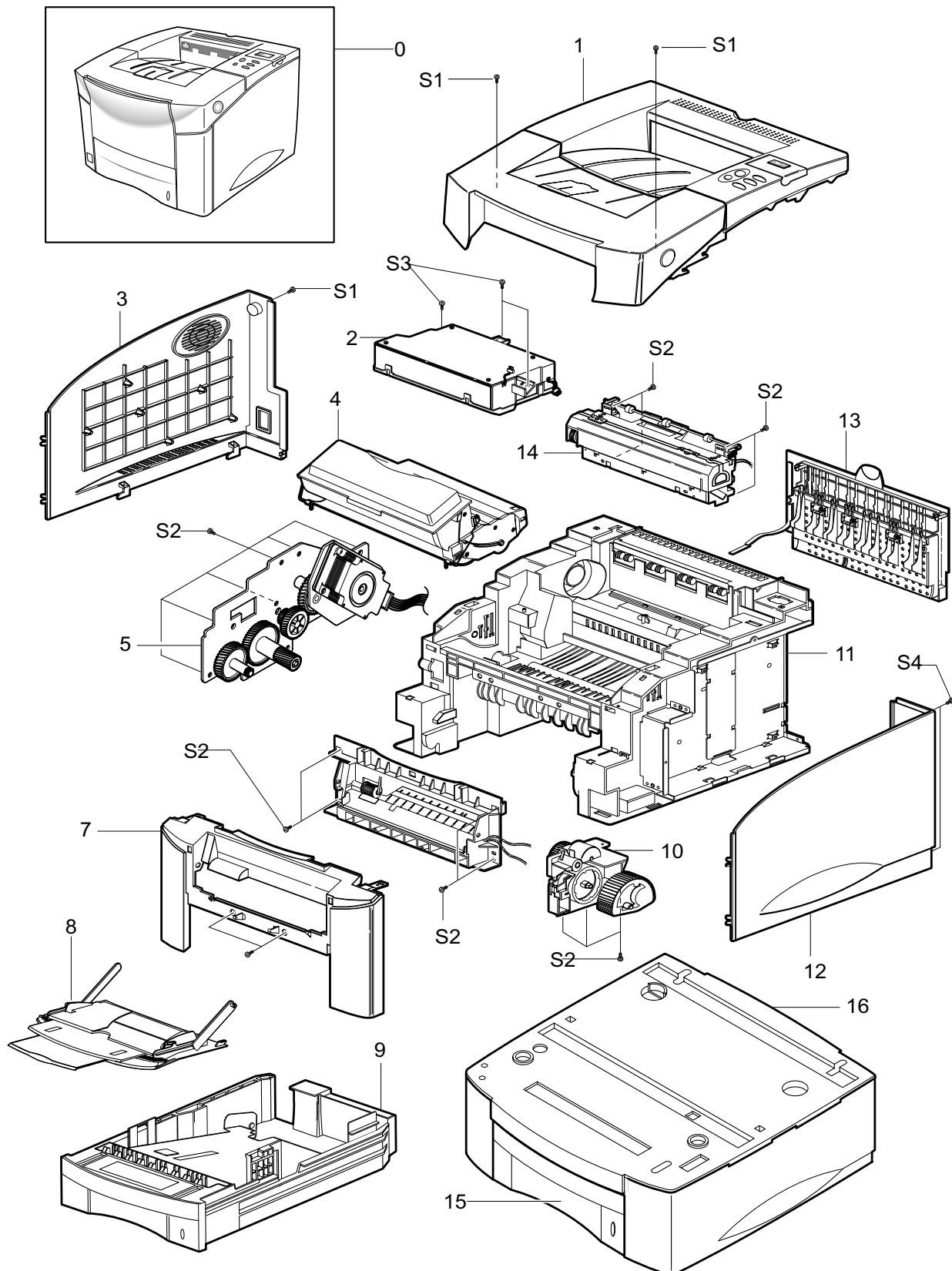


6. Exploded Views & Parts List

- 6-1. Main Ass'y**
- 6-2. Cover Ass'y**
- 6-3. Frame Ass'y**
- 6-4. Cassette Ass'y**
- 6-5. MP Tray Ass'y**
- 6-6. Pick Up Ass'y**
- 6-7. Fuser Ass'y**
- 6-8. Shield Ass'y**
- 6-9. Bracket Duplex Ass'y**
- 6-10. Bracket Motor Ass'y**
- 6-11. Frame SCF Ass'y**
- 6-12. Cassette SCF Ass'y**

6-1 Main Ass'y



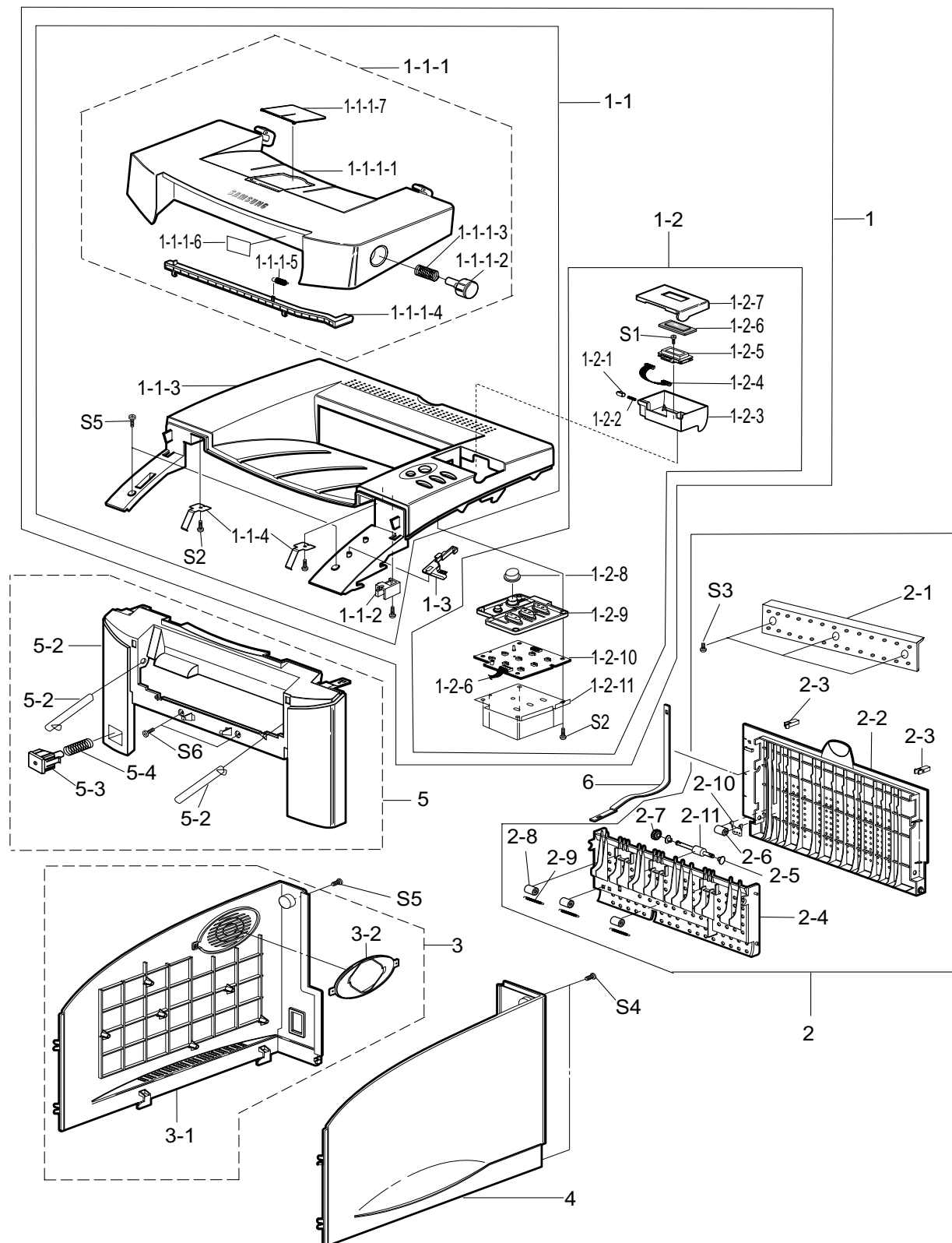
Main Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
0	MAIN SET				
1	ELA HOU-COVER HOUSING	*	1	X	
2	UNIT-LSU	JC59-00005A	1	O	
3	MEA RACK-COVER LEFT	JC96-01025B	1	O	
4	ELA HOU-DEVE UNIT(D)	*	1	X	
5	ELA HOU-BRKT MOTOR	JC96-01951A	1	O	
6	ELA HOU-MP TRAY	JC96-01055A	1	O	
7	MEA RACK-COVER FRONT	JC97-01024B	1	O	
8	MEC-COVER TRAY	*	1	X	
9	MEA-RACK FEEDER CST	JC97-01023C	1	O	
10	MEA RACK-PICK UP	JC97-01039A	1	O	
11	PMO-FRAME BASE	*	1	X	
12	PMO-COVER-RIGHT	JC72-40941E	1	O	
13	MEA RACK-COVER REAR	JC97-01026B	1	O	
14	ELA HOU-FUSER ASS'Y	JC96-02033A	1	O	220V
	ELA HOU-FUSER ASS'Y	JC96-02034A	1	O	110V
15	MEA RACK-CAST SCF	*	1	X	
16	MEA RACK-SCF AS'Y	*	1	X	



