blue wires, about 1/8" back into insulation.
- 2. Cut off as many strands of each wire as needs in order to insert through mounting hole.

CN#5A



ASSEMBLY PROCEDURE CHANGE NOTICE #6-2

A problem was detected in early Sol-Reg regulator boards in which the "crowbar" circuit would trigger without adequate reason and short-circuit the 5-volt output. A circuit change was made which will be reflected on revision level C and above.

Refer to the three Engineering Change Orders numbered ECO 10017, ECO 10018, and ECO 10019.

Reference Section 2.7.2, step 10;

Following visual inspection carry out the trace cuts shown on ECO 10017.

Reference Section 2.7.2, step 14;

Install the following components as shown in ECO 10019:

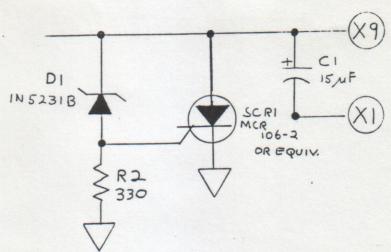
		330	orange-orange-brown				
()	R14	100	brown-black-brown				
()	C8	.047uf	disc ceramic capacitor				

Reference Schematic, Regulator

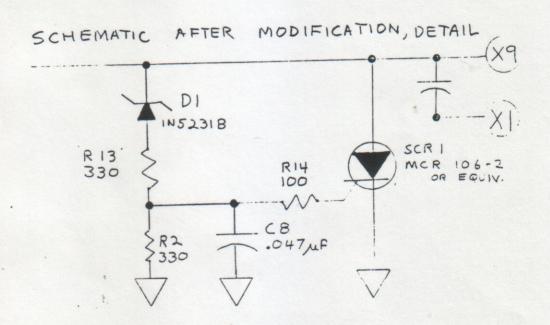
Attach ECO 10018 to the schematic or insert the new components as indicated in this ECO.

CN #6-2

ENGINEERING CHANGE ORDER

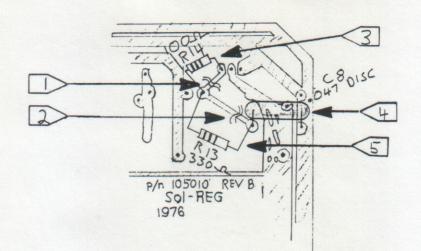


SCHEMATIC BEFORE MODIFICATION, DETAIL



REF. DES.	PART C	OR DWG. NO.	PART DESCRIPTION							
NEXT	ASSY.	USED ON	Processor	DRAWN: A. ATTARIA NI						
ECO 10017		105010	Technology	DATE: 2/8/77	DATE: 2-1-17 RELEASED: R. Monse DATE: 2-9-77					
			Corporation	CHECKED: K. Jergensen						
			6200 Hollis Street Emeryville, CA 94608	DATE: 2/9/77						
		MODIFICATION Schen	$C I \Lambda$							

ENGINEERING CHANGE ORDER



BOTTOM VIEW (Solder Side) NOTES. UNLESS OTHERWISE SPECIFIED:

D CUT Trace Connecting Anode of DI with gATE of SCRI.

2) CUT trace Connecting RZ with DI.

3) Solder RIH (New) To pads of DI ANODE + SCRIGATE.

4) SOLDER (8 (New) TO PAds of R2 (both Ends).

5) Solder RI3 (New) TO pads of DI (ANDOE) + RZ.

		REF. DRAWING NO. 1005				>					
		MODIFICATION, PC BOARD, Sol Reg, CROWBAR									
		Emeryville, CA 94608			HECKED: 16. Jordiensen ATE: 2/9/77			DATE: 2-10-71			
ECO 10018	105009				DATE: 2/9/7			DATE: 2-10-77			
NEXT ASSY. USED ON			Processor		DRAWN: A ATTARIAN I		ENGR: (7. Moun				
REF. PART	OR DWG. NO.		PART_DESCRIPTION	1							
RI3 NEW		-0470	-047UF DISC CAPACITOR							_	
		330 - 5% KW FILM RESISTOR			1						
RI4 NEW		1007	- 5070 4W FI	m Res	STOR	1					



The first few pages of this section of the Sol manual are revisions to other pages already in the manual. Please note the correct section and page that they refer to, and replace the appropriate page or pages as necessary.

New pages are easily identified by the "Rev A" in the lower lefthand corner of the page.



ASSEMBLY PROCEDURE CHANGE NOTICE #5

Reference Section VI, Step 4, Page 5

When attaching the cable to the Sol-BPB, insert wires from solder (back) side of board and solder on component (front) side.

NOTE

Pad orientations given in Step 4 are as viewed from component side of board.

The blue and two white leads on the cable are too large for the mounting holes. To overcome this problem, prepare these three leads as follows:

- 1. Cut off end of white and blue wires, about 1/8" back into insulation.
- 2. Cut off as many strands of each wire as needed in order to insert through mounting hole.



Sol MANUAL ERRATA SHEET #1

Reference Drawing No. 101007 in Section X (Page X-8)

The plastic tapped insert on the top edge of the left-hand masonite piece is incorrectly shown installed in the second hole from the back edge. This insert should be installed in the third hole from the back edge.

The second insert on the bottom edge is also shown incorrectly installed in the hole to the left of the center large hole. Install this insert in the hole to the immediate right of the large center hole.

ES #1

Sol-KBD

MODIFICATIONS

MOD 1

Applies to Revision Level A Boards (Revision level not included on silk screen)



Three layout errors exist on the Sol-KBD PC board you received. These errors must be corrected before you check the circuit board and start assembly. How these errors are corrected are described below:

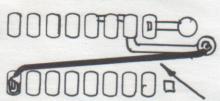
1. Key Pad #55



Using a sharp point, cut the bridge between the pad at 55 and the trace above (solder side).

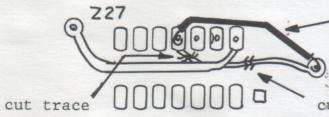
2. Ul8, Pin 8

Z18



After installation of socket at U18 (Z18 on etch), install jumper wire from pin 8 to ground trace as shown. (Solder side.)

3. U27, Pin 11



After installation of socket at U27 (Z27 on etch) install jumper wire from pin 11 to pad as shown (solder side).

cut trace

CN #3