Indicate part is for electrical safety components

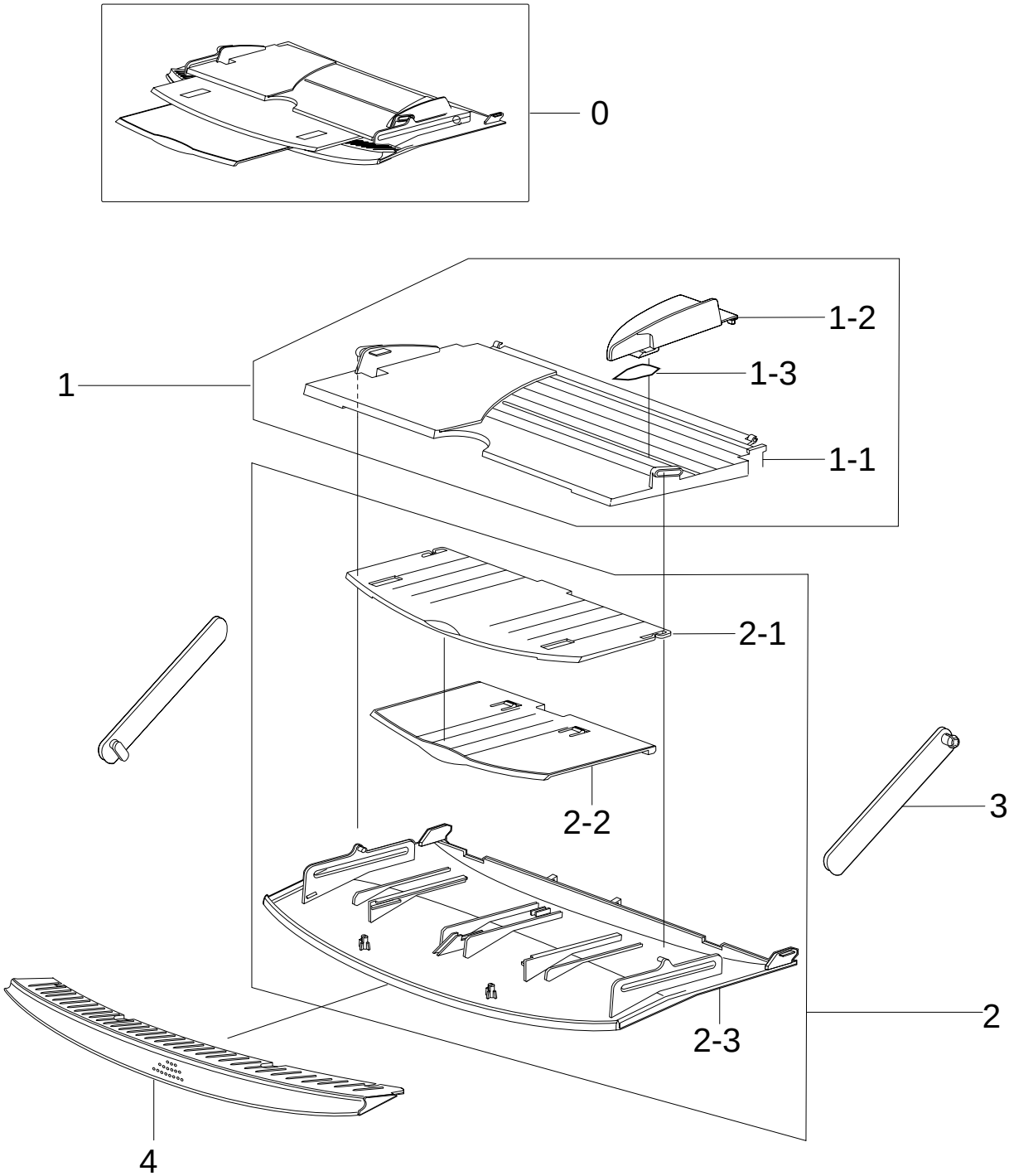
6-2 Cover Ass'y



Cover Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
1	ELA HOU-COVER OUSING	*	1	X	
1-1	ELA HOU-COVER TOP	JC96-01535B	1	O	
1-1-1	MEA RACK-COVER OPEN	*	1	X	
1-1-1-1	PMO-COVER OPEN	*	1	X	
1-1-1-2	PMO-BUTTON OPEN	*	1	X	
1-1-1-3	SPRING-CS	*	1	X	
1-1-1-4	PMO-HOOK OPEN	*	1	X	
1-1-1-5	SPRING-HOOK LEVER2	*	1	X	
1-1-1-6	LABEL(P)-LSU CLEAN	*	1	X	
1-1-2	PMO-STOPPER HINGE	*	1	X	
1-1-3	PMO-COVER TOP	*	1	X	
1-1-4	IPR-SPRING HINGE	*	2	X	
1-2	ELA UNIT-PNL&LCD	JC96-02035B	1	O	
1-2-1	PMO-LCD LOCKER	*	1	X	
1-2-2	SPRING-LCD LOCKER	*	1	X	
1-2-3	PMO-HOUSING PANEL L	*	1	X	
1-2-4	CBF HARNESS-LCD	*	1	X	
1-2-5	PBA SUB DISP-LCD	*	1	X	
1-2-6	PMO-WINDOW PANEL	*	1	X	
1-2-7	PMO-HOUSING PANEL U	*	1	X	
1-2-8	PMO-KEY ONLINE	*	1	X	
1-2-9	PMO-KEY SEESAW	*	1	X	
1-2-10	PBA SUB DISP-PANEL	*	1	X	
1-2-11	IPR-INSULATOR PANEL	*	1	X	
1-2-12	CBF HARNESS-PANEL	*	1	X	
1-3	PMO-HOLDER CLEANER LSU	*	1	X	
2	MEA UNIT-RACK COVER REAR	JC97-01026B	1	O	
2-1	ICT-BRKT REAR COVER	*	1	X	
2-2	PMO-COVER REAR	*	1	X	
2-3	SPRING-REAR	*	2	X	
2-4	PMO-GUIDE INNER DP	*	1	X	
2-5	PMO-BEARING LARGE DP	*	1	X	
2-6	PMO-ROLLER UPPER DP	*	1	X	
2-7	GEAR-DUPLEX	*	1	X	
2-8	PMO-IDLE PICK UP	*	3	X	
2-9	SPRING-FEED ROLL	*	3	X	
2-10	IPR-SPRING UPPER DP	*	1	X	
2-11	RCT-ROLLER REAR DP	*	1	X	
3	MEA RACK-COVER LEFT	JC97-01025B	1	O	
3-1	PMO-COVER LEFT	*	1	X	
3-2	PMO-AIRDUCT	*	1	X	
4	PMO-COVER RIGHT	JC72-40941E	1	O	
5	MEA RACK-COVER FRONT	JC97-01024B	1	O	
5-1	PMO-COVER FRONT	*	1	X	
5-2	PMO-LINK TRAY	JC72-40957D	2	O	
5-3	PMO-BOTTOM POWER	*	1	X	
5-4	SPRING-CS	*	1	X	
6	PMO-STRIFE	JC72-41004A	1	O	
S1	SCREW-TAPTITE	*		X	
S2	SCREW-TAPTITE	*		X	
S3	SCREW-TAPTITE	*		X	
S4	SCREW-TAPTITE	*		X	
S5	SCREW-TAPTITE	*		X	
S6	SCREW-TAPTITE	*		X	

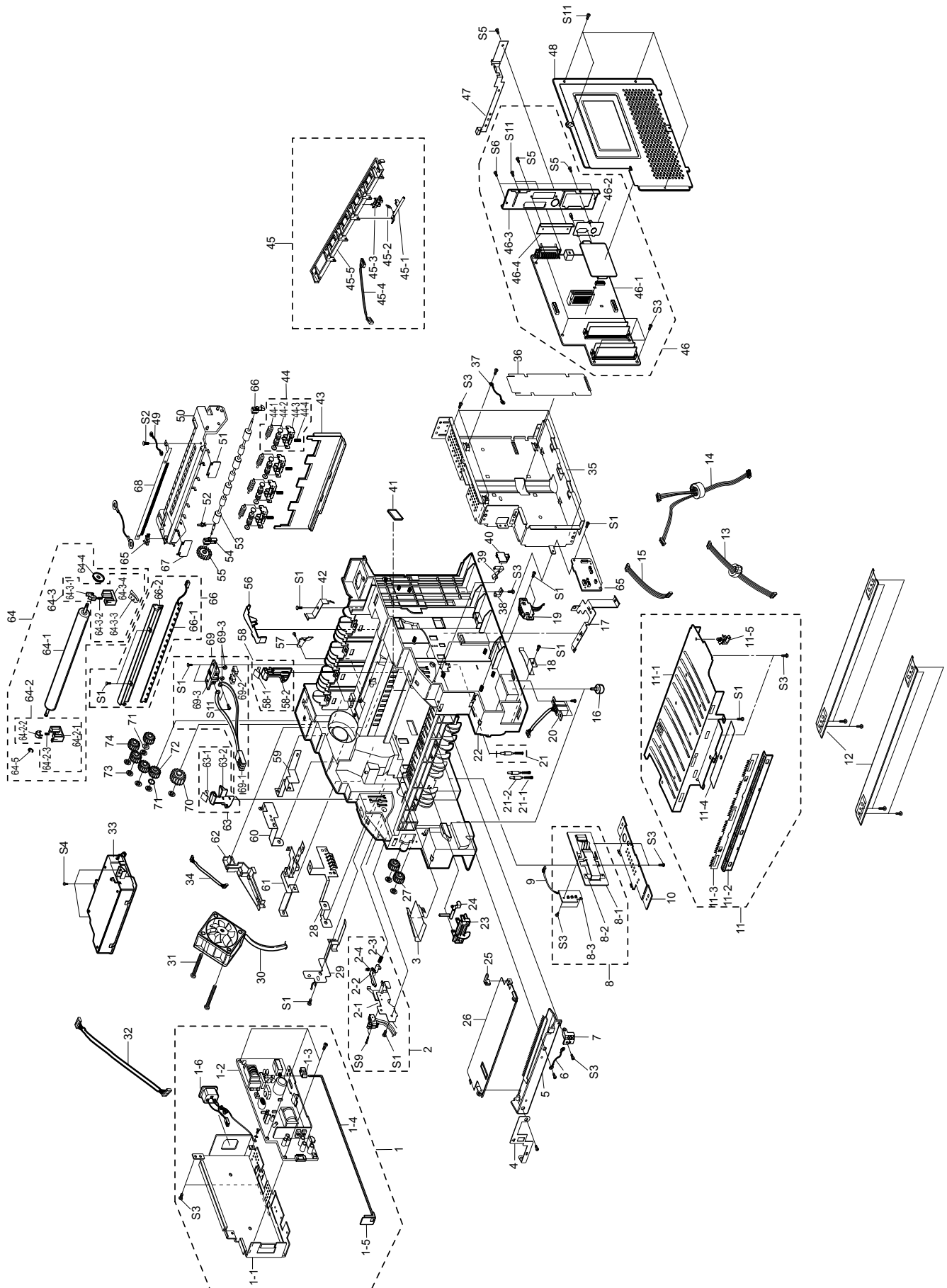
Cover Ass'y



Cover Ass’y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
0		*		X	
1	MEA RACK-TRAY MP	JC97-01038B	1	O	
1-1	PMO-TRAY-MP	*	1	X	
1-2	PMO-SIDE GUIDE TRAY	*	1	X	
1-3	ICT-SHEET SIDE GUIDE	*	1	X	
2	MEA UNIT-COVER TRAY	JC97-01037B	1	O	
1-1	PMO-SUBTRAY-FIRST	*	1	X	
1-2	PMO-SUBTRAY-SECOND	*	1	X	
1-3	PMO-COVER TRAY	*	1	X	
3	PMO-LINK TRAY	JC72-40957D	2	O	
4	PMO-COVER COLOR	*	1	X	

6-3. Frame Ass'y



Frame Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
1	⚠ ELA HOU-SMPS 220V	*	1	X	220V
	ELA HOU-SMPS 220V	*	1	X	110V
1-1	IPR-SHIELD SMPS	*	1	X	
1-2	⚠ SMPS-PHX V2	JC44-00013A	1	O	220V
	SMPS-110V	JC44-00009A	1	O	110V
1-3	PMO-CAP WIRE SUPPORT	*	1	X	
1-4	SPRING-LINK WIRE	*	1	X	
1-5	PMO-CAP POWER	*	1	X	
1-6	PMO-ROLLER FD R	*	1	X	
2	ELA HOU-BRKT C/O(KME)	*	1	X	
2-1	MEA RACK-BRKT C/O	JC97-01977A	1	O	
2-2	PMO-ACTUATOR C/O	*	1	X	
2-3	SPRING-C/O COM	*	1	X	
2-4	SPRING-C/O	*	1	X	
3	IPR-BRKT DUST	*	1	X	
4	IPR-GROUND MP CON	*	1	X	
5	MEA UNIT-GUIDE P/UPPER	JC97-01407A	1	O	
6	CBF HARNESS-MP GND	JC39-40538A	2	O	
7	PMO-HINGE GUIDE R	*	1	X	
8	ELA HOU-CST SENSER	JC96-01143A	1	O	
8-1	IPR-BRKT PAPER SIZE	*	1	X	
8-2	IPR-PUSH PLT SPRING	*	1	X	
8-3	PBA SUB-CASSETTE	*	1	X	
9	CBF HARNESS-CASSETTE	JC39-40524A	1	O	
10	IPR-GND BAR BOTTOM	*	1	X	
11	MEA RACK-GUIDE T/R	JC97-01033A	1	O	
11-1	PMO-GUIDE TRANSFER	*	1	X	
11-2	PMO-HOLDER SAW	*	1	X	
11-3	IPR-PLATE SAW	*	1	X	
11-4	PPR-INSULATOR G/TR	*	1	X	
11-5	CABLE CLAMP	*	1	X	
12	IPR-BAR CROSS BOTTOM	JC70-10958A	2	O	
13	CBF HARNESS-JOINT+ENGINE	JC39-00119A	1	O	
14	CBF HARNESS-LSU(18P)	JC39-00011A	1	O	
15	CBF HARNESS-VIDEO	JC39-40530A	1	O	
16	FOOT-RUBBER	*	2	X	
17	IPR-GROUND FUSER R	*	1	X	
18	IPR-PLATE CST GUIDE	*	1	X	
19	ELA HOU-SOCKET CON	JC96-01071A	1	O	
20	CBF HARNESS-SCF1	JC39-40527A	1	O	
21	MEA RACK-TERMINAL HV	JC97-01035A	3	O	
21-1	SPRING-CS	*	1	X	
21-1	ICT-TERMINAL HV	*	1	X	
22	PMO-FRAME BASE	*	1	X	
23	PMO-CAP ACT FEED	*	1	X	
24	PMO-ACTUATOR FEED	JC72-40984A	1	O	
25	PMO-HOLDER G/PAPER	*	1	X	
26	IPR-GUIDE P/FRONT	JC70-10964A	1	O	
27	GEAR-P/UP DRIVE	*	2	X	
28	IPR-GROUND BRKT GEAR	*	1	X	
29	IPR-GROUND OPC	*	1	X	
30	FAN-DC	3103-001047	1	O	
31	SCREW-TAPTITE	*	2	X	
32	CBF HARNESS-SMPS	JC39-40532A	1	O	
33	UNIT-LSU	JC59-00005A	1	O	
34	CBF HARNESS-CASSETTE	JC39-40524A	1	O	
35	IPR-FRAME ICU	*	1	X	
36	PMO-CAP WIRE	*	1	X	
37	CBF HARNESS-MP GND	JC39-40538A	2	O	



Indicate part is for electrical safety components

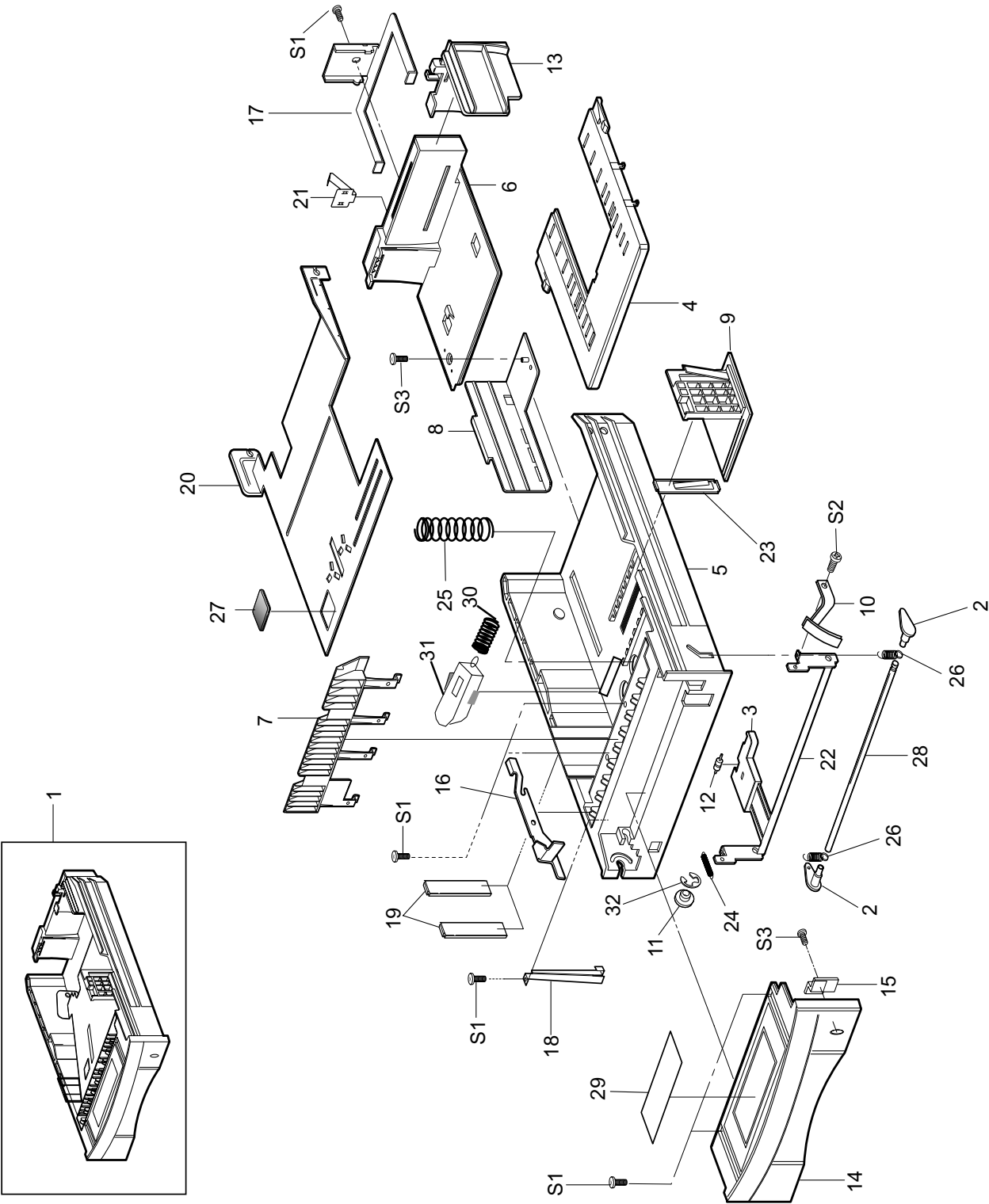
Frame Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
38	PMO-REAR CST ALIGN	*	2	X	
39	IPR-TERMINAL T/R	*	1	X	
40	PMO-CAP TERMINAL TR	*	1	X	
41	ICT-SPACER FRAME	*	1	X	
42	IPR-GROUND EXIT ROLL	*	1	X	
43	PMO-COVER EXIT	*	1	X	
44	MEA RACK-EXIT ROLLER	JC97-01034A	4	O	
44-1	PMO-ROLLER FD R	*	1	X	
44-2	PMO-ROLLER FD F	*	1	X	
44-3	PMO-HOLDER EXIT ROLL	*	1	X	
44-4	SPRING-EXIT ROLL FD	*	1	X	
45	ELA HOU-DEV KEY	*	1	X	UNABLE
45-1	ACTUATOR DEV KEY	*	1	X	UNABLE
45-2	SPRING C/O	*	1	X	UNABLE
45-3	PHOTO-INTERRUPTER	*	1	X	UNABLE
45-4	CBF HARNESS-DEV KEY	*	1	X	UNABLE
45-5	HOLDER ACT KEY	*	1	X	
46	ELA HOU-CONTROLLER	*		X	
46-1	PBA MAIN CTRL-CONTROLLER	JC92-01287A	1	O	
46-2	IPR-BKT SERIAL	JC70-10933A	1	O	
46-3	IPR-BRKT ICU(B)	*	1	X	
46-4	IPR-BKT NETWORK	JC70-10932A	1	O	
47	IPR-GROUND ICU	*	1	X	
48	IPR-SHIELD ICU	JC70-10930A	1	O	
49	CBF HARNESS-DUPLEX GND	*	1	X	
50	PMO-GUIDE EXIT FD	*	1	X	
51	PMO-LEVER STACKING2	JC72-41228D	1	O	
52	PMO-LEVER SEESAW	JC72-41189A	1	O	
53	RCT-ROLLER EXIT FD	JC73-30906A	1	O	
54	MEC-BEARING,EXIT	*	1	X	
55	GEAR-EXIT	JC66-40209A	1	O	
56	PMO-CAP WIRE LSU	*	1	X	
57	IPR-PLATE GRIP CST	*	1	X	
58	MEA UNIT-GUIDE DEV : R	JC97-01403A	1	O	
58-1	SPRING-PS,G/DEV	*	1	X	
58-2	PMO-GUIDE DEV R	*	1	X	
59	IPR-GND SHIELD SMPS	*	1	X	
60	IPR-GROUND DU BRKT	*	1	X	
61	IPR-GROUND FUSER	*	1	X	
62	PMO-CAP WIRE CST	*	1	X	
63	MEA UNIT-GUIDE DEV :	JC97-01402A	1	O	
63-1	"SPRING-PS,G/DEV"	*	1	X	
63-2	PMO-GUIDE DEV L	*	1	X	
64	MEA RACK-ROLLER TR	JC97-01094A	1	O	
64-1	MEC-ROLLER TRANSFER	JC75-10954A	1	O	
64-2	MEA UNIT-HOLDER TR : L	JC97-01406A	1	O	
64-2-1	PMO-HOLDER TR L	*	1	X	
64-2-2	PMO-BUSH	*	1	X	
64-2-3	SPRING-TR_L	*	1	X	
64-3	MEA UNIT-HOLDER TR : R	JC97-01404A	1	O	
64-3-1	PMO-BUSH	*	1	X	
64-3-2	SPRING-TR_R	*	1	X	
64-3-3	SPRING-PLATE TR	*	1	X	
64-3-4	PMO-HOLDER TR R	*	1	X	
64-4	GEAR-TRANSFER	JC66-40947A	1	O	
64-5	RING-E	*	1	X	
65	PHOTO-INTERRUPTER	*	1	X	
66	ELA HOU-PTL	JC96-01978A	1	O	
66-1	PBA SUB-PTL	*	1	X	

Frame Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
66-2	PMO-COVER QUENCHING	*	1	X	
67	PMO-LEVER STACKING1	JC72-41188D	1	O	
68	MEC-BRUSH	JC75-10923A	1	O	
69	ELA HOU-FUSER TERMINAL	JC96-01980A	1	O	
69-1	CBF HARNESS-FUSING	JC39-40522A	1	O	
69-2	IPR-TERMINAL FU	*	2	X	
69-3	PMO-HOUSING TERMINAL	*	1	X	
70	GEAR-DP,IDLE	*	1	X	
71	SPRING-CLUTCH	*	2	X	
72	GEAR-EXIT,IDLE(Z17)	*	1	X	
73	RING-CS	*	8	X	
74	GEAR-EXIT/U,ID	JC66-40211B	2	O	
S1	SCREW-TAPTITE	*	1	X	
S2	SCREW-TAPTITE	*	2	X	
S3	SCREW-TAPTITE	*	1	X	
S4	SCREW-TAPTITE	*	3	X	
S5	SCREW-MACHINE	*	1	X	
S6	SCREW-TAPTITE	*	3	X	
S7	SCREW-TAPTITE	*	2	X	
S8	SCREW-TAPTITE	*	1	X	
S9	SCREW-MACHINE	*	2	X	
S10	SCREW-TAPTITE	*	1	X	
S11	SCREW-TAPTITE	*	2	X	

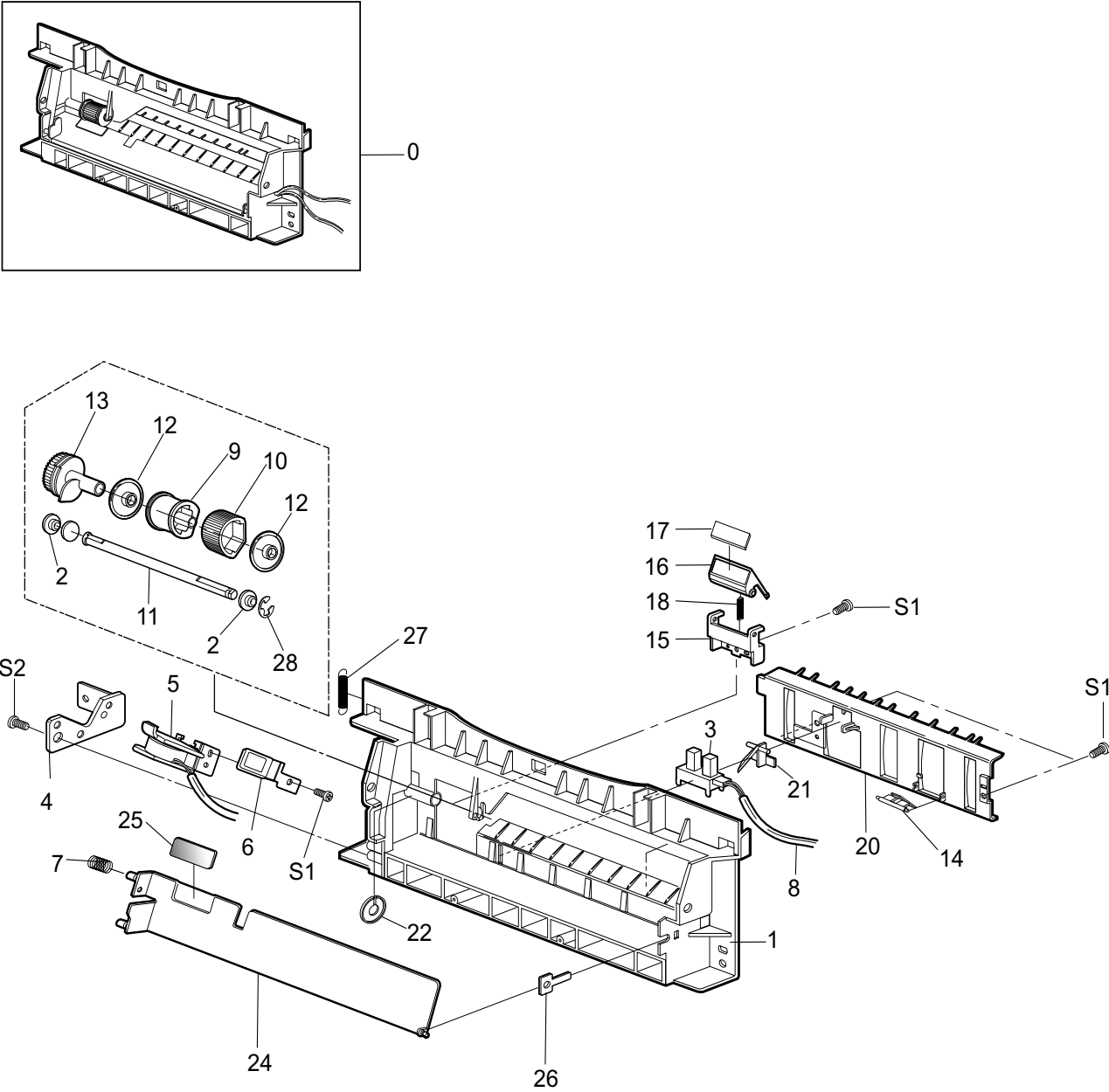
6-4. Cassette Ass'y



Cassette Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
1	MEA-RACK FEEDER CST	JC96-01023C	1	O	
2	PMO-BUSH K/UP	*	2	X	
3	PMO-CAP PLATE K/UP	*	1	X	
4	PMO-COVER GUIDE EXT	*	1	X	
5	PMO-FRAME CASSETTE	*	1	X	
6	PMO-GUIDE EXT CST	*	1	X	
7	PMO-GUIDE PAPER	*	1	X	
8	PMO-GUIDE PAPER SIZE	*	1	X	
9	PMO-GUIDE SIDE CST	*	1	X	
10	PMO-LEVER PAPER	*	1	X	
11	PMO-LINK LEVER	*	1	X	
12	PMO-ROLLER FD R	*	1	X	
13	PMO-SIDE GUIDE EXT	*	1	X	
14	PMO-SUB GUIDE CAST	*	1	X	
15	PMO-WINDOW PAPER	*	1	X	
16	IPR-FINGER	*	1	X	
17	IPR-GUIDE EXT LOCK	*	1	X	
18	IPR-GUIDE PAPER SCF	*	1	X	
19	IPR-GUIDE PLT PAPER	*	2	X	
20	IPR-PLATE KNOCK UP	*	1	X	
21	IPR-PLATE SPR LOCK	*	1	X	
22	IPR-PLATE SUB K/UP	*	1	X	
23	IPR-SPR PLATE G/SIDE	*	1	X	
24	SPRING-LEVER	*	1	X	
25	SPRING-PLATE K/UP	*	1	X	
26	SPRING-SUB PLATE	*	2	X	
27	RPR-PAD CST	*	1	X	
28	ICT-SHAFT SPR K/UP	*	1	X	
29	LABEL(R)-INSTRUCTION	*	1	X	
30	SPRING-LOCKER,PLATE	*	1	X	
31	PMO-LOCKER PLATE	*	1	X	
32	RING-E	*	1	X	
S1	SCREW-MACHINE	*		X	
S2	SCREW-TAPTITE	*		X	
S3	SCREW-TAPTITE	*		X	

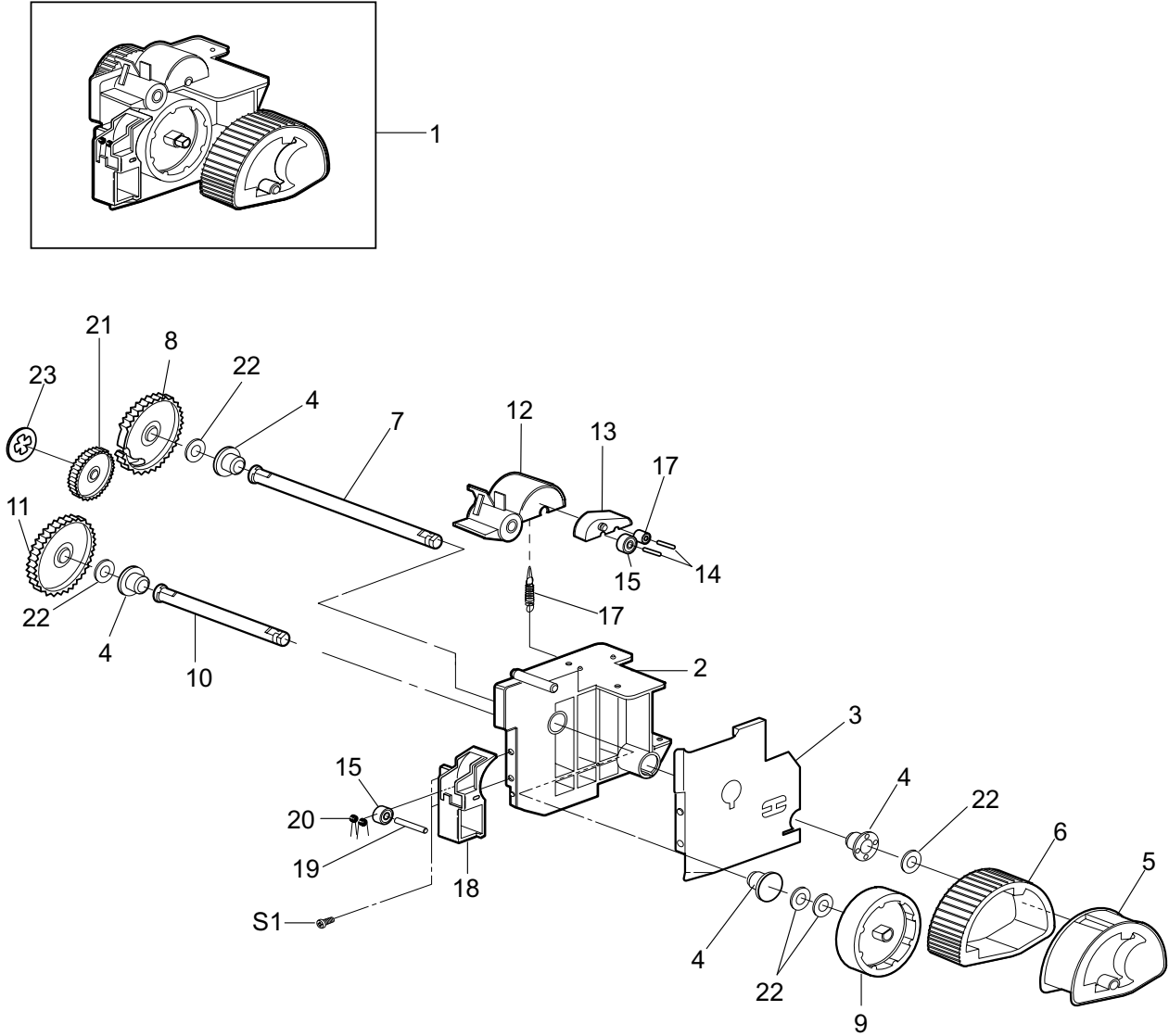
6-5. MP Tray Ass'y



MP Tray Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
0	ELA HOU-MP TRAY	JC96-01055A	1	O	
1	PMO-FRAME MP	*	1	X	
2	BEARING-PICK UP	*	2	X	
3	PHOTO-INTERRUPTER	*	1	X	
4	IPR-BKT SOLENOID MP	*	1	X	
5	SOLENOID-MP	*	1	X	
7	SPRING-C/O COM	*	1	X	
6	PMO-LIMIT SOLENOID	*	1	X	
8	CBF HARNESS-MP	*	1	X	
9	PMO-HOUSING P/UP MP	*	1	X	
10	RPR-RUBBER P/UP MP	JC73-10907A	1	O	
11	ICT-SHAFT PICK UP MP	*	1	X	
12	PMO-IDLE PICK UP MP	*	2	X	
13	GEAR-CAM	*	1	X	
14	PMO-ACTUATOR PAPER	*	1	X	
15	PMO-BKT HOLDER MP	*	1	X	
16	PMO-HOLDER PAD MP	*	1	X	
17	RPR-FRICTION PAD MP	*	1	X	
18	SPRING-F/P MP	*	1	X	
20	PMO-SUB GUIDE MP	*	1	X	
21	PMO-ACTUATOR EMPTY	*	1	X	
22	PMO-GUIDE RING	*	1	X	
24	IPR-K/UP PLATE MP	*	1	X	
25	RPR-PAD KNOCK UP MP	*	1	X	
26	PMO-BUSHING K/UP MP	*	1	X	
27	SPRING-KNOCK UP MP	*	1	X	
28	RING-E	*	1	X	
S1	SCREW-TAPTITE	*	1	X	
S2	SCREW-TAPTITE	*	1	X	

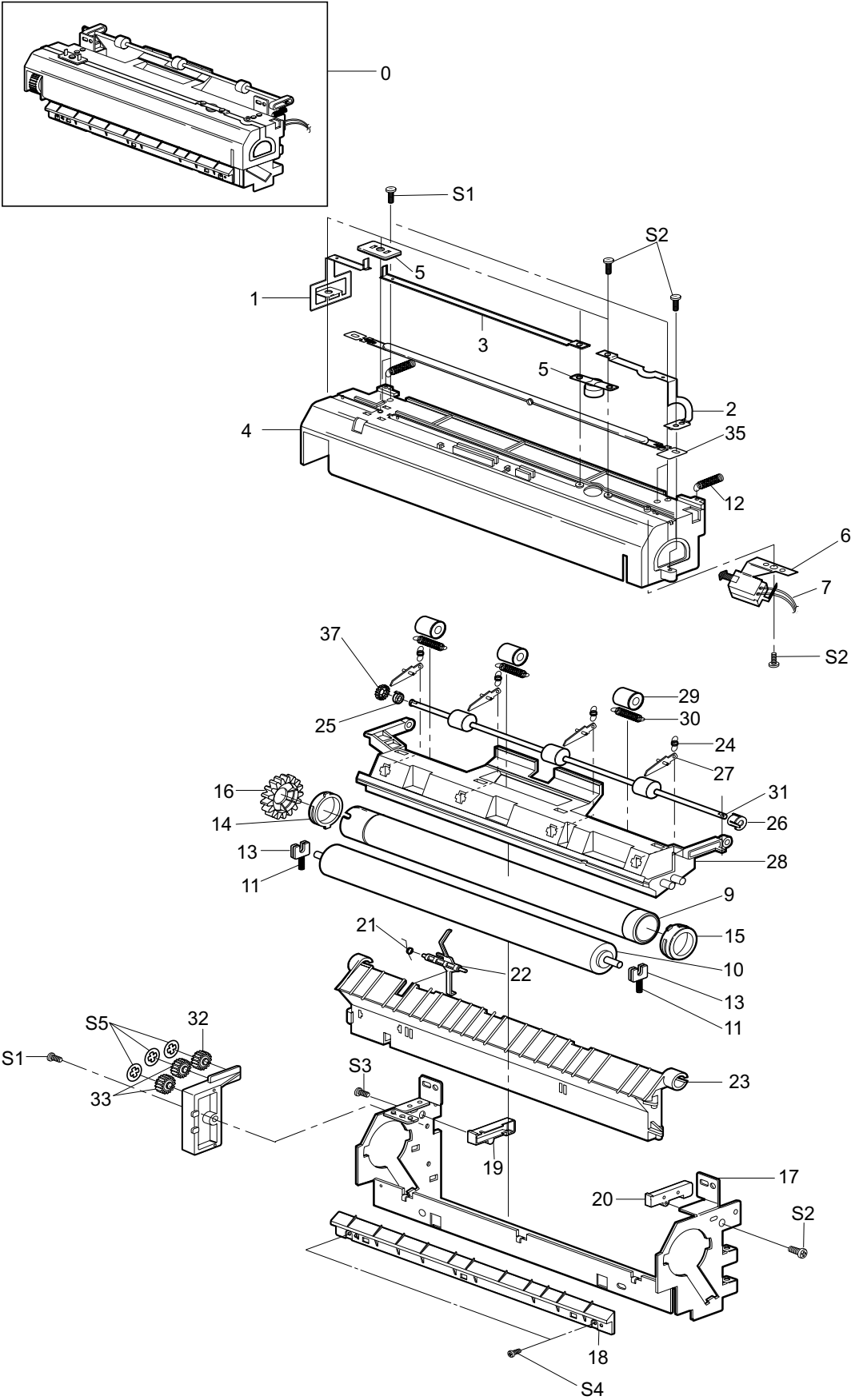
6-6. Pick Up Ass'y



Pick Up Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
1	MEA RACK-PICK UP	JC97-01039A	1	O	
2	PMO-FRAME FEED	*	1	X	
3	IPR-PAPER GUIDE FEED	*	1	X	
4	BEARING-PICK UP	*	4	X	
5	PMO-HOUSING PICK UP	*	1	X	
6	RPR-RUBBER PICK UP	*	1	X	
7	ICT-SHAFT PICK UP	*	1	X	
8	GEAR-PICK UP	*	1	X	
9	PMO-FEED ROLL DRIVE	*	1	X	
10	ICT-SHAFT FEED	*	1	X	
11	GEAR-FEED	*	1	X	
12	PMO-HOLDER FEED S	*	1	X	
13	PMO-SUB HOLDER FEED	*	1	X	
14	IPR-SHAFT FEED IDLER	*	2	X	
15	PMO-ROLLER FEED L	*	2	X	
16	PMO-ROLLER FEED S	*	1	X	
17	SPRING-FEED SMALL	*	1	X	
18	PMO-HOLDER FEED L	*	1	X	
19	ICT-SHAFT IDLE LARGE	*	1	X	
20	SPRING-FEED LARGE	*	1	X	
21	GEAR-P/UP DRIVE	*	1	X	
22	WASHER-PLAIN	*	5	X	
23	RING-CS	*	1	X	
24	ICT-SUB SHAFT P/UP	*	1	X	
25	IPR GROUND FEED	*	1	X	
S1	SCREW-TAPTITE	*	1	X	

6-7 Fuser Ass'y



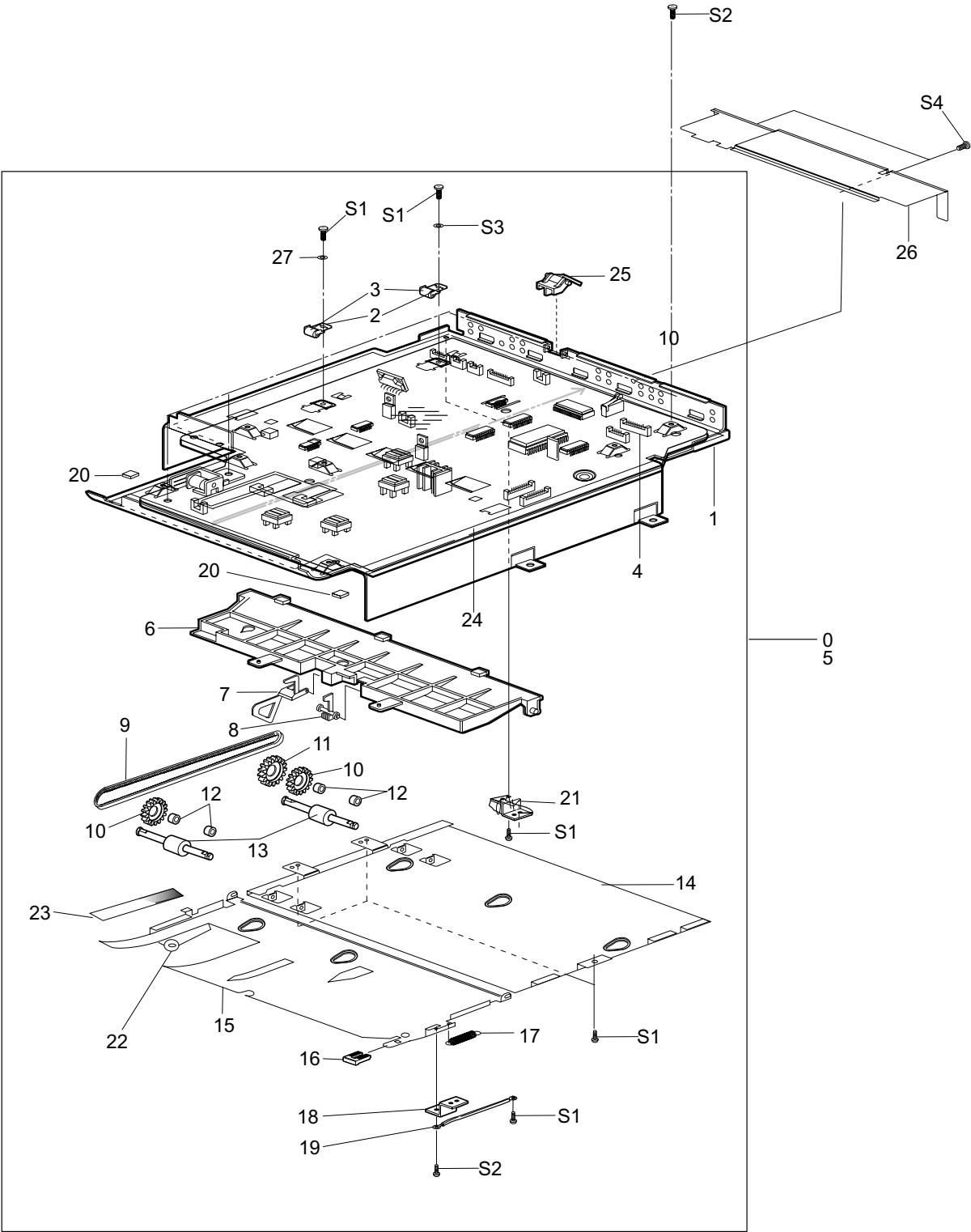
Fuser Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
0	 ELA HOU-FUSER 220V	JC96-02033A	1	O	220V
	ELA HOU-FUSER 110V	JC96-02034A	1	O	110V
1	IPR-ELECTRODE FU/L	*	1	X	
2	IPR-ELECTRODE FU R	*	1	X	
3	IPR-ELECTRODE M	*	1	X	
4	PMO-COVER FUSER UP	*	1	X	
5	PMO-CAP TERMINAL	*	1	X	
6	IPR-SPR THERMISTOR	*	1	X	
7	THERMISTOR-NTC	1404-001121	1	O	
8	THERMOSTAT-150C	4712-000001	1	O	
9	RCT-ROLLER HEAT	JC73-30904A	1	O	
10	MEA ROLLER PR	JC75-00101A	1	O	
11	SPRING-P/R	*	2	X	
12	SPRING-RAIL	*	2	X	
13	BEARING-PRESSURE/R	JC66-10901A	2	O	
14	BEARING-H/R L	JC66-10902A	1	O	
15	BEARING-H/R R	JC66-10903A	1	O	
16	GEAR-FUSER	JC66-40913A	1	O	
17	IPR-FRAME FUSER	*	1	X	
18	PMO-GUIDE FRONT	*	1	X	
19	PMO-RAIL FUSER L	*	1	X	
20	PMO-RAIL FUSER R	*	1	X	
21	SPRING-ACTUATOR	*	1	X	
22	PMO-ACTUATOR EXIT	*	1	X	
23	PMO-GUIDE REAR	*	1	X	
24	SPRING-SAPERATION	*	4	X	
25	BEARING-EXIT FU L	*	1	X	
26	BEARING-EXIT FU	*	1	X	
27	PMO-GUIDE CLAW	*	4	X	
28	PMO-COVER FUSER LOW	*	1	X	
29	ROLLER-EXIT	*	3	X	
30	SPRING-FUSER EXIT	*	3	X	
31	RCT-ROLLER EXIT FU	*	1	X	
32	GEAR-EXIT/U,ID	*	2	X	
33	GEAR-EXIT,IDLE(Z17)	*	2	X	
34	PMO-BRKT FUSER GEAR	*	1	X	
35	 LAMP-HALOGEN 220V	4713-001072	1	O	220V
	LAMP-HALOGEN 110V	4713-001073	1	O	110V
36	RING-CS	*	4	X	
37	GEAR-EXIT	*		X	
S1	SCREW-TAPTITE	*		X	
S2	SCREW-TAPTITE	*		X	
S3	SCREW-TAPTITE	*		X	
S4	SCREW-TAPTITE	*		X	
S5	SCREW-TAPTITE	*		X	



Indicate part is for electrical safety components

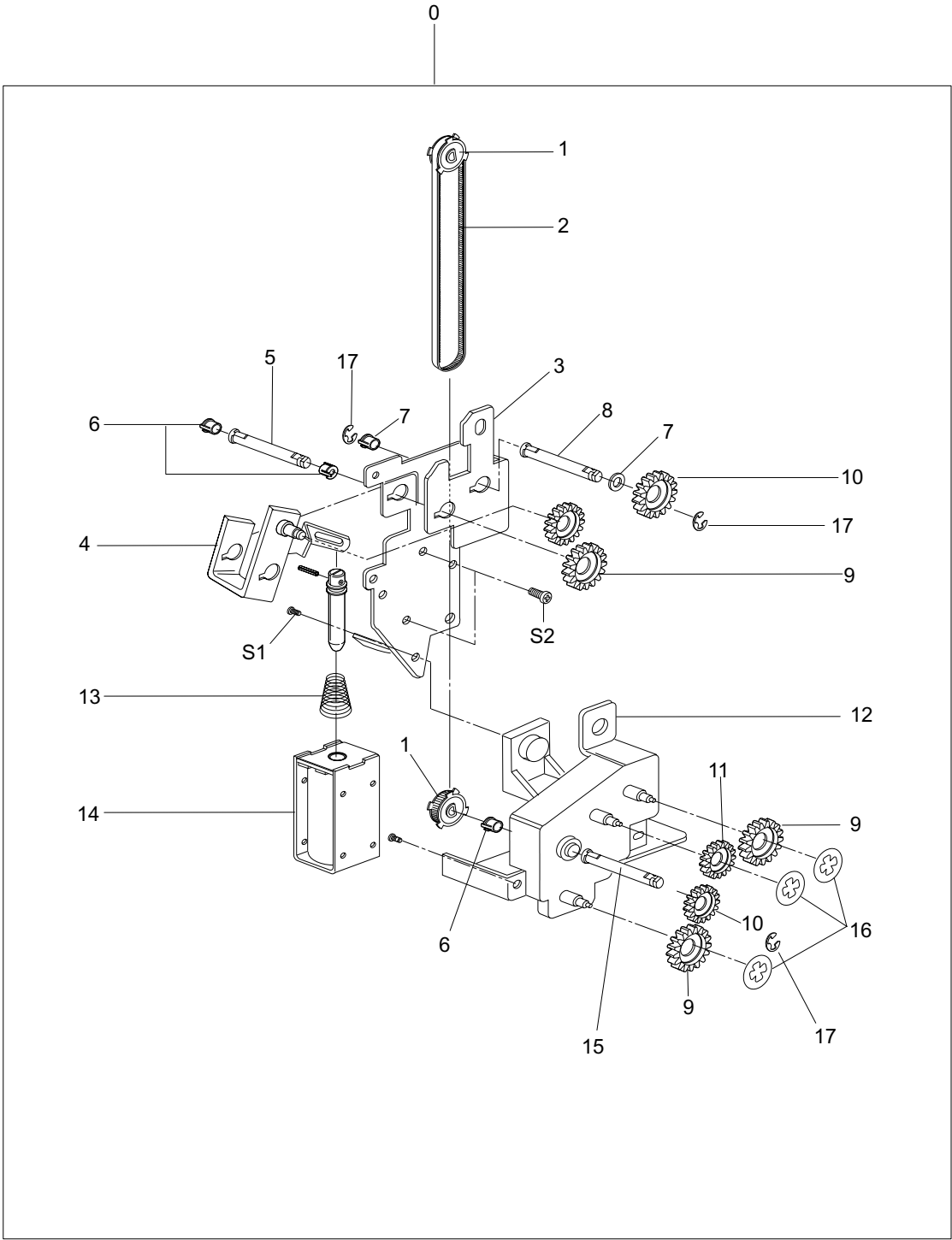
6-8. Shield Ass'y



Shield Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
O	ELA HOU-ENGINE_7300	*	1	X	
1	IPR-SHIELD PCB	*	1	X	
2	IPR-SPRING UPPER DP	*	2	X	
3	PMO-ROLLER UPPER DP	*	2	X	
4	PBA MAIN-ENGINE_7300	JC92-01211A	1	O	
5	MEA UNIT-SHIELD PCU	JC97-01040B	1	O	
6	PMO-GUIDE UPPER DP	*	1	X	
7	PMO-ACTUATOR EMPTY	*	1	X	
8	PMO-ACTUATOR FRONT DP	*	1	X	
9	BELT-TIMMING	*	1	X	
10	PMO-PULLEY DUPLEX	*	2	X	
11	GEAR-DUPLEX	*	1	X	
12	PMO-BEARING LARGE DP	*	4	X	
13	RCT-ROLLER LOWER DP	*	2	X	
14	IPR-GUIDE DUPLEX	*	1	X	
15	IPR-GUIDE FRONT DP	*	1	X	
16	PMO-LEVER OPEN DP	*	1	X	
17	SPRING-FRONT DP	*	1	X	
18	IPR-BRKT SUPPORTER	*	1	X	
19	CBF HARNESS-DPLX GND	*	1	X	
20	RPR-CUSHION GUIDE	*	1	X	
21	IPR-BRKT IDLE ROLLER	*	1	X	
22	PMO-IDLE ROLLER	*	1	X	
23	IPR-SHEET FRONT DP	*	1	X	
24	PPR-INSULATOR PCU	*	1	X	
25	PMO-ACTUATOR REAR. PD	*	1	X	
26	IPR COVER PCB	*	1	X	
S1	SCREW-TAPTITE	*		X	
S2	SCREW-TAPTITE	*		X	
S3	SCREW-TAPTITE	*		X	
S4	SCREW-TAPTITE	*		X	

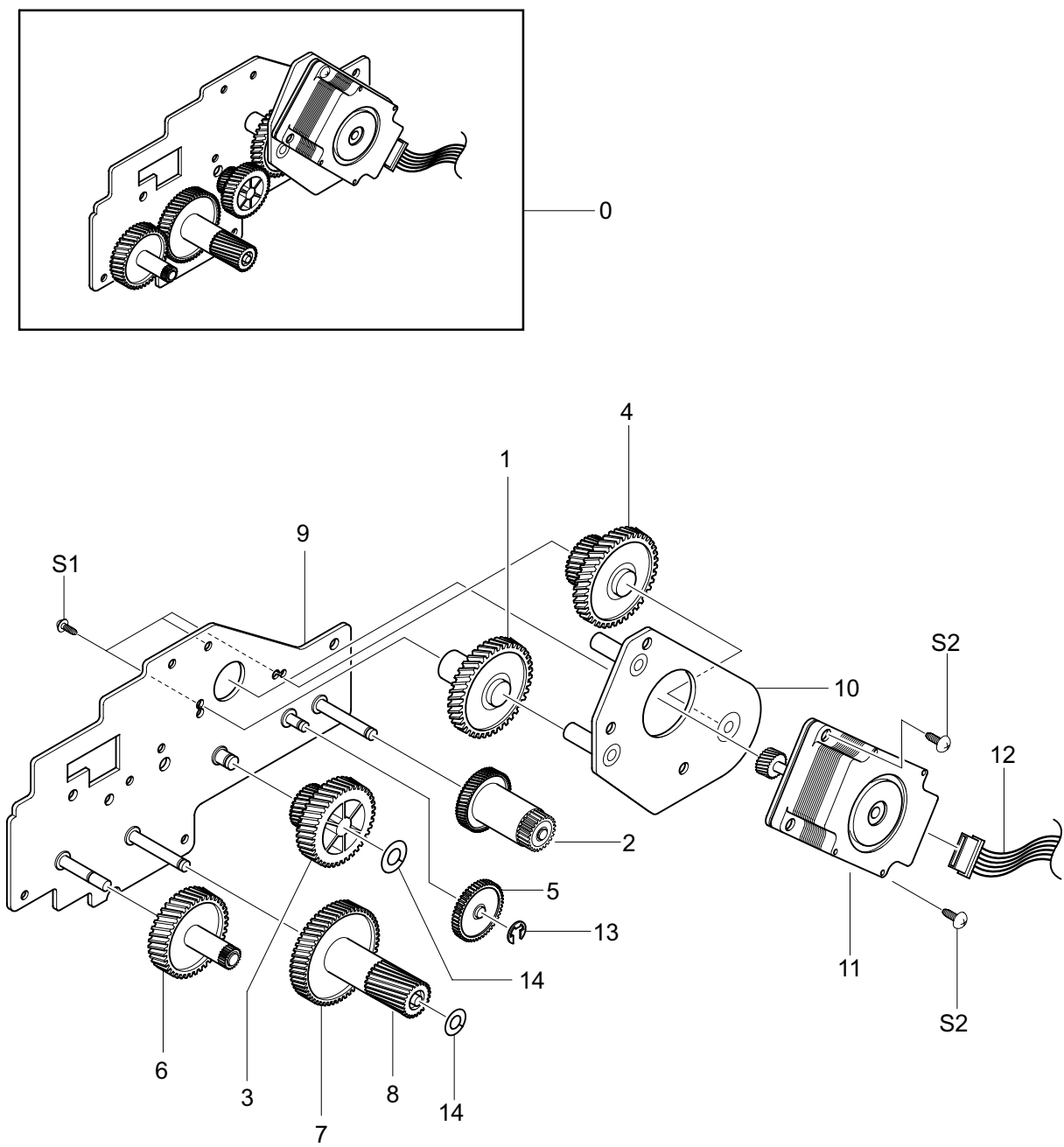
6-9. Bracket Duplex Ass'y



Bracket Duplex Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
0	ELA HOU-BRKT DUPLEX	JC96-01056A	1	O	
1	PMO-PULLEY DUPLEX	*	2	X	
2	BELT-TIMMING	*	1	X	
3	IPR-BRKT DUPLEX	*	1	X	
4	IPR-LINK DUPLEX	*	1	X	
5	ICT-SHAFT SWING	*	1	X	
6	PMO-BEARING LARGE DP	*	4	X	
7	"PMO-BEARING SMALL,DP"	*	2	X	
8	ICT-SHAFT BELT	*	1	X	
9	"GEAR-DP,IDLE"	*	2	X	
10	GEAR-DUPLEX	*	2	X	
11	"GEAR-EXIT/U,ID"	*	1	X	
12	PMO-BRKT GEAR LOWER	*	1	X	
13	SPRING-SOLENOID DP	*	1	X	
14	SOLENOID-DUPLEX	*	1	X	
15	ICT-SHAFT BELT2	*	1	X	
16	RING-CS	*	3	X	
17	RING-E	*	1	X	
S1	SCREW-TAPTITE	*		X	
S2	SCREW-TAPTITE	*		X	

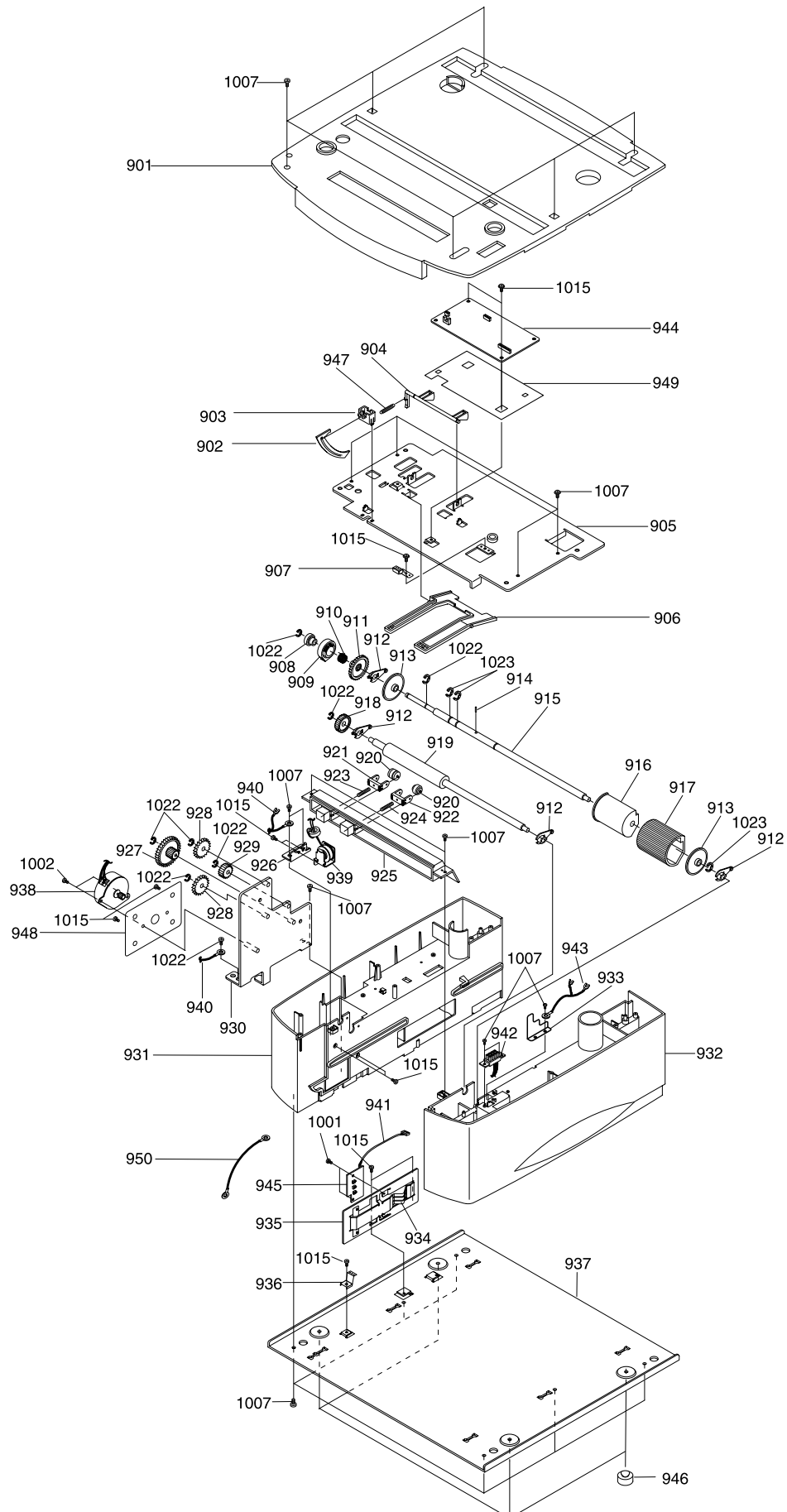
6-10. Bracket Motor Ass'y



Bracket Motor Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
0	ELA HOU-BRKT MOTOR	JC96-01951A	1	O	
1	GEAR-IDLE 27	*	1	X	
2	GEAR-FUSER DRIVE	*	1	X	
3	GEAR-RDCN OPC	*	1	X	
4	GEAR-118/23	*	1	X	
5	GEAR-IDLE FU	*	1	X	
6	GEAR-FEED DRIVE	*	1	X	
7	GEAR-OPC DRV(12)	*	1	X	
8	GEAR-OPC DRV2	*	1	X	
9	IPR-BRACKET(MOTOR 21)	*	1	X	
10	IPR-BRACKET MOTOR J	*	1	X	
11	MOTOR-STEP	3101-001226	1	O	
12	CBF HARNESS MOTOR	*	1	X	
13	RING-E	*	1	X	
14	WASHER-PLAIN	*	2	X	
S1	SCREW-MACHINE	*	3	X	
S2	SCREW-MACHINE	*	2	X	

6-11. Frame SCF Ass'y



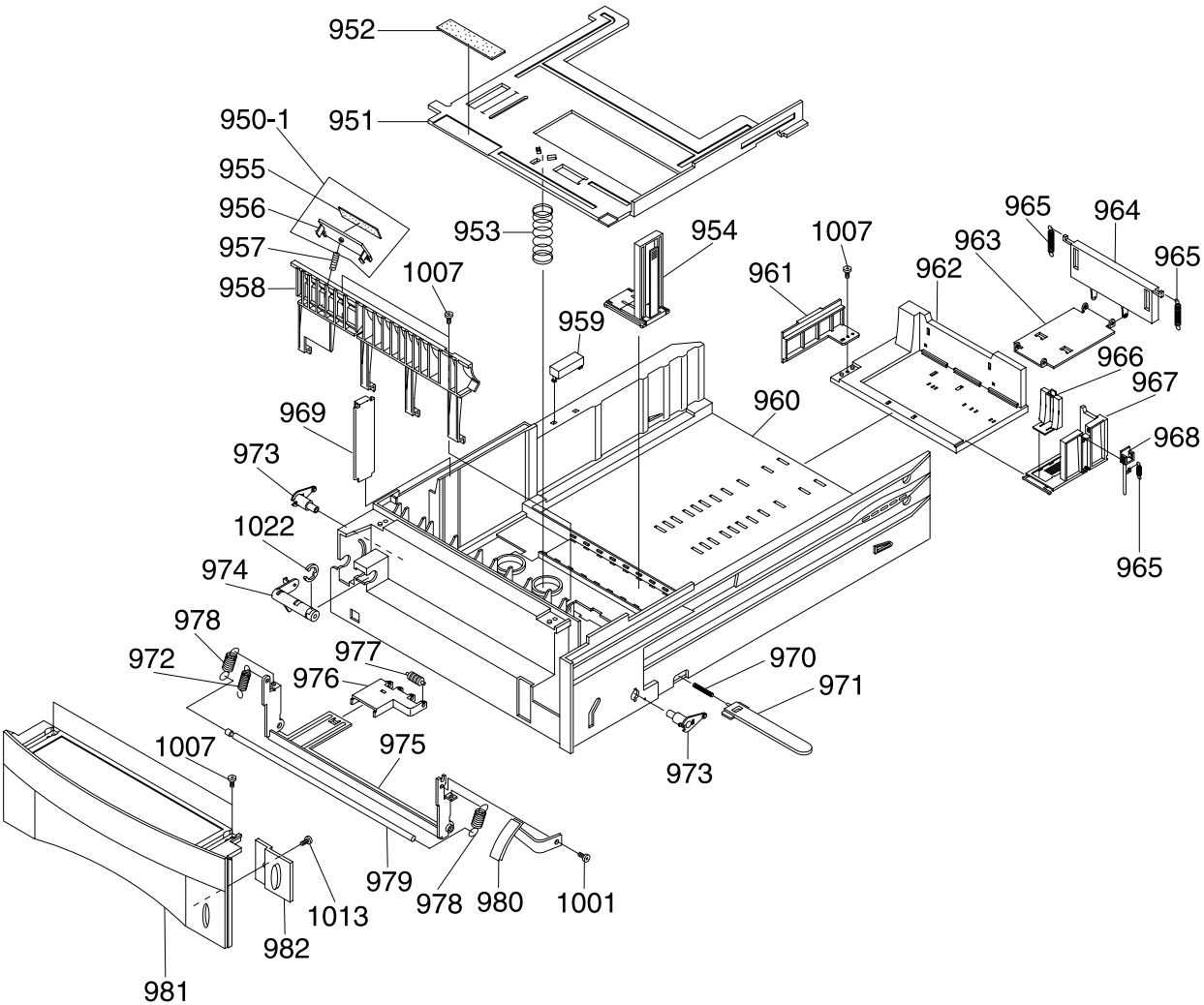
Frame SCF Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
900	MEA RACK-SCF ASS'Y	*	1	X	
900-1	MEA RACK-FRAME SCF	*	1	X	
902	PMO-SENSOR LEVER	*	1	X	
903	PMO-SENSOR FRAME	*	1	X	
904	PMO-ARM ENV	*	1	X	
905	IPR-CASE TOP	*	1	X	
906	PMO-GUIDE ENV	*	1	X	
907	IPR-GROUND TOP	*	1	X	
908	PMO-HUB_CLUTCH	*	1	X	
909	PMO-COLLAR_CLUTCH_PI	*	1	X	
910	"SPRING-TS, CLUTCH"	*	1	X	
911	GEAR-P/UP OPTION	*	1	X	
912	PMO-BEARING SHAFT	*	3	X	
912	PMO-BEARING SHAFT	*	1	X	
913	PMO-IDLE PICKUP	*	1	X	
914	"ICT-PIN_PARELLED,P/U"	*	1	X	
915	ICT-SHAFT PICK UP	*	1	X	
916	PMO-P/UP HOUSING	*	1	X	
917	RPR-PICK UP ROLL	*	1	X	
918	GEAR-FEED (SCF)	*	1	X	
919	RPR-FEED ROLLER	*	1	X	
920	PMO-IDLE FEED	*	2	X	
921	PMO-IDLE FRAME	*	1	X	
922	PMO-IDLE FRAME1	*	1	X	
923	SPRING-IDLE 1	*	1	X	
924	SPRING-IDLE 2	*	1	X	
925	PMO-GUIDE PAPER2	*	1	X	
926	IPR-SCF SOLENOID	*	1	X	
927	GEAR-IDLE(SCF)	*	1	X	
928	GEAR-IDLE(Z=30)	*	2	X	
929	GEAR-IDLE 19	*	1	X	
930	IPR-SCF MOTOR	*	1	X	
931	PMO-FRAME LEFT	*	1	X	
932	PMO-FRAME RIGHT	*	1	X	
933	IPR-GROUND FEED	*	1	X	
934	IPR-PUSH PLT SPRING	*	1	X	
935	IPR-BRKT PAPER SIZE	*	1	X	
936	IPR-GROUND BOTTOM	*	1	X	
937	IPR-CASE BOTTOM	*	1	X	
938	MOTOR-SCF	*	1	X	
939	SOLENOID-MAGNET	*	1	X	
940	CBF HARNESS-SCF MOT	*	1	X	
941	CBF HARNESS-SCF CST	*	1	X	
942	CBF HARNESS-SCF OPT	*	1	X	
943	CBF HARNESS-SCF FEED	*	1	X	
944	PBA SUB-SCF OPT	*	1	X	
945	PBA SUB-CASSETTE	*	1	X	
946	FOOT-RUBBER SCF	*	4	X	
947	"SPRING-IDLE,SCF"	*	1	X	
948	IPR-SCF MOTOR 1	*	1	X	
949	IPR-INSULATOR SCF	*	1	X	
950	CBF HARNESS-SCF GND	*	1	X	
1001	SCREW-MACHINE	*	2	X	
1002	SCREW-MACHINE	*	3	X	
1007	SCREW-TAPTITE	*	2	X	

Frame SCF Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
1007	SCREW-TAPTITE	*	2	X	
1007	SCREW-TAPTITE	*	6	X	
1007	SCREW-TAPTITE	*	1	X	
1007	SCREW-TAPTITE	*	2	X	
1007	SCREW-TAPTITE	*	6	X	
1007	SCREW-TAPTITE	*	2	X	
1007	SCREW-TAPTITE	*	4	X	
1015	SCREW-TAPTITE	*	1	X	
1015	SCREW-TAPTITE	*	1	X	
1015	SCREW-TAPTITE	*	2	X	
1015	SCREW-TAPTITE	*	2	X	
1015	SCREW-TAPTITE	*	2	X	
1015	SCREW-TAPTITE	*	2	X	
1015	SCREW-TAPTITE	*	1	X	
1015	SCREW-TAPTITE	*	2	X	
1015	SCREW-TAPTITE	*	4	X	
1022	RING-E	*	1	X	
1022	RING-E	*	4	X	
1022	RING-E	*	2	X	
1023	RING-E	*	3	X	

6-12. Cassette SCF Ass'y



Cassette SCF Ass'y Parts List

Location NO.	Description	SEC.Code	Q'ty	A/S	Remark
950	MEA RACK-CAST SCF	*	1	X	
951	IPR-KNOCK UP(SCF)	*	1	X	
952	RPR-CORK KNOCKUP	*	1	X	
953	SPRING-SCF K/UP	*	1	X	
954	PMO-GUIDE SIDE	*	1	X	
955	RPR-CORK PAD	*	1	X	
956	PMO-FRAME PAD	*	1	X	
957	SPRING-PAD	*	1	X	
958	PMO-GUIDE PAPER1	*	1	X	
959	PMO-DUMMY ENV	*	1	X	
963	IPR-PLATE LEVER	*	1	X	
964	PMO-LEVER REAR	*	1	X	
965	"SPRING-IDLE,SCF"	*	3	X	
966	PMO-GUIDE REAR3	*	1	X	
967	PMO-GUIDE REAR2	*	1	X	
968	PMO-GUIDE LOCK	*	1	X	
969	IPR-PLATE PAPER	*	1	X	
970	"SPRING-LOCKER,PLATE"	*	1	X	
971	PMO-LOCKER PLATE	*	1	X	
972	SPRING-SCF LEVER	*	1	X	
973	PMO-BUSH K/UP	*	2	X	
974	PMO-LINK LEVER	*	1	X	
975	IPR-PLATE SUB K/UP	*	1	X	
976	PMO-CAP PLATE K/UP	*	1	X	
977	PMO-ROLLER FD R	*	1	X	
978	SPRING-SUB PLATE	*	2	X	
979	ICT-SHAFT SPR K/UP	*	1	X	
980	PMO-LEVER PAPER S	*	1	X	
981	PMO-SUB GUIDE CAST	*	1	X	
982	PMO-WINDOW PAPER	*	1	X	
1001	SCREW-MACHINE	*	1	X	
1007	SCREW-TAPTITE	*	1	X	
1007	SCREW-TAPTITE	*	2	X	
1007	SCREW-TAPTITE	*	2	X	
1013	SCREW-TAPTITE	*	1	X	
1022	RING-E	*	1	X	
950-1	MEA-RACK FRAME PAD	*	1	X